





Carhartt core products are those styles that have proven their worth to consumers on a long-term basis. Given the demand for these styles, we maintain higher inventory levels to help ensure prompt replenishment orders for our Carhartt retail partners.

Style #	Page #	Core	Outerwear	Big & Tall
C001	21	100	Duck Chore Coat	•
C003	20	C	Duck Traditional Coat	•
C02	16		Sandstone Chore Coat	•
C26	14	C	Sandstone Traditional Coat	•
C55	27	C	Extremes® Coat	
C61	17	C	Ridge Coat	•
C95	17		Jackson Coat	3 ·
J001	21	C	Duck Detroit Jacket	•
J002	21	C	Duck Traditional Jacket	•
J130	14	C	Quilted-Flannel Lined Sandstone Active Jac	•
J131	22	C	Thermal-Lined Duck Active Jac	
J133	27	C	Extremes® Active Jac	•
J14	15		Sandstone Sante Fe Jacket	
J140	22	C	Quilted-Flannel Lined Duck Active Jac	•
J141	17	C	Sierra Jacket	
J22	14		Sandstone Traditional Jacket	•
J220	24		Thermal-Lined WorkCamo® AP Active Jac	•
J221	24		Quilted-Flannel Lined WorkCamo® AP Active Jac	•
J233	18		Sandstone Jean Jacket	
J250	28		Soft Shell Jacket	•
J251	28		Hooded Soft Shell Jacket	•
J284	18		Sandstone Multi-Pocket Jacket	•
J285	15		Sandstone Multi-Pocket Jacket	
J291	24		Denim Jean Jacket	•
J292	25		Sherpa-Lined Denim Jean Jacket	•
J293	27		Blended Twill Work Jacket	•
J294	28		Soft Shell Hybrid Jacket	
J298	25		Edlin Active Jac	•
J299	25		Edlin Jacket	•
J360	15		Mesh Lined Sandstone Active Jac	•
J97	16		Sandstone Detroit Jacket	
V01	22	C	Duck Vest	•
V02	20		Sandstone Vest	
V26	19		Rugged Vest	•
V33	19		Mock-Neck Vest	
100001	23		Quick Duck™ Woodward Active Jac <i>New</i>	•

Style #	Page #	Core	Outerwear (continued)	Big & Tal
100002	23		Quick Duck™ Woodward Vest <i>New</i>	•
100106	26		Wool Chore Coat <i>New</i>	
100107	23		Quick Duck™ Woodward Traditional Jacket <i>New</i>	•
100108	26		Ripstop Active Jac <b>New</b>	
100110	16		Sandstone Rancher Coat <i>New</i>	•
100112	18		Muskegon Jacket <i>New</i>	
100113	26		Wool Active Jac <b>New</b>	•
100114	19		Sandstone Hooded Multi-Pocket Vest New	
100121	20		Sandstone Hooded Active Vest <i>New</i>	•
Style#	Page #	Core	Rainwear	Big & Tal
B204	34		WorkFlex® Pant	•
B216	32		Shoreline Pant	
B255	33		Acadia Pant	•
C67	34		WorkFlex® Coat	
C72	31		Shoreline Coat	•
J162	31		Shoreline Jacket	
J175	32		Insulated Shoreline Jacket	•
J219	33		Acadia Jacket	
J305	32		Grayling Jacket	•
J316	30		Astoria Jacket	5 16 5 3 2 2 3 b
J317	30		Ketchikan Jacket	•
100100	33		Surrey Coat <i>New</i>	
100101	34		Surrey Bib Overalls <b>New</b>	•
100119	31		Astoria Pant <i>New</i>	
100120	30		Mankato Jacket <i>New</i>	•
Style#	Page #	Core	Twill Workwear	Big & Tal
B290	37	C	Twill Work Pant	
B316	37	C	Twill Double-Front Work Pant	
B360	36		Twill Work Short	
J293	38		Twill Work Jacket	
S223	37	C	Twill Short-Sleeve Work Shirt	
S224	38	<u></u>	Twill Long-Sleeve Work Shirt	
Style#	Page #	Core	Five-Pocket Jeans / Work Jeans	Big & Tal
B07	45	C	Dungaree-Fit Double-Front Logger	
B13	44	C	Dungaree-Fit Utility Jean	
B17	41	C	Relaxed-Fit Tapered-Leg Jean	•

Style #	Page #	Core	Five-Pocket Jeans / Work Jeans (continued)	Big & Tal
B18	40	<u></u>	Traditional-Fit Tapered-Leg Jean	
B73	45	C	Dungaree-Fit Double-Front Washed Logger	•
B155	43		Relaxed-Fit Straight-Leg Jean / Fleece-Lined	
B171	42		Relaxed-Fit Carpenter Jean	
B172	43		Relaxed-Fit Straight-Leg Jean / Flannel Lined	
B236	46		Dungaree-Fit Utility Jean / Flannel Lined	
B237	45		Dungaree-Fit Signature Denim Utility Jean	•
B320	42	C	Relaxed Straight Jean	
B325	44		Loose-Fit Straight-Leg Jean	
B460	41	C	Relaxed-Fit Straight-Leg Jean	•
B480	40	C	Traditional-Fit Jean – Straight Leg	
100065	41		Relaxed Straight Colored Denim <i>New</i>	
100066	43		Loose-Fit Straight Leg Jean <i>New</i>	
100067	40		B315 Straight-Fit Straight Leg Jean <i>New</i>	
100069	42		B321 Relaxed Straight Dungaree Jean <i>New</i>	
Style #	Page #	Core	Work Pants	Big & Tal
B01	51	C	Firm Duck Double-Front Work Dungaree	•
B04	54		Drill Double Front Work Dungaree	
B11	51	C	Washed-Duck Work Dungaree	•
B111	52		Washed-Duck Work Dungaree / Flannel Lined	
B136	52	C	Washed-Duck Double-Front Work Dungaree	
B151	53	C	Canvas Work Dungaree	
B159	50	C	Canvas Carpenter Jean	
B194	52		Sandstone Waist Overall / Quilt Lined	
B195	53		Double-Front Canvas Work Dungaree	
B235	54		WorkCamo® AP Dungaree	
B260	54		Canvas Utility Cargo Pant	
B292	53		Cordura®-Front Work Dungaree	
B299	50		Canvas Khaki	
B324	49	C	Washed Twill Dungaree	
B342	50		Ripstop Cargo Work Pant	
100070	49		Washed Twill Dungaree / Flannel Lined <i>New</i>	
100071	51		Firm Duck Double-Front Dungaree / Flannel Lined <i>New</i>	
100095	49		Rugged Work Khaki <i>New</i>	
100096	48		Weathered Duck 5-Pocket Pant <i>New</i>	
100097	48		Weathered Duck Dungaree <i>New</i>	
100031				

Style#	Page #	Core	Shorts	Big & Tal
325	55		Washed Duck Work Short	
329	55		Denim Work Short	
3144	55		Canvas Cell Phone Work Short	
3147	55		Canvas Work Short	
3354	56		Five-Pocket Denim Short	
3357	56		Ripstop Cargo Work Short	
3359	56		Basic Work Short	
Style #	Page #	Core	Bib Overalls & Coveralls	Big & Tal
R01	58	C	Duck Bib Overall / Unlined	•
R02	58	C	Duck Bib Overall / Quilt Lined	*
R03	58	C	Duck Bib Overall / Arctic-Quilt Lined	
R06	60		Sandstone Bib Overall / Unlined	
R07	61	C	Washed-Denim Bib Overall / Unlined	•
R08	61	C	Denim Bib Overall / Unlined	
R27	61	C	Sandstone Bib Overall / Quilt Lined	
R28	62		Duck Carpenter Bib Overall / Unlined	
R29	62		Drill Carpenter Bib Overall / Unlined	
R33	63	C	Extremes® Zip-to-Waist Biberall / Arctic-Quilt Lined	
R34	62		Washed-Drill Work Bib Overall / Double Knees	
R37	59	C	Duck Zip-To-Thigh Bib Overall / Unlined	
R38	59	C	Duck Zip-To-Waist Biberall / Quilt Lined	
R41	59	C	Duck Zip-to-Hip Bib Overall / Quilt Lined	
R50	60		WorkCamo® Ap Bib Overall / Unlined	
R54	60		WorkCamo® Ap Bib Overall / Quilt Lined	
K01	63	C	Duck Coverall / Quilt Lined	•
K02	63	C	Duck Coverall / Arctic -Quilt Lined	
K06	64	C	Extremes® Coverall / Arctic-Quilt Lined	•
Style#	Page #	Core	Woven Shirts	Big & Tal
509	68		Oakman Work Shirt	
S200	73		Fort Solid Short-Sleeve Shirt	•
5202	72		Fort Solid Long-Sleeve Shirt	
209	70		Ironwood Twill Work Shirt	•
296	66		Classic Canvas Shirt Jac	ar fire a state of a
100080	68		Chamois Long-Sleeve Shirt <i>New</i>	•
100081	66		Youngstown Flannel Shirt Jac <i>New</i>	
100082	70		Washed Denim Work Shirt <i>New</i>	•
100083	70		Ironwood Denim Work Shirt <i>New</i>	
.00084	71		Bellevue Plaid Long-Sleeve Shirt <i>New</i>	

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Style#	Page #	Core	Woven Shirts (continued)	Big & Tall
100085	71		Hines Solid Long-Sleeve Shirt New	•
100086	74		Washed Bellevue Plaid Slim Long-Sleeve Shirt New	
100087	73		Hubbard Plaid Slim Shirt <i>New</i>	
100090	73		Linwood Solid Slim Long-Sleeve Shirt New	
100091	69		Trade Long-Sleeve Shirt <i>New</i>	•
100092	71		Hickory Stripe Shirt <i>New</i>	•
100093	66		Chore Flannel Shirt Jac <i>New</i>	•
100094	67		Cold Weather Flannel Shirt <i>New</i>	•
100122	67		Hubbard Plaid Shirt <i>New</i>	•
100123	72		Fort Plaid Long-Sleeve Shirt New	•
100124	67		Trumbull Plaid Shirt <i>New</i>	•
100125	72		Fort Stripe Long-Sleeve Shirt <i>New</i>	•
100149	69		Trade Short Sleeve Shirt <i>New</i>	•
Style #	Page #	Core	Knit Shirts	Big & Tal
K84	79	C	Workwear Pocket Short-Sleeve Henley	•
K87	79	C	Workwear Pocket Short-Sleeve T-Shirt	
K126	78	C	Workwear Pocket Long-Sleeve T-Shirt	•
K128	78	C	Workwear Pocket Long-Sleeve Henley	•
K195	84		Signature Logo Short-Sleeve T-Shirt	•
K200	82		Textured-Knit Henley	
K203	82		Mock Turtleneck	•
K231	83		Signature Sleeve Graphic Long-Sleeve T-Shirt	
K253	82		Textured-Knit Script Graphic Crewneck	•
K284	80		Short-Sleeve Pocket T-Shirt Lightweight	•
K285	80		WorkCamo® AP Long-Sleeve T-Shirt	•
K287	80		WorkCamo® AP Short-Sleeve T-Shirt	•
K298	83		Signature Logo Long-Sleeve T-Shirt	•
K566	81		Ring-Spun Non-Pocket Short-Sleeve T-Shirt	
K567	81		Contractor's Work Pocket™ Short-Sleeve T-Shirt	•
K568	85		Classic Logo Short-Sleeve T-Shirt	•
K570	81		Contractor's Work Pocket™ Polo	•
K596	84		Tough Shirt Short-Sleeve T-Shirt	
K608	84		Bristol Graphic Short-Sleeve T-Shirt	•
100004	77		Lightweight Thermal Knit Crewneck <i>New</i>	-
100005	77		Lightweight Thermal Knit Henley <i>New</i>	•
100006	77		Sweater Knit Crewneck <i>New</i>	
100007	76		Sweater Knit Quarter-Zip <i>New</i>	•
100008	85		Definition of Tough Long-Sleeve T-Shirt <i>New</i>	THE SQUE
100009	86		Graphic Vertical Logo Long-Sleeve T-Shirt <i>New</i>	
W. Harris				

Style #	Page #	Core	Knit Shirts (continued)	Big & Tall
100010	87		Graphic Cornhartt Long-Sleeve T-Shirt <i>New</i>	
100011	86		Graphic Tractor Long-Sleeve T-Shirt <i>New</i>	
100012	87		Graphic Deer Long-Sleeve T-Shirt <i>New</i>	
100013	88		Graphic Mountain Long-Sleeve T-Shirt <i>New</i>	
100014	88		Graphic Timbers Long-Sleeve T-Shirt <i>New</i>	
100015	83		Impact Logo Long-Sleeve Pocket T-Shirt <i>New</i>	•
100016	86		Graphic Strength Back Long-Sleeve T-Shirt <i>New</i>	
100017	87		Classic Logo Long-Sleeve T-Shirt <i>New</i>	
Ctulo #	Pogo #	Core	Sweatshirts	Dig 0. Tol
Style #	Page #	Core		Big & Tal
J149	90		Thermal-Lined Hooded Zip-Front Sweatshirt	
J154	90		Thermal-Lined Crewneck Sweatshirt	
K121	93	C	Midweight Hooded Sweatshirt	•
K122	93	C	Midweight Hooded Zip-Front Sweatshirt	•
K124	94	C	Midweight Crewneck Sweatshirt	•
K184	91	C	Heavyweight Hooded Sweatshirt	-
K185	92	C	Heavyweight Hooded Zip-Front Sweatshirt	•
K186	92	C	Heavyweight Crewneck Sweatshirt	•
K188	92		Heavyweight Zip-Mock Sweatshirt	•
K217	93		Heavyweight Hooded Zip-Mock Sweatshirt	mp • 1
K288	95	C	Midweight Signature Sleeve Logo Hooded Sweatshirt	•
K289	95		Midweight WorkCamo® AP Hooded Zip-Front Sweatshirt	•
K350	94		Midweight Mock Neck Zip-Front Sweatshirt	•
K503	94		Midweight Quarter-Zip Mock Neck Sweatshirt	•
100072	91		Brushed Fleece Sweatshirt / Sherpa Lined <i>New</i>	•
100074	95		Signature Logo Midweight Sweatshirt <i>New</i>	•
100075	96		Graphic Globe Midweight Sweatshirt <i>New</i>	•
100076	96		Graphic Collegiate Midweight Sweatshirt <i>New</i>	•
100077	96		Big C Signature Zip Midweight Sweatshirt <i>New</i>	•
100078	90		3-Season Sweatshirt <i>New</i>	
100079	91		Brushed Fleece Hooded Zip Sweatshirt <i>New</i>	•
Style#	Page #	Core	Thermals	Big & Tal
K207	98	2016	Work-Dry® Base Layer Midweight Thermal Crew Neck Top	• Big or lall
K208	98		Work-Dry® Base Layer Midweight Thermal Bottom	
K226	100		Midweight Cotton Union Suit	
K228	99		Heavyweight Cotton Thermal Crew Neck Top	UE G
K229	99		Heavyweight Cotton Thermal Bottom	SKE .
K290				-1.17
	98		Work-Dry® Base Layer Lightweight Thermal Crew Neck Top	
K292	99		Work-Dry® Base Layer Lightweight Thermal Bottom	·

Style #	Page #	Core	Accessories Bi	g & Tal
A02	112	F = 31	Duck Hood	
808	113		Duck Hood with Knit-Collar / Quilted-Flannel Lined	
A09	114		Duck Nail Apron	
A18	104	C	Acrylic Watch Hat	
A113	113		Extremes® Hood / Arctic-Quilt Lined	
A135	114		Extra Buttons / 8 Pack	
A146	111		Signature Canvas WorkFlex® Cap	
A148	113		Sandstone Hood / Arctic-Quilt-Lined	
A149	113		Sandstone Hood / Midweight-Polyester Lined	
A161	105	C	Face Mask	
A164	105	C	Knit Hat with Visor	
A199	111		WorkFlex® Ear-Flap Cap	
A201	111		Bomber Cap	
A202	108		Fleece 2-in-1 Headwear	
A204	108		Fleece Neck Gaiter	
4205	105		Acrylic Knit Hat	
4207	108		Fleece Hat	
A217	114		Duck Hood / Midweight-Polyester Lined	
A267	108		Helmet-Liner Mask	
A291	105		Color-Block Visor Hat	
A293	111		WorkCamo® Cap	
A294	109		WorkCamo® AP Fleece Hat	
A295	109		WorkCamo® AP Fleece 2-in-1 Headwear	
4339	106		Striped Watch Hat	
4342	106		Series 1889® Script Knit Hat	
A351	106		Series 1889® Knit Scarf	
A363	112		Ripstop "C" Cap	
4364	112		Logo Patch Mesh Back Cap	
4372	112		WorkFlex® Classic Logo Cap	
100126	103		Holden Hat <i>New</i>	
100127	102		Hubbard Hat <i>New</i>	
100128	103		Convertible Hat <i>New</i>	
100129	107		Suttons Hat <i>New</i>	
100130	104		Fanatic Hat <i>New</i>	
100131	103		Akers Hat <i>New</i>	
100132	107		Glacier Hat <b>New</b>	
100133	107		Camden Hat <i>New</i>	
100135	103		Houghton Hat <i>New</i>	
100136	102		Iconic Watch Hat <i>New</i>	
100137	104		Greenfield Reversible Hat <i>New</i>	

Style#	Page #	Core	Accessories (continued)	Big & Tall
100138	109		Mercury Cap <i>New</i>	
100139	110		Weathered Logo Cap <i>New</i>	
100140	109		Vintage Script WorkFlex® Cap <i>New</i>	
100141	102		Peninsula Trapper Hat <i>New</i>	
100142	104		Northern Headband <i>New</i>	
100143	110		Camden Military Cap <i>New</i>	
100144	110		Twill Work Cap <i>New</i>	
100145	107		Camden Stripe Hat <i>New</i>	
100147	102		Camden Trapper Hat <i>New</i>	
100148	110		Camden Plaid Cap <i>New</i>	
100174	106		Northern Ear Flap Hat <i>New</i>	
Style #	Page #	Core	Flame-Resistant	Big & Tall
FRA002	134		Flame-Resistant Canvas Hood / Quilt Lined	
FRA003	132		Flame-Resistant Double-Layer Work-Dry® Knit Balaclava	
FRA265	134		Flame-Resistant Duck Hood / Quilt Lined	
FRA289	132		Flame-Resistant Knit Balaclava	
FRB002	126		Flame-Resistant Twill Work Pant	•
FRB004	123		Flame-Resistant Utility Jean — Relaxed Fit	
FRB100	122		Flame-Resistant Signature Denim Jean — Relaxed Fit	•
FRB13	122		Flame-Resistant Signature Denim Dungaree	•
FRB159	124		Flame-Resistant Midweight Canvas Jean — Loose Fit	•
FRB160	123		Flame-Resistant Denim Jean – Relaxed-Fit	• 1911
FRB194	125		Flame-Resistant Midweight Canvas Quilt Lined Jean	•
FRB229	125		Flame-Resistant Duck Work Dungaree	
FRB240	124		Flame-Resistant Canvas Cargo Pant	•
FRC066	118		Flame-Resistant Duck Traditional Coat / Quilt-Lined	
FRJ003	117		Flame-Resistant Lanyard-Access Jacket	•
FRJ020	116		Flame-Resistant All-Season Bomber Jac	
FRJ164	116		Flame-Resistant Midweight Canvas Dearborn Jacket-Quilt Lined	•
FRJ184	120		Flame-Resistant Duck Active Jac / Quilt Lined	
FRJ195	120		Flame-Resistant Duck Bomber Jacket / Quilt Lined	•
FRJ237	117		Flame-Resistant Midweight Active Jac	11.
FRK003	128		Flame-Resistant High-Visibility Class 3 Long-Sleeve T-Shirt	•
FRK006	129		Flame-Resistant Heavyweight Hooded Sweatshirt	
FRK007	129		Flame-Resistant Heavyweight Zip-Front Sweatshirt	•
FRK008	126		Flame-Resistant Short-Sleeve Work-Dry® T-Shirt	
FRK009	126		Flame Resistant Long-Sleeve Work-Dry® T-Shirt	•
FRK087	127		Flame-Resistant Traditional Short-Sleeve T-Shirt	
FRK127	128		Flame-Resistant Heavyweight Crewneck Sweatshirt	•

		Core	Flame-Resistant (continued)	Big & Tall
FRK293	127		Flame-Resistant Traditional Long-Sleeve Henley	•
FRK294	127		Flame-Resistant Traditional Long-Sleeve T-Shirt	•
FRK295	128		Flame-Resistant Long-Sleeve Mock Turtleneck	•
FRR43	118		Flame-Resistant Midweight Bib Overall / Quilt Lined	•
FRR44	119		Flame-Resistant Duck Bib Overall / Quilt Lined	•
FRR45	119		Flame-Resistant Duck Bib Overall / Unlined	•
FRS003	130		Flame-Resistant Work-Dry® Lightweight Twill Shirt	•
FRS004	129		Flame-Resistant Chambray Shirt	•
FRS006	131		Flame Resistant Snap-Front Work Shirt	•
FRS007	131		Flame-Resistant Plaid Shirt	
FRS159	130		Flame-Resistant Lightweight Twill Tradesman Shirt	•
FRS160	131		Flame-Resistant Twill Shirt with Pocket Flaps	•
FRV005	122		Flame-Resistant High-Visibility 5-point Breakaway Vest	•
FRV036	121		Flame-Resistant Duck Vest / Quilt Lined	
FRX010	121		Flame-Resistant Classic Twill Coverall	•
WFRB159	135		Flame-Resistant Women's Canvas Work Pant	
WFRB160	134		Flame-Resistant Women's Cotton Blended Denim Jean	
WFRJ130	136		Flame-Resistant Women's Midweight Canvas Active Jac	
WFRK293	135		Flame-Resistant Women's Long-Sleeve Henley	
WFRK294	135		Flame-Resistant Women's Long-Sleeve T-Shirt	
WFRK296	136		Flame-Resistant Women's Zip-Front Hooded Sweatshirt	
WFRS160	136		Flame-Resistant Women's Classic Twill Shirt	
100160	124		Flame-Resistant Relaxed-Fit Denim Jean-Brushed Lining <i>New</i>	•
100161	118		Flame-Resistant Duck Traditional Coat-Quilt Lined with Reflective Striping <i>New</i>	•
100162	121		Flame-Resistant Work Coverall <i>New</i>	•
100163	117		Flame-Resistant Canvas Bib Overall <i>New</i>	
100164	133		Flame-Resistant Fleece 2-in-1 Hat <i>New</i>	
100165	133		Flame-Resistant Fleece Neck Gaiter <i>New</i>	
100166	133		Flame-Resistant Fleece Hat <i>New</i>	
100167	132		Flame-Resistant Work Shirt <i>New</i>	
100168	130		Flame-Resistant Work-Dry® Plaid Shirt <i>New</i>	•
100170	123		Flame-Resistant Utility Denim Double-Front Jean-Relaxed Fit <i>New</i>	
100171	119		Flame-Resistant Duck Bib Overall / Quilt Lined with Reflective Striping <b>New</b>	•
100172	125		Flame-Resistant Work Pant <i>New</i>	
100196	120		Flame-Resistant Insulated Coverall / Quilt Lined <i>New</i>	•



# Shell Fabric



#### Firm Duck

12-ounce, 100% ring-spun cotton duck made with plied (double) yarns for extra durability. Featured in: C001, J001, J131, V01



#### WorkCamo®

12-ounce, 100% cotton duck made with plied (double) yarns. Microsanded and printed with Realtree® AP HD® pattern. Featured in: J220, J221



#### Soft Shell Soft Hand

8.5-ounce, 94% polyester/6% spandex ripstop bonded to polyester grid-textured fleece. 2-way stretch. Durable waterresistant finish. Featured in: J250, J251



# Waterproof Breathable Cotton Canvas

10-ounce, 100% cotton canvas with waterproof breathable laminate and sealed seams. Durable water-repellent finish. Featured in: J316, J317



#### Sandstone Duck

12-ounce, 100% cotton duck made with plied (double) yarns. Microsanded and garment-washed. Featured in: C02, J25, J97, J141, C61, J164, J297, J284, V26, C95, V33, 100110, 100112, 100114, 100121



#### WorkFlex®

Highly durable but lightweight 100% polyester knit fabric with a polyurethane (PU) coating. Featured in: C67, B204



#### Waterproof Breathable

100% nylon with waterproof breathable laminate and sealed seams. Durable water repellency with breathability to manage body temperature. Featured in: B216, C72, J162,



#### Waterproof Breathable

3-ounce, 100% nylon with 2.5 layer waterproof breathable coating and sealed seams. Durable water-repellent finish. Featured in: B255, J219



#### Wool

14-ounce, 80% wool/20% nylon fabric. Featured in: 100106, 100113



#### Denim

11.75-ounce, 100% cotton denim. Featured in: J291, J292



#### PVC

.50 mm, polyester-backed PVC (polyvinyl chloride) with electronically welded seams. Complete protection from wet and dirty conditions. Featured in: 100100, 100101 Not available in California



#### Lightweight Cotton Canvas

7-ounce ring-spun cotton canvas. Garment washed. Featured in: J298, J299



#### Waterproof Breathable

4.5-ounce, 100% nylon with waterproof breathable clear coating and sealed seams. Durable water-repellent finish. Featured in: J305

# Lining Guide



Brushed Polyester Mesh Lightweight 100% polyester mesh. Featured in: J360



Mesh Lining Lightweight 100% polyester mesh. Featured in: B216, C72, J162



Thermal Lining
Warm and lightweight 100% polyester
thermal weave. Featured in: J25,
J131, J220



Nylon Quilt Lining Nylon taffeta quilted to lightweight polyester fill. Featured in: R02, R27, R38, R41, R54, X01, 100108, 100121



**Nylon Quilt Lining**Nylon taffeta quilted to lightweight polyester fill. Featured in: J175



Sherpa Lining 45% acrylic and 55% polyester high loft fleece featured in: C61, C95, J141, J164, V26, V33, 30% acrylic and 70% polyester high loft fleece featured in: J233, J284, J292, 100112, 100114



Blanket Lining
Blended acrylic and polyester in
stripes or plaid. Featured in: C001,
C02, J001, J97



Arctic Quilt Lining

Nylon taffeta quilted to heavyweight, highloft polyester batting. Featured in: C03, C26, C55, J02, J22, J133, R03, R33, V01, V02, WC026, X02, X06



Quilted Flannel Lining Brushed polyester tricot quilted to midweight polyester batting. Featured in: J14, J130, J140, J221, WJ130



Flannel Lining
Brushed polyester quilted to lightweight
polyester. Featured in: J285, 100106,
100110, 100113

Midweight Quilted



QuickDuck™ Lining
Nylon quilted to midweight polyester
insulation. Featured in: 100001, 100002,
100107



**Waffle Knit Lining** 100% polyester with waffle texture. Featured in: J316, 100119, 100120



# Sandstone Traditional Coat

C26

WARMEST 12-ounce, 100% cotton sandstone duck · Nylon lining quilted to arctic-weight polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Two-way brass front zipper plus storm flap with hook-and-loop closure · Two chest pockets with flaps and hook-and-loop closures · Two inside pockets · Two large lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back enhances movement · Triple-stitched main seams · Back length: Large Regular: 30.5 inches; Large Tall: 32.5 inches

DKB	211	MOS	BLK	MDT
	NEW			

Style #/Color C26-DKB/Dark Brown C26-211/Carhartt Brown C26-MOS/Moss C26-BLK/Black C26-MDT/Midnight

s	М	L	XL	2XL	ЗХГ	4XL	5XL	6XL	
	•	0		•	0	0	0		REGULA
	0	0	0	0	0	0			TALL



# Sandstone Traditional Jacket

J22

WARMER 12-ounce, 100% cotton sandstone duck · Nylon lining quilted to arctic-weight polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Brass front zipper plus storm flap with hook-and-loop closure · Two large lower-front pockets · Two inside pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Splitback construction · Pleated bi-swing back enhances movement · Triple-stitched main seams · Back length: Large Regular: 26 inches; Large Tall: 28 inches

DKB	MOS	211	BLK
marin programme and		NEW	NEW

Style #/Color J22-DKB/Dark Brown J22-MOS/Moss J22-211/Carhartt Brown J22-BLK/Black

S	М	L	XL	2XL	3XL	4XL	5XL	6XL	
	•				0	0	0		REGULAR
		0	0	0	0	0			TALL



# Quilted-Flannel-Lined Sandstone Active Jac

J130

WARMEST 12-ounce, 100% cotton sandstone duck · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Attached quilted-flannel lined hood with draw cord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches

DKB BRN FRB	266	BLK	ARG	DKR	MDT
NEW	NEW		NEW	NEW	

Style #/Color J130-DKB/Dark Brown J130-211/Carhartt Brown J130-FRB/Frontier Brown J130-266/Cottonwood J130-BLK/Black J130-ARG/Army Green J130-DKR/Dark Red

J130-MDT/Midnight

S	М	L	XL	2XL	3XL	4XL	5XL	6XL	
				•	0	0	0		REGULAR
		0	0	0	•	0			TALL

#### Sandstone Santa Fe Jacket

WARMEST 12-ounce, 100% cotton sandstone duck · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Corduroy-trimmed collar · Two inside pockets · Two lower-front pockets · Pleated elbows · Western-shaped front and back yokes · Triple-

stitched main seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches

DKB 016 DKR WNB 214 BLK

Style #/Color J14-DKB/Dark Brown J14-016/Gravel/Black J14-DKR/Dark Red J14-WNB/Worn Brown J14-214/Brown/Dark Brown

J14-BLK/Black

s	М	L	XL	2XL	3XL	4XL	5XL	6XL	
0	0	•	•	•	0	0			REGULAR
		0	0	0	0	0			TALL



# Sandstone Multi-Pocket Jacket

WARMEST 12-ounce, 100% cotton sandstone duck · Brushed polyester quilted to lightweight polyester lining in body, quilted-nylon lining in sleeves · Polyester twill trimmed front placket and cuffs · Spread collar · Snap front closure · Two inside pockets · Left-chest pocket with zipper closure · Right-chest pocket with flap and snap closure · Two lower-front pockets with zipper closures · Articulated elbows · Triple-stitched main seams · Back length: Large Regular: 30 inches; Large Tall: 32 inches



Style #/Color J285-FRB/Frontier Brown J285-GVL/Gravel J285-ARG/Army Green J285-BLK/Black

М	L	XL	2XL	3XL	4XL	5XL	6XL	
0	•	0	•	0	0			REGULA
	0	0	0	•				TALL
	M •	M L	M L XL	M L XL 2XL	M L XL 2XL 3XL	M L XL 2XL 3XL 4XL	M L XL 2XL 3XL 4XL 5XL	M L XL 2XL 3XL 4XL 5XL 6XL

# Mesh-Lined Sandstone Active Jac

J360

J285

 $\begin{tabular}{ll} \begin{tabular}{ll} WARMER & 12-ounce, 100\% cotton sandstone duck $\cdot$ Brushed polyester mesh lining $\cdot$ Attached mesh-lined hood with adjustable draw-cord closure $\cdot$ Two inside pockets $\cdot$ Two large lower-front pockets $\cdot$ Rib-knit cuffs and waistband $\cdot$ Triple-stitched main seams $\cdot$ Back length: Large Regular: 29 inches; Large Tall: 31 inches $\ext{long}$ Table $\cdot$ Attached main seams $\cdot$ Back length: $\ext{long}$ Attached main seams $\epsilon$ Back length: $\ext{long}$ Attached mesh-lined hood with adjustable draw-cord closure $\cdot$ Two inside pockets $\cdot$ Two large lower-front pockets $\cdot$ Rib-knit cuffs and waistband $\cdot$ Triple-stitched main seams $\cdot$ Back length: $\ext{long}$ Back length: $\ext{long}$ Attached mesh-lined hood with adjustable draw-cord closure $\cdot$ Two inside pockets $\cdot$ Two large lower-front pockets $\cdot$ Rib-knit cuffs and waistband $\cdot$ Triple-stitched main seams $\cdot$ Back length: $\ext{long}$ Back length: $\ext{long}$ Attached mesh-lined hood with adjustable draw-cord closure $\ext{long}$ Attached hood with adjustable draw-cord closure $\cdot$ Two inside pockets $\cdot$ Two large lower-front pockets $\cdot$ Rib-knit cuffs and $\ext{long}$ Attached hood with adjustable draw-cord closure $\ext{long}$ Attach$ 



Style #/Color J360-GVL/Gravel J360-ARG/Army Green J360-WNB/Worn Brown J360-DKR/Dark Red

s	М	L	XL	2XL	ЗХГ	4XL	5XL	6XL	
0	0	0	0	0	0				REGULAR
		0	0	0					TALL





# Sandstone Detroit Jacket

J97

 $\label{eq:warmer} \begin{tabular}{ll} WARMER & 12-ounce, 100\% cotton sandstone duck $\cdot$ Blanket lining in body, quilted-nylon lining in sleeves $\cdot$ Contrasting-color collar $\cdot$ Left-chest pocket with zipper closure $\cdot$ Inside pocket $\cdot$ Two lower-front pockets $\cdot$ Snap-adjustable cuffs and waist $\cdot$ Pleated bi-swing back enhances movement $\cdot$ Triple-stitched main seams $\cdot$ Back length: Large Regular: 25.5 inches; Large Tall: 27.5 inches $\cdot$ Contrast of the property of the$ 

GVL	DKB	WNB	DPB	ARG	BLK
		NEW	NEW	NEW	

Style #/Color J97-GVL/Gravel J97-DKB/Dark Brown J97-WNB/Worn Brown J97-DPB/Deep Blue

J97-ARG/Army Green J97-BLK/Black

	6XL	5XL	4XL	3XL	2XL	XL	L	М	s
REGULAR		0	0	0	•		0	0	0
TALL			0	0	0	0	0		



# Sandstone Chore Coat

C02

WARMER 12-ounce, 100% cotton sandstone duck · Blanket lining in body, quilted-nylon lining in sleeves · Corduroy-trimmed collar with under-collar snaps for optional hood · Button front closure · Two rivet-reinforced chest pockets · Inside pocket · Two rivet-reinforced, lowerfront pockets · Split-back construction · Pleated bi-swing back enhances movement · Triple-stitched main seams with metal rivets · Back length: Large Regular: 30 inches; Large Tall: 32 inches



Style #/Color CO2-DKB/Dark Brown CO2-ARG/Army Green

	6XL	5XL	4XL	ЗXL	2XL	XL	L	М	s
REGU			0	0	•		0	0	0
TALL			0	0	0	0	0		



# **NEW** Sandstone Rancher Coat

100110

 $\cdot$  Two large lower-front double pockets with top entry and side hand warmer entry  $\cdot$  Split at side seams with snap closure  $\cdot$  Draw cord adjustable waist  $\cdot$  Inner-sleeve rib-knit storm cuffs  $\cdot$  Triple-stitched main seams

Style #/Color 100110-001/Black 100110-903/Frontier Brown 100110-913/Worn Brown

1	s	М	L	XL	2XL	3XL	4XL	5XL	6XL	
	0	0	0	0	•	0	0			REGULAR
			0	0	0	0				TALL

Jackson Coat C95

WARMEST 12-ounce, 100% cotton sandstone duck · Sherpa lining in body, quilted-nylon lining in sleeves · Contrasting-color collar with under-collar snaps for optional hood · Left-chest pocket with zipper closure · Two lower-front pockets · Two inside pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back enhances movement · Triple-stitched main seams · Back length: Large Regular: 32.5 inches; Large Tall: 34.5 inches



Style #/Color C95-FRB/Frontier Brown C95-DKB/Dark Brown C95-BLK/Black C95-ARG/Army Green

М	L	XL	2XL	3XL	4XL	5XL	6XL	
				0	0			REGULAR
	0	0	0	0	0			TALL



# 🔓 Ridge Coat

WARMER 12-ounce, 100% cotton sandstone duck · Sherpa lining in body, quilted-nylon lining in sleeves · Contrasting-color collar with under-collar snaps for optional hood · Left-chest pocket with zipper closure · Two lower-front pockets · Two inside pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back enhances movement · Triple-stitched main seams · Back length: Large Regular: 32.5 inches; Large Tall: 34.5 inches



Style #/Color C61-DKB/Dark Brown C61-ARG/Army Green C61-DPB/Deep Blue C61-FRB/Frontier Brown C61-BLK/Black

I	s	М	L	XL	2XL	3XL	4XL	5XL	6XL	
ſ	0	0	0		•	0	0			REGULA
			0	0	0	•	0			TALL



# **Sierra** Jacket

J141

C61

**WARMER** 12-ounce, 100% cotton sandstone duck · Sherpa lining in body, quilted-nylon lining in sleeves · Attached sherpa-lined hood with drawcord closure · Left-chest pocket with zipper closure · Two inside pockets · Two lower-front pockets · Pleated elbows · Innersleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back folds add comfort · Back length: Large Regular: 28 inches · Large Tall: 30 inches



Style #/Color

J141-DKB/Dark Brown

J141-ARG/Army Green

J141-BLK/Black

J141-266/Cottonwood

J141-GVL/Gravel

J141-211/Carhartt Brown







# **NEW** Muskegon Jacket

100112

WARMEST 12-ounce, 100% cotton sandstone duck · Sherpa lined · Full-length front zipper with inside storm flap · Mock-neck collar with zip through · Two sherpa-lined lower-front pockets · Map pocket on left chest · Left chest pocket with media port opening · Two interior pockets · Inner-sleeve rib-knit storm cuffs · Two large lower-front pockets · Drop tail · Split back construction · Triple-stitched main seams · Back length: Large Regular: 30 inches; Large Tall: 32 inches

001	903	039	301
All 10 May Borto word an			

Style #/Color 100112-001/Black 100112-903/Frontier Brown 100112-039/Gravel 100112-301/Army Green

М	L	XL	2XL	3XL	4XL	5XL	6XL	
				0				REGULAR
	0	0	0					TALL
	M	M L	M L XL	M L XL 2XL	M L XL 2XL 3XL	M L XL 2XL 3XL 4XL	M L XL 2XL 3XL 4XL 5XL	M L XL 2XL 3XL 4XL 5XL 6XL



# Sandstone Hooded Multi-Pocket Jacket

J284

WARMEST 12-ounce, 100% cotton sandstone duck · Sherpa lining in body, quilted-nylon lining in sleeves · Polyester twill trimmed front placket and cuffs · Attached hood with adjustable draw-cord closure · Snap front closure · Two inside pockets · Two chest pockets with flaps and snap closures · Two lower-front pockets · Articulated elbows · Inner-sleeve, rib-knit storm cuffs · Pleated bi-swing back · Drop tail · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches

BLK	MOS	FRB	GVL	WNB
		NEW	NEW	NEW

Style #/Color J284-BLK/Black J284-MOS/Moss J284-FRB/Frontier Brown J284-GVL/Gravel J284-WNB/Worn Brown

s	М	L	XL	2XL	3XL	4XL	5XL	6XL	
					0	0			REGULAR
		0	0	0	0				TALL



#### Sandstone Jean Jacket

J233

 $\begin{tabular}{ll} \begin{tabular}{ll} WARMER & 12-ounce, 100\% cotton sandstone duck $\cdot$ Sherpa lining in body, quilted-nylon lining in sleeves $\cdot$ Spread collar $\cdot$ Button front closure $\cdot$ Two chest pockets with flaps and button closures $\cdot$ Two lower-front welt pockets $\cdot$ Button-adjustable cuffs and waistband $\cdot$ Triple-stitched main seams $\cdot$ Back length: Large Regular: 26.5 inches; Large Tall: 28.5 inches $\cdot$ Collaboration of the property of the pro$ 



Style #/Color J233-FRB/Frontier Brown J233-BLK/Black J233-DKB/Dark Brown J233-ARG/Army Green

	5XL	4XL	3XL	2XL	XL	L	М	s
REGULAR		0	0					0
TALL			0	0	0	0		

# **NEW** Sandstone Hooded Multi-Pocket Vest

100114

12-ounce, 100% cotton sandstone duck  $\cdot$  Sherpa lined  $\cdot$  Polyester twill trimmed front placket and cuffs  $\cdot$  Attached hood with adjustable draw-cord closure  $\cdot$  Snap front closure  $\cdot$  Two inside pockets  $\cdot$  Media port on left chest interior pocket; Two chest pockets with flaps and snap closures  $\cdot$  Two lower-front pockets  $\cdot$  Drop tail  $\cdot$  Triple-stitched main seams  $\cdot$  Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color 100114-001/Black 100114-301/Army Green 100114-903/Frontier Brown 100114-201/Dark Brown

	6XL	5XL	4XL	ЗХГ	2XL	XL	L	М	S
RE				0					0
TAL					0	0	0		

REGULAR



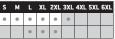
# **Rugged Vest**

V26

12-ounce, 100% cotton sandstone duck  $\cdot$  Sherpa lining  $\cdot$  Two sherpa-lined lower-front pockets  $\cdot$  Two inside pockets  $\cdot$  Drop tail for added coverage  $\cdot$  Heavy-duty, antique-finish brass front zipper  $\cdot$  Back length: Large Regular: 27 inches; Large Tall: 29 inches



Style #/Color V26-DKB/Dark Brown V26-ARG/Army Green V26-WNB/Worn Brown V26-BLK/Black



REGULAR



#### Mock-Neck Vest

V33

12-ounce, 100% cotton sandstone duck  $\cdot$  Sherpa lining  $\cdot$  Map pocket on left chest with zipper closure  $\cdot$  Two large, sherpa-lined front pockets  $\cdot$  Two inside pockets  $\cdot$  Drop tail for added coverage  $\cdot$  Back length: Large Regular: 27 inches; Large Tall: 29 inches



Style #/Color V33-DKB/Dark Brown V33-GVL/Gravel V33-ARG/Army Green V33-266/Cottonwood



REGULAR TALL





#### **NEW** Sandstone Hooded Active Vest

100121

12-ounce, 100% cotton sandstone duck  $\cdot$  Quilt lined  $\cdot$  Attached quilt lined hood with draw cord closure  $\cdot$  Two inside pockets  $\cdot$  Media port on left chest interior pocket  $\cdot$  Two large lower-front pockets  $\cdot$  Rib-knit waistband  $\cdot$  Triple-stitched main seams  $\cdot$  Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches



Style #/Color 100121-001/Black 100121-211/Carhartt Brown 100121-640/Dark Red 100121-316/Moss

S	М	L	XL	2XL	3XL	4XL	5XL	6XL	
•					0				REGULAR
		0	0	0					TALL



#### Sandstone Vest / Arctic-Quilt Lined

V02

12-ounce, 100% cotton sandstone duck  $\cdot$  Nylon lining quilted to arctic-weight polyester insulation  $\cdot$  Brass front zipper with inside storm flap  $\cdot$  Inside pocket with hook-and-loop closure  $\cdot$  Two large lower-front pockets  $\cdot$  Drop tail adds coverage  $\cdot$  Back length: Large Regular: 27 inches; Large Tall: 29 inches



Style #/Color V02-DKB/Dark Brown V02-211/Carhartt Brown V02-MDT/Midnight

S	М	L	XL	2XL	3XL	4XL	5XL	6XL	
	0				0	0			REGULA
		0	0	0					TALL



# Duck Traditional Coat

C003

WARMEST 12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Two-way brass front zipper plus storm flap with hook-and-loop closure · Two chest pockets with flaps and hook-and-loop closures · Two inside pockets · Two large lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back enhances movement · Triple-stitched main seams · Back length: Large Regular: 31 inches; Large Tall: 33 inches



Style #/Color COO3-BLK/Black COO3-BRN/Carhartt Brown COO3-DNY/Dark Navy

s	М	L	XL	2XL	ЗХГ	4XL	5XL	6XL	
					0	0	0		REGULAR
	0	0	0	0	0				TALL

# C Duck Traditional Jacket

J002

WARMER 12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Brass front zipper plus storm flap with hook-and-loop closure · Two large lower-front pockets · Two inside pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back enhances movement · Triple-stitched main seams · Back length: Large Regular: 27 inches; Large Tall: 29 inches



Style #/Color J002-BLK/Black J002-BRN/Carhartt Brown

s	М	L	XL	2XL	ЗХГ	4XL	5XL	6XL	
0					0				REGULA
	0	0	0	0	0				TALL



#### **Duck Chore Coat**

C001

WARMER 12-ounce, firm-hand, 100% ring-spun cotton duck · Blanket lining in body, quilted-nylon lining in sleeves · Corduroy-trimmed collar with under-collar snaps for optional hood · Button front closure · Two rivet-reinforced chest pockets · Inside pocket · Two rivet-reinforced, lower-front pockets · Split-back construction · Pleated bi-swing back enhances movement · Triple-stitched main seams with metal rivets · Back length: Large Regular: 31 inches; Large Tall: 33 inches



Style #/Color C001-BRN/Carhartt Brown C001-BLK/Black

s	М	L	XL	2XL	3XL	4XL	5XL	6XL	
0	•		0		0	0	0		F
	0	0	0	0	0				Т

REGULAR TALL



# C Duck Detroit Jacket

J001

**WARMER** 12-ounce, firm-hand, 100% ring-spun cotton duck · Blanket lining in body, quilted-nylon lining in sleeves · Corduroy-trimmed collar with under-collar snaps for optional hood · Left-chest pocket with zipper closure · Inside pocket · Two lower-front pockets · Snapadjustable cuffs and waist · Pleated bi-swing back enhances movement · Triple-stitched main seams · Back length: Large Regular: 26 inches; Large Tall: 28 inches



Style #/Color J001-BLK/Black J001-BRN/Carhartt Brown



REGULAR TALL





#### **Quilted-Flannel-Lined Duck Active Jac**

J140

WARMEST 12-ounce, firm-hand, 100% ring-spun cotton duck · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Attached quilted-flannel lined hood with draw cord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triplestitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color J140-BLK/Black J140-BRN/Carhartt Brown

J140-DNY/Dark Navy J140-RED/Red

s	М	L	XL	2XL	3XL	4XL	5XL	6XL	
0				0		0	0		REGULAR
	0	0	0	0	0	0			TALL
_									

5	М	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•								REGULA
		0	0	0					TALL



### Thermal-Lined Duck Active Jac

J131

WARMER 12-ounce, firm-hand, 100% ring-spun cotton duck · 100% polyester thermal lining [Black and Dark Navy have black thermal lining color] · Attached thermal-lined hood with draw cord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color J131-BLK/Black J131-BRN/Carhartt Brown

J131DNY/Dark Navy

	6XL	5XL	4XL	3XL	2XL	XL	L	М	s
REGULAR	0	0	0	0	•	•	•	•	
TALL			0	0	0	0	0		

5	М	L	XL	2XL	3XL	4XL	5XL	6XL	
	0	0	0	•	0				REGULAR
		0	0	0	0				TALL



# **Duck Vest**

V01

12-ounce, firm-hand, 100% ring-spun cotton duck  $\cdot$  Nylon lining quilted to arctic-weight polyester insulation  $\cdot$  Brass front zipper with inside storm flap  $\cdot$  Inside pocket with hook-and-loop closure · Two large lower-front pockets · Drop tail adds coverage · Back length: Large Regular: 28 inches; Large Tall: 30 inches



Style #/Color V01-BLK/Black VO1-BRN/Carhartt Brown

s	М	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	0	0	0		REGULAR
		0	0	0	0	0			TALL

# **NEW** QuickDuck™ Woodward Active Jac

100001

WARMEST 8.5-ounce, 60% cotton/40% polyester canvas with DWR finish  $\cdot$  30% lighter and ounce-for-ounce as durable as sandstone  $\cdot$  Nylon quilted to midweight polyester insulation lining in the body and sleeves  $\cdot$  Attached quilt-lined hood with draw cord closure  $\cdot$  Map pocket on left chest  $\cdot$  Two inside pockets  $\cdot$  Left chest interior pocket with media port  $\cdot$  Two large lower-front pockets  $\cdot$  Rib-knit cuffs and waistband  $\cdot$  Triple-stitched main seams  $\cdot$  Back length: Large Regular: 29 inches; Large Tall: 31 inches

001	908 301
UU1	908 301

Style #/Color 100001-001/Black 100001-908/Canyon Brown 100001-301/Army Green

	6XL	5XL	4XL	3XL	2XL	ΧL	L	м	s
REGULA				0	0	0	•		•
TALL					0	0	0		



# **NEW** QuickDuck™ Woodward Traditional Jacket 100107

WARMEST 8.5-ounce, 60% cotton/40% polyester canvas with DWR finish · 30% lighter and ounce-for-ounce as durable as sandstone · Nylon quilted to midweight polyester insulation lining in the body and sleeves · Mock-neck collar with zip through · Two chest pockets with flaps and snap closures · Two large lower-front pockets · Two inside pockets · Left chest interior pocket with media port · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Angled cuff openings · Drop tail · Split-back construction · Pleated bi-swing back enhances movement · Triple-stitched main seams · Back length: Large Regular: 30 inches; Large Tall: 32 inches



Style #/Color 100107-001/Black 100107-908/Canyon Brown 100107-301/Army Green

s	М	L	XL	2XL	ЗХГ	4XL	5XL	6XL	
0					0				REGULA
		0	0	0					TALL



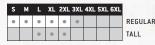
# **NEW** QuickDuck™ Woodward Vest

100002

8.5-ounce, 60% cotton/40% polyester canvas with DWR finish  $\cdot$  30% lighter and ounce-forounce as durable as sandstone  $\cdot$  Nylon lining quilted to midweight polyester insulation

- $\cdot$  Mock-neck collar with zip through  $\cdot$  Two large lower-front pockets  $\cdot$  Two inside pockets  $\cdot$  Left chest pocket with media port  $\cdot$  Drop tail  $\cdot$  Triple-stitched main seams  $\cdot$  Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches
- 908 001 301

Style #/Color 100002-908/Canyon Brown 100002-001/Black 100002-301/Army Green







# Thermal-Lined WorkCamo® AP Active Jac

J220

**WARMER** 12-ounce, 100% cotton duck with Realtree® AP HD® camouflage pattern · 100% polyester thermal lining · Attached thermal-lined hood with draw cord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color J220-CAP/Camo-AP

S	М	L	XL	2XL	3XL	4XL	5XL	6XL	
	•	0			0				REGULA
		0	0	0					TALL



# Quilted-Flannel Lined WorkCamo® AP Active Jac

J221

WARMEST 12-ounce, 100% cotton duck with Realtree® AP HD® camouflage pattern · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Attached quilted-flannel lined hood with draw cord closure · Two large lower-front pockets · Two inside pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color J221-CAP/Camo-AP

s	М	L	XL	2XL	3XL	4XL	5XL	6XL	
0	0	0	0	•	0				REGULA
		0	0	0					TALL



#### Denim Jean Jacket

J291

11.75-ounce, 100% cotton denim  $\cdot$  Spread collar  $\cdot$  Button front closure  $\cdot$  Two chest pockets with flaps and button closures  $\cdot$  Two lower-front welt pockets  $\cdot$  Button-adjustable cuffs and waistband  $\cdot$  Triple-stitched main seams  $\cdot$  Back length: Large Regular: 26.5 inches; Large Tall: 28.5 inches



Style #/Color J291-ABL/Authentic Blue

	s	М	L	XL	2XL	ЗХГ	4XL	5XL	6XL	
Г	0					0	0			REGULAR
			0	0	0	0				TALL

# Sherpa-Lined Denim Jean Jacket

J292

WARMEST 11.75-ounce, 100% cotton denim · Sherpa lining in body, quilted-nylon lining in sleeves · Spread collar · Button front closure · Two chest pockets with flaps and button closures · Two lower-front welt pockets · Button-adjustable cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 26.5 inches; Large Tall: 28.5 inches



Style #/Color J292-ABL/Authentic Blue

S	М	L	XL	2XL	3XL	4XL	5XL	6XL	
0		0	•	•		0			REGULAR
		0	0	0					TALL



# **Edlin Active Jac**

J298

7-ounce, 100% cotton canvas  $\cdot$  Garment washed for a soft finish  $\cdot$  100% polyester mesh lining  $\cdot$  Attached hood with draw-cord closure  $\cdot$  Full-length front zipper  $\cdot$  Inside pocket  $\cdot$  Left-chest two-layer pocket: outer with flap closure; inner with zipper  $\cdot$  Elbow patches add durability  $\cdot$  Two lower-front pockets  $\cdot$  Stretchable, spandex-reinforced rib-knit cuffs and waistband  $\cdot$  Triple-stitched main seams  $\cdot$  Back length: Large Regular: 29 inches; Large Tall 31 inches



Style #/Color J298-BLK/Black J298-FRB/Frontier Brown J298-ARG/Army Green J298-BLS/Bluestone

	5XL	4XL	ЗХГ	2XL	XL	L	М	s
REGULAR		0	0	•		0	0	0
TALL			0	0	0	0		



Edlin Jacket J299

7-ounce, 100% cotton canvas  $\cdot$  Garment washed for a soft finish  $\cdot$  100% polyester mesh lining  $\cdot$  Mock-neck collar  $\cdot$  Full-length front zipper  $\cdot$  Inside pocket  $\cdot$  Left-chest two-layer pocket: outer with flap closure; inner with zipper  $\cdot$  Elbow patches add durability  $\cdot$  Two lower-front pockets with snap closures  $\cdot$  Hook-and-loop adjustable cuffs and waistband  $\cdot$  Triple-stitched main seams  $\cdot$  Back length: Large Regular: 29 inches; Large Tall 31 inches



Style #/Color J299-BLK/Black J299-FRB/Frontier Brown J299-ARG/Army Green J299-BLS/Bluestone

S	М	L	XL	2XL	3XL	4XL	5XL	
D					0			REGULA
		0	0	0				TALL
		_	_	_				IALL





# **NEW** Ripstop Active Jac

100108

WARMEST 9.25-ounce, 100% cotton ripstop fabric · 100% nylon lining quilted to midweight polyester insulation · Attached, midweight quilt-lined hood with draw-cord closure · Two inside pockets · Left chest interior pocket with media port · Two large, lower-front pockets

- · Security pocket on interior of left hand warmer pocket · Rib knit cuffs and waistband
- · Triple-stitched main seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches

THE WASHINGTON	(()))		
001	253	909	301
	****		

Style #/Color 100108-001/Black 100108-253/Dark Khaki 100108-909/Dark Coffee 100108-301/Army Green

S	М	L	XL	2XL	ЗXL	4XL	5XL	6XL	
0					0	0			REGULAR
		0	0	0	•				TALL



#### **NEW** Wool Active Jac

100113

**WARMER** 14-ounce, 80% wool/20% nylon fabric · Brushed polyester quilted to lightweight polyester lining in body, quilted nylon lining in sleeves · Attached quilt-lined hood with draw-cord closure · Inside security pocket on left chest · Buttonhole media port on inside pocket · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches

004

Style #/Color 100113-004/Carbon Black

s	М	L	XL	2XL	3XL	4XL	5XL	6XL	
	0	0	0	0					REGULAR



#### **NEW** Wool Chore Coat

100106

14-ounce, 80% wool/20% nylon fabric  $\cdot$  Brushed polyester quilted to lightweight polyester lining in body, quilted nylon lining in sleeves  $\cdot$  Corduroy trimmed collar  $\cdot$  Button front closure  $\cdot$  Two rivet-reinforced chest pockets  $\cdot$  Inside security pocket on left chest  $\cdot$  Buttonhole media port on inside pocket  $\cdot$  Two rivet-reinforced, lower-front pockets  $\cdot$  Split-back construction

- · Pleated bi-swing back enhances movement · Triple-stitched main seams with metal rivets
- · Back length: Large Regular: 31.5 inches; Large Tall: 33.5 inches

004

Style #/Color 100106-004/Carbon Black

s	М	L	XL	2XL	3XL	4XL	5XL	6XL	
		0	0	0					REGULA

#### Blended Twill Work Jacket

J293

**WARMER** 8.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric with stainrepel-and-release finish · Midweight quilt lining in body, nylon lining in sleeves · Spread collar · Inside pocket · Two lower-front pockets · Two-snap-adjustable cuffs · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches



Style #/Color B293-BLK/Black B293-KHI/Khaki B293-NVY/Navy B293-DKG/Dark Gray

s	М	L	XL	2XL	3XL	4XL	5XL	
•	0	0	0	•	0	0	0	REGULAR
	0	0	0	0	0			TALL



# Extremes® Coat

WARMEST Extremes®: Water-repellent, 1000-denier Cordura® nylon shell with nylon lining quilted to arctic-weight polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional A113 Extremes® Hood · Two chest pockets · Two inside pockets · Two lowerfront pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Inside draw cord at waist · Split-back construction · Pleated bi-swing back enhances movement · Back length: Large Regular: 31.5 inches; Large Tall: 33.5 inches



Stule #/Color C55-BLK/Black

S	М	L	XL	2XL	3XL	4XL	5XL	6XL	
				•	0	0	0		REGULAR
		0	0	0	•	0			TALL

C55



# Extremes® Active Jac

J133

WARMEST Extremes®: Water-repellent, 1000-denier Cordura® nylon shell with nylon lining quilted to arctic-weight polyester insulation · Attached, quilt-lined hood with adjustable draw cord closure · Two inside pockets · Two lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color J133-BLK/Black

	6XL	5XL	4XL	ЗХГ	2XL	XL	L	М	s
REGULA		0	0	0					0
TALL			0	0	0	0	0		





#### Soft Shell Jacket

J250

8.5-ounce, 94% polyester/6% spandex ripstop bonded to polyester grid-textured fleece

Durable water-repellent finish · Mock-neck collar · Left-chest pocket with zipper closure

Inside pocket with media port · Two lower-front pockets with zipper closures · Adjustable draw-cord waist · Drop tail · Back length: Large Regular: 29 inches; Large Tall: 31 inches

BLK	ARG	DCB
NOTES AND AND AND	NEW	90. 30-00-0

Style #/Color J250-BLK/Black J250-ARG/Army Green J250-DCB/Dark Cobalt Blue

I	s	М	L	XL	2XL	ЗХГ	4XL	5XL	6XL	
	0					0				REGULAR
Ī			0	0	0					TALL



# Soft Shell Hooded Jacket

J251

8.5-ounce, 94% polyester/6% spandex ripstop bonded to polyester grid-textured fleece  $\cdot$  Durable water-repellent finish  $\cdot$  Attached hood with adjustable draw-cord closure  $\cdot$  Leftchest pocket with zipper closure  $\cdot$  Inside pocket with media port  $\cdot$  Two lower-front pockets  $\cdot$  Adjustable draw-cord waist  $\cdot$  Drop tail  $\cdot$  Back length: Large Regular: 29 inches; Large Tall: 31 inches

BLK	ARG	ELY
	NEW	

Style #/Color J251-BLK/Black J251-ARG/Army Green J251-ELB/Electric Yellow

s	М	L	XL	2XL	3XL	4XL	5XL	6XL	
0	0	0		•	0				REGULAR
		0	0	0					TALL



# Soft Shell Hybrid Jacket

J294

Lower garment: 8.5-ounce, 94% polyester/6% ripstop nylon bonded to polyester grid-textured fleece; Upper garment: 100% nylon quilt  $\cdot$  Durable water-resistant finish  $\cdot$  Attached hood with draw-cord closure and barrel-lock adjusters  $\cdot$  Left-chest pocket with zipper closure  $\cdot$  Inside pocket with media port  $\cdot$  Two lower-front pockets with zipper closures  $\cdot$  Adjustable draw-cord hem  $\cdot$  Drop tail  $\cdot$  Back length: Large Regular: 29 inches; Large Tall: 31 inches

BLK	ARG	DCB
	NEW	NEW

Style #/Color J294-BLK/Black J294-ARG/Army Green J294-DCB/Dark Cobalt Blue

s	М	L	XL	2XL	ЗХГ	4XL	5XL	6XL	
•					0				REGULAR
		0	0	0					TALL



It weathered high seas and driving rains in the Bering Strait. Think of what it'll shrug off elsewhere.

100120 Mankato Jacket With 100123 Fort Plaid Long-Sleeve Shirt



#### **NEW** Mankato Jacket

100120

10-ounce, 100% cotton canvas  $\cdot$  Waterproof breathable membrane  $\cdot$  Fully taped seams for complete waterproof protection  $\cdot$  Nylon lining quilted to lightweight polyester insulation  $\cdot$  Stand-up collar, with snap detachable hood  $\cdot$  Detachable hood has adjustable draw-cord and hook-and-loop closed front  $\cdot$  Raglan sleeves for ease of movement  $\cdot$  Two chest pockets with flap closures  $\cdot$  Left-chest pocket with media port to inner garment  $\cdot$  Two interior pockets with hoop-and-loop closures  $\cdot$  Two large, lower, front-pockets with zipper closures and storm flaps  $\cdot$  All exterior pockets have contrast color, rubber tipping along edge of flaps  $\cdot$  Cuffs have ergonomic, curved design carved out around thumb to avoid added wear  $\cdot$  Inner-sleeve storm cuffs  $\cdot$  Tunneled draw-cord adjustable hem  $\cdot$  Drop-tail for added coverage  $\cdot$  Full length front-zipper with interior storm flap and snap-closure exterior storm flap  $\cdot$  Back length: Large Regular: 306 inches; Large Tall 32 inches

001	908	305

Style #/Color 100120-001/Black 100120-908/Canyon Brown 100120-305/Elm

	5XL	4XL	3XL	2XL	XL	L	М	S
REGULAR			0	•	•	•	•	0
TALL				0	0	0		

# Astoria Jacket

J316

10-ounce, 100% cotton canvas  $\cdot$  Waterproof breathable membrane  $\cdot$  100% polyester waffle-knit lining  $\cdot$  Fully taped waterproof seams  $\cdot$  Mock-neck collar  $\cdot$  Snap-detachable hood with draw cord and hook-and-loop adjustable chin strap  $\cdot$  Full length front-zipper with outer and inner storm flaps  $\cdot$  Left inside pocket with zipper closure  $\cdot$  Right inside pocket with elastic-reinforced opening  $\cdot$  Left-chest pocket with zipper closure, storm flap and media port to inner garment  $\cdot$  Two lower-front pockets with zipper closures and storm flaps  $\cdot$  Hook-and-loop adjustable cuffs with angled openings for greater range of motion  $\cdot$  Two-snap adjustable waist  $\cdot$  Back length: Large Regular: 26 inches; Large Tall 28 inches



Style #/Color J316-BLK/Black J316-CBR/Canyon Brown

I	s	М	L	XL	2XL	ЗХГ	4XL	5XL	
	0	0	0	0	•	0			REGULAR
			0	0	0				TALL

# WEERFROOF BOCK FRANKE

#### Ketchikan Jacket

J317

 $10\mbox{-}ounce, 100\%$  cotton canvas · Waterproof breathable membrane · 100% polyester waffleknit lining · Fully taped waterproof seams · Attached hood with draw-cord closure · Full-length front-zipper with outer storm flap and snap closure plus inner storm flap · Two inside pockets with hook-and-loop closures · Two chest pockets with flap closures · Left-chest pocket with media port to inner garment · Two lower-front pockets with zipper closures and storm flaps · Hook-and-loop adjustable cuffs with angled openings for greater range of motion · Inner-sleeve storm cuffs · All exterior pockets have contrast color, rubber tipping along edge of flaps · Draw cord at hem with barrel-lock adjusters · Drop tail for added coverage · Back length: Large Regular: 28 inches; Large Tall 30 inches



Style #/Color J317-BLK/Black J317-CBR/Canyon Brown J317-ELM/Elm

	s	М	L	XL	2XL	3XL	4XL	5XL	
						0			REGULAR
Ĥ			0	0	0				TALL

# **NEW** Astoria Pant

100119

10-ounce, 100% cotton canvas · Waterproof breathable membrane · Fully taped seams for complete waterproof protection · Nylon lining · Waistband has elastic across back · Removable, adjustable elastic suspenders · Double-front construction · Ankle-to-knee outer leg zippers · Snap-adjustable leg openings

001

Style #/Color 100119-001/Black

	5XL	4XL	3XL	2XL	XL	L	М	S
R			0	•		0	•	0
T				0	0	0		

REGULAR TALL



# **Shoreline Jacket**

J162

Durable nylon shell with water-repellent finish  $\cdot$  Waterproof breathable laminated membrane  $\cdot$  Fully taped waterproof seams  $\cdot$  100% polyester mesh lining in body, 100% nylon taffeta lining in sleeves and hood  $\cdot$  Snap-detachable visored hood with adjustable draw-cord closure  $\cdot$  Heavy-duty front zipper with double storm flaps  $\cdot$  Left-chest map pocket with waterproof zipper closure  $\cdot$  Two inside pockets with hook-and-loop closures  $\cdot$  Two lower-front pockets with zipper closures and storm flaps  $\cdot$  Inner-sleeve, stretch-polyester storm cuffs  $\cdot$  Elastic draw cord hem  $\cdot$  Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches



Style #/Color J162-BLK/Black J162-BLS/Bluestone J162-EVG/Evergreen

	5XL	4XL	ЗХГ	2XL	XL	L	М	s
F		0	0	•		0	0	0
Т			0	0	0	0		

REGULAR TALL



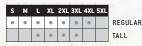
**Shoreline Coat** 

C72

Durable nylon shell with water-repellent finish  $\cdot$  Waterproof breathable laminated membrane  $\cdot$  Fully taped waterproof seams  $\cdot$  100% polyester mesh lining in body; 100% nylon taffeta lining in hood, sleeves and below the waist  $\cdot$  Snap-detachable visored hood with adjustable draw-cord closure  $\cdot$  Heavy-duty front zipper with double storm flaps  $\cdot$  Left-chest map pocket with waterproof zipper closure  $\cdot$  Two inside pockets with hook-and-loop closures  $\cdot$  Right-chest pocket with flap and hook-and-loop closure  $\cdot$  Two lower-front pockets with zipper closures and storm flaps  $\cdot$  Inner-sleeve, stretch-polyester storm cuffs  $\cdot$  Inside draw cord at waist  $\cdot$  Back length: Large Regular: 33 inches; Large Tall: 35 inches



Style #/Color C72-BLK/Black C72-EVG/Evergreen C72-BLS/Bluestone







#### Insulated Shoreline Jacket

J175

Durable nylon shell with water-repellent finish  $\cdot$  Waterproof breathable laminated membrane  $\cdot$  Fully taped seams  $\cdot$  Nylon lining quilted to polyester insulation  $\cdot$  Snap-detachable visored hood with adjustable draw cord closure  $\cdot$  Heavy-duty front zipper with double storm flaps  $\cdot$  Left-chest map pocket with waterproof zipper closure  $\cdot$  Two inside pockets with hook-and-loop closures  $\cdot$  Two lower-front pockets with zipper closures and storm flaps  $\cdot$  Inner-sleeve, stretch-polyester storm cuffs  $\cdot$  Elastic draw cord hem  $\cdot$  Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches

BLK	BLS
	CONTRACTOR OF THE PARTY OF

Style #/Color J175-BLK/Black J175-BLS/Bluestone

	5XL	4XL	3XL	2XL	XL	L	М	s
REGULAR		0	0	0	0	0	0	0
TALL			0	0	0	0		



# Shoreline Pant

B216

Durable nylon shell with water-repellent finish  $\cdot$  Waterproof breathable laminated membrane  $\cdot$  Fully taped waterproof seams  $\cdot$  100% polyester mesh lining, 100% nylon taffeta lining from the knee down  $\cdot$  Elastic waistband with hook-and-loop side adjusters  $\cdot$  Long-wearing, chapstyle double-front construction  $\cdot$  Double knees with cleanout openings that accommodate knee pads  $\cdot$  Ankle-to-waist, two-way leg zippers with double storm flaps  $\cdot$  Reinforced-nylon, leg-bottom kick panels  $\cdot$  Snap-adjustable leg openings  $\cdot$  Inseam: Large Regular: 31 inches; Large Tall: 33 inches



Style #/Color B216-BLK/Black

	5XL	4XL	ЗХГ	2XL	XL	L	М	s
REGULAR		0	0			•		•
TALL			0	0	0	0		



# **Grayling Jacket**

J305

4.5-ounce, 100% nylon shell  $\cdot$  Durable water-repellent finish  $\cdot$  Waterproof breathable membrane  $\cdot$  100% polyester mesh lining  $\cdot$  Fully taped waterproof seams  $\cdot$  Mock-neck collar  $\cdot$  Snap-on/detachable hood  $\cdot$  Full-length front zipper with outer storm flap and snap closure  $\cdot$  Two ventilated chest pockets  $\cdot$  Two lower-front slash pockets with zipper closures and dual storm flaps  $\cdot$  Two-way zippered side seams for ventilation  $\cdot$  Hook-and-loop adjustable waist and cuffs  $\cdot$  Back length: Large Regular: 29 inches; Large Tall 31 inches



Style #/Color J305-BLK/Black J305-ARG/Army Green J305-NVY/Navy

	EVI	4VI	2VI	271	XL		м	s
	DAL	4AL	JAL	ZAL	٨L		IMI	3
REGULA			0		•		•	
TALL				0		0		

Acadia Jacket J219

Lightweight nylon shell with water-repellent finish  $\cdot$  Ripstop shell fabric resists tearing  $\cdot$  Waterproof breathable coating with Carhartt logo print  $\cdot$  Fully taped waterproof seams  $\cdot$  Roll-up hood/collar with hook-and-loop fastener  $\cdot$  Full-length front zipper with double storm flaps  $\cdot$  Reinforced, double-layer pleated elbows  $\cdot$  Elastic, hook-and-loop adjustable cuffs  $\cdot$  Two lower-front slash pockets with zipper closures and storm flaps  $\cdot$  Adjustable draw-cord hem with barrel-lock adjusters  $\cdot$  Triple-stitched main seams  $\cdot$  Back length: Large Regular: 30 inches; Large Tall: 32 inches





Acadia Pant B255

Lightweight nylon shell with water-repellent finish · Ripstop shell fabric resists tearing · Waterproof breathable coating with Carhartt logo print · Fully taped waterproof seams · Elastic waistband with draw cord and barrel-lock adjuster · Right back pocket with zipper closure · Long-wearing, chap-style double-front construction with cleanout openings that accommodate knee pads · Ankle-to-knee leg zippers with storm flaps and gusseted openings · Inseam: Large Regular: 31 inches; Large Tall: 33 inches



Style #/Color B255-BLK/Black

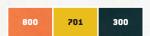
s	М	L	XL	2XL	ЗХГ	4XL	5XL	
0	0	0	0	•	0			REGULAR
		0	0	0				TALL



# **NEW** Surrey Coat

100100

.50-mm, polyester-backed PVC (polyvinyl chloride) fabric · Waterproof and wind resistant · Electronically welded seams; major seams are also sewn · Snap-detachable hood with adjustable draw-cord closure · Double-front storm placket with inside and outside snap closures · Left-chest pocket with hook-and-loop closures · Two lower-front pockets with hook-and-loop closures · Neoprene inner-sleeve cuffs with adjustable hook-and-loop closures · Reinforced elbows · Back length: Large Regular: 31 inches; Large Tall: 33 inches

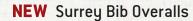


Style #/Color 100100-800/0range 100100-701/Yellow 100100-300/Green

S	М	L	XL	2XL	3XL	4XL	5XL	
•	•		•	•	0	0		REGULA
		0	0	0	0			TALL







100101

.50-mm, polyester-backed PVC (polyvinyl chloride) fabric · Waterproof and wind resistant · Electronically welded seams; major seams are also sewn · Adjustable suspenders with snap closures · Inside bib pocket with zipper closure · Snap-suspenders with snap closures · Inside bib pocket with zipper closure · Snap-adjustable waist and leg openings · Chapstyle double front · Reinforced seat · Inside knee-pad pockets with hook-and-loop closures · Adjustable-length inseams with cut-off seams · Inseam: Large Regular: 30 inches; Large Tall: 32 inches

300 701 800
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Style #/Color 100101-300/Green 100101-701/Yellow 100101-800/0range

	5XL	4XL	ЗХГ	2XL	XL	L	М	s
REGULAR		0	0	•		0	0	0
TALL			0	0	0	0		

#### WorkFlex® Coat

C67

WorkFlex® functionality: Lightweight, durable, waterproof and wind resistant  $\cdot$  100% polyester knit fabric with a PU (polyurethane) coating  $\cdot$  Stretchable fabric improves range of motion  $\cdot$  Heat-sealed seams; major seams are also sewn  $\cdot$  Snap-detachable visored hood with draw cord and barrel-lock adjusters  $\cdot$  Double-front, storm placket with inside and outside snap closures  $\cdot$  Left-chest pocket with hook-and-loop closure  $\cdot$  Two large lower-front pockets with hook-and-loop closures  $\cdot$  Reinforced double-layer elbows  $\cdot$  Adjustable inner-sleeve storm cuffs  $\cdot$  Back length: Large Regular: 31 inches; Large Tall: 33 inches



Style #/Color C67-BLK/Black

XS	s	М	L	XL	2XL	ЗХГ	4XL	5XL	
				•		0	0		REGULAR
		0	0	0	0	0			TALL

# WorkFlex® Pant

B204

WorkFlex® functionality: Lightweight, durable, waterproof and wind resistant  $\cdot$  100% polyester knit fabric with a PU (polyurethane) coating  $\cdot$  Stretchable fabric improves range of motion  $\cdot$  Heat-sealed seams; major seams are also sewn  $\cdot$  Elastic waistband with draw cord and barrel-lock adjusters  $\cdot$  Inside knee-pad pockets with hook-and-loop closures  $\cdot$  Reinforced double-knees and seat  $\cdot$  Snap-adjustable leg openings  $\cdot$  Adjustable-length inseams with cut-off seams  $\cdot$  Inseam: Large Regular: 30 inches; Large Tall: 32 inches



Style #/Color B204-BLK/Black

XS	S	М	L	XL	2XL	3XL	4XL	5XL	
•						0	0		REGULAR
		0	0	0	0	0			TALL







#### **Twill Work Short**

B360

8.5-ounce, 65% polyester/35% cotton twill  $\cdot$  Wrinkle-resistant fabric with stain-repeland-release finish  $\cdot$  Permanent crease  $\cdot$  Sits slightly below the waist  $\cdot$  Two back welt pockets with button closures  $\cdot$  10.5-inch inseam

10.5

BLK	KHI	NVY
	· · · · · · · · · · · · · · · · · · ·	

Style #/Color B360-BLK/Black B360-KHI/Khaki B360-NVY/Navy

WAIS



#### **WORK TWILL**

# Carrill Work Pant

B290

8.5-ounce, 65% polyester/35% cotton twill  $\cdot$  Wrinkle-resistant fabric with stain-repeland-release finish  $\cdot$  Permanent crease  $\cdot$  Sits slightly below the waist  $\cdot$  Relaxed-fitting seat and thighs  $\cdot$  Two back welt pockets with button closures  $\cdot$  Leg openings fit over boots



Style #/Color B290KHI/Khaki B290-BLK/Black B290-NVY/Navy B290-DKG/Dark Gray

	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54	56	5
28			0	•	0	0	0		•	•	0	0								
80	0		0	0	0	0	0		0		0	0	0	0	0	0	0	0		-
12	0		0		0	0	0		•		0	0	0	0	0	0	0	0	0	
14			0		0	0	0		0		0	0	0							
36							0													

## Twill Double-Front Work Pant

B316

8.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric with stain-repeland-release finish · Permanent crease · Sits slightly below the waist · Relaxed-fitting seat and thighs · Double knees · Right-leg cell phone pocket · Two back welt pockets with button closures · Leg openings fit over boots

R

BLK	DKG	NVY	KHI
\$500 CO			

Style #/Color B316-BLK/Black B316-DKG/Dark Gray B316-NVY/Navy B316-KHI/Khaki

	W A	IS	Γ															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
≥ 30	•		•		•	•	0			•	•	0			0	0		
32	•		•	•		•	0		•		•	0	0	0	0	0	0	
<sup>2</sup> 34			0		0		0		0	0	0	0	0	0				

### Twill Short-Sleeve Work Shirt

S223

5.5-ounce, 65% polyester/35% cotton twill  $\cdot$  Wrinkle-resistant fabric with stain-repel-and-release finish  $\cdot$  Spread collar with a separate band and button closure  $\cdot$  Two chest pockets with mitered flaps and button closures  $\cdot$  Square bottom  $\cdot$  Dyed-to-match buttons

NVY KHI	BLK	DKG
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Style #/Color S223-NVY/Navy S223-KHI/Khaki S223-BLK/Black S223-DKG/Dark Gray

s	М	L	XL	2XL	3XL	4XL	5XL	
0	0	0	0	•	0	0		REGULAR
			0	0	0			TALL









# Twill Long-Sleeve Work Shirt

S224

5.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric with stain-repel-and-release finish · Spread collar with a separate band and button closure · Two chest pockets with mitered flaps and button closures · Two-button adjustable cuffs with extended plackets · Square bottom · Dyed-to-match buttons

NVY KHI BLK DI
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Style #/Color S224-NVY/Navy S224-KHI/Khaki S224-BLK/Black S224-DKG/Dark Gray

s	М	L	XL	2XL	3XL	4XL	5XL	
		•		•				REGULAI
	0		0	0				TALL



#### Twill Work Jacket / Midweight Quilt Lined

J293

8.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric with stain-repel-and-release finish · Midweight quilt lining in body, nylon lining in sleeves · Spread collar · Inside pocket · Two lower-front pockets · Two-snap-adjustable cuffs · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches

BLK DKG	КНІ	NVY
---------	-----	-----

Style #/Color B293-BLK/Black B293-DKG/Dark Gray B293-KHI/Khaki B293-NVY/Navy

	5XL	4XL	ЗХГ	2XL	XL	L	М	s
REGULAR	0	0	0	•		•	•	0
TALL			0	0	0	0	0	



Works well with steel-toe boots, hard hats and sleeves that get rolled up.

B460 Relaxed-Fit Jean Straight Leg With 2221-20 Rancher Belt

# FIVE-POCKET & WORK JEANS







# Traditional-Fit Straight-Leg Jean

B480

15-ounce, 100% cotton denim  $\cdot$  Sits slightly below the waist  $\cdot$  Slim seat and thighs  $\cdot$  Straight leg openings



	357.555 PM
LVB	DPS

Style #/Color B480-LVB/Light Vintage Blue B480-DPS/Deepstone

	W A	I S 1	Г															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30			0					0		0	0	0	0	0	0	0		
32			0	0	0	0	0	0	0									
34			0	0	0	0	0	0	0									
36					0	0	0		0									

# G Traditional-Fit Tapered-Leg Jean

B18

15-ounce, 100% cotton denim  $\cdot$  Sits at the waist  $\cdot$  Slim seat and thighs

IT

 $\cdot$  Two reinforced back pockets  $\cdot$  Tapered leg openings



Style #/Color B18-STW/Stonewash B18-DST/Darkstone

		W A	15																
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
Σ	30			0	0	•	•	•	•	0	•	•	•	•	•	•	•		
E A	32			0	0				0	0				0	0				
2	34			0		0	0	0	0		0	0	0	0					
=	36									0	•								

## NEW B315 Straight-Fit Straight Leg Jean

100067

11.75 ounce, 100% ring-spun denim  $\cdot$  Sits slightly below the waist  $\cdot$  Straight fitting through seat and thigh  $\cdot$  Straight leg openings





Style #/Color 100067-487/Weathered Indigo 100067-496/Worn In Blue

	W A	IS	T															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
Σ	30																	
EAN	32								0	0			0	0				
S	34			•		0	0		0									
=	36																	

# Relaxed-Fit Straight-Leg Jean

B460

15-ounce, 100% cotton denim  $\cdot$  Sits slightly below the waist  $\cdot$  Relaxed-fitting seat and thighs  $\cdot$  Straight leg openings





Style #/Color B460-LVB/Light Vintage Blue B460-DVB/Dark Vintage Blue B460-DPS/Deepstone

	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
28	۰				•	•	0		•	•	•	0		•	•			
30	0	0	0		•	•	0			•	•	0	0					0
32	0	0	0		•	•	0			•	•	0	0					0
34			0		•	•	0			•	•	0	0					
36					•	•	0			•	•	0	0					
38							0					0						

# **NEW** Relaxed Straight Colored Denim

100065

13-ounce, 100% cotton denim  $\cdot$  Sits slightly below the waist  $\cdot$  Relaxed-fitting seat and thighs  $\cdot$  Straight leg openings



001

Style #/Color 100065-001/Black

	W A	IS:	Г															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30			0															
32				0					0									
34				0					0									
36									•									

# Relaxed-Fit Tapered-Leg Jean

**B17** 

15-ounce, 100% cotton denim  $\cdot$  Sits at the waist  $\cdot$  Relaxed-fitting seat and thighs  $\cdot$  Two reinforced back pockets  $\cdot$  Tapered leg openings



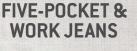


Style #/Color B17-DST/Darkstone

	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
28	0					0												
30	0		0	0	•	0	0		0		0	0		0		0	0	0
32	0		0			0	•			•	•	•		0	•	0	0	(
34			0			0	•			•	•	•						
36						0				•								
38																		

B17-STW/Stonewash

		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
	30					•	•	•			•	•	•			•	•	0	0
A	32	0		0			0	0	0			0	0	0	0		0	0	0
SE	34			0		•	•	•	•		•	•	•	•					
	36					•	•	•			•	•	•	•					
	38					•					•								









# FIVE-POCKET & WORK JEANS







#### Relaxed-Fit Carpenter Jean

B171

15-ounce, 100% cotton denim · Sits slightly below the waist · Relaxed-fitting seat and thighs · Ruler pocket · Right-leg welt pocket for cell phone or tools · Two hammer loops · Two reinforced back pockets · Triple-stitched main seams · Straight leg openings fit over boots



Style #/Color B171-DST/Darkstone

	W A	IS	Γ															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
≥ 30	۰		0	0					0				•	0				
₹ 32	۰		0	0					0				0	0				
S 34			0	0					0				0					
36									0									

# **G** Relaxed Straight Jean

B320

11.75-ounce, 100% cotton ring-spun denim  $\cdot$  Sits slightly below the waist  $\cdot$  Relaxed-fitting seat and thighs  $\cdot$  Straight leg openings



WTB	LWB

Style #/Color B320-WTB/Weathered Blue B320-LWB/Light Weathered Blue

		W A	13																
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
Σ	30				0					0				0	0				
EA	32			•		•	•	•			•	•	•	0	0				
S	34					•	•	•			•								
=	36					•	•	•			•								
			•	•	•	•	•	•	•	•	•	•	•			•	•		

## **NEW** B321 Relaxed Straight Dungaree Jean

100069

11.75 ounce, 100% ring-spun cotton denim  $\cdot$  Sits slightly below the waist  $\cdot$  Relaxed fitting seat and thigh  $\cdot$  Utility pockets  $\cdot$  Straight leg openings





Style #/Color 100069-479/Dark Worn In Blue 100069-461/Light Worn In Blue

		W A	IS	Г															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
Σ	30																		
EAN	32																		
N S E	34																		
Ξ	36									0									

#### Relaxed-Fit Straight-Leg Jean / Flannel Lined

B172

15-ounce, 100% cotton denim  $\cdot$  4.5-ounce, 100% cotton flannel lining  $\cdot$  Sits at the waist  $\cdot$  Relaxed-fitting seat and thighs  $\cdot$  Two reinforced back pockets  $\cdot$  Straight leg openings fit over work boots





Style #/Color B172DST/Darkstone

	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30	0	•	0	•		0	0	0	•		0	0	0	•		0		
32	0		•		•	•	•	•		•	•	•	•		•	•		
34			•		•	•	•	•		•	•	•	•					
36					0	0	0		0	0	0	0						

## Relaxed-Fit Straight-Leg Jean / Fleece-Lined

B155

15-ounce, 100% cotton denim  $\cdot$  100% polyester black fleece lining  $\cdot$  Sits at the waist  $\cdot$  Relaxed-fitting seat and thighs  $\cdot$  Two reinforced back pockets  $\cdot$  Straight leg openings fit over work boots





Style #/Color B155DST/Darkstone

	W A	15																
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	5
30	•		•	•			•	•	•			•	•	•		0		
32						0	•					•	•			0		
34						0												
36						0												

# **NEW** Loose-Fit Straight Leg Jean

100066

15 ounce, 100% cotton denim  $\cdot$  Sits slightly below the waist  $\cdot$  Loose-fitting seat and thigh  $\cdot$  Straight leg openings





415

Style #/Color 100066-484/Deepstone 100066-415/Dark Vintage Blue

	١	W A	IS 1	Г															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
Σ .	30					0	0					0			0	0	0		
4 3	32			•	•	0	0	•	•	•	•	0	•	•	0		0		
S	34					0	0					0							
_	36					0	0	•				0							

# FIVE-POCKET & WORK JEANS







#### **FIVE-POCKET & WORK JEANS**



#### Loose-Fit Straight-Leg Jean

B325

11.75-ounce, 100% cotton ring-spun denim · Sits slightly below the waist · Loosefitting seat and thighs · Straight leg openings





Style #/Color B325-WRB/Worn In Blue B325-LGB/Light Worn In Blue

		W A	IS:	Г															М.
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
Σ	30			0	0		0	0			0	0	0	0	0				
EA	32						•	•			•	•	•	•					
NS.	34						•	•			•								
Ξ	36					0	•	•		0	•								

### **Dungaree-Fit Work Dungaree**

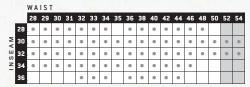
**B13** 

11.75-ounce, 100% cotton washed denim  $\,\cdot\,$  Sits at the waist  $\,\cdot\,$  Full seat and thighs · Multiple tool and utility pockets · Left-leg hammer loop · Two reinforced back pockets · Straight leg openings fit over boots





Style #/Color B13-DST/Darkstone B13-DPS/Deepstone B13-STW/Stonewash B13-HDK/Heritage Dark







#### **Dungaree-Fit Signature Denim Dungaree**

B237

15-ounce, 100% cotton denim  $\cdot$  Sits at the waist  $\cdot$  Full seat and thighs  $\cdot$  Multiple tool and utility pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Two reinforced back pockets  $\cdot$  Straight leg openings fit over boots





Style #/Color B237-DST/Darkstone

	28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54
30	Г		0	0	0	0			0	0	0		•		0	0	0
32			0	0	0	0	0		0	0	0		•		0	0	0
34			0	0	0	0	0		0	0	0						
36							0	0									

FIVE-POCKET & WORK JEANS

# CDungaree-Fit Double-Front Washed Logger

B73

15-ounce, 100% cotton washed denim  $\cdot$  Sits at the waist  $\cdot$  Full seat and thighs  $\cdot$  Long-wearing, chap-style double-front construction  $\cdot$  Double knees with cleanout openings that accommodate knee pads  $\cdot$  Multiple tool and utility pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Two reinforced back pockets  $\cdot$  Straight leg openings fit over boots



DST

Style #/Color B73-DST/Darkstone

		W A	I S 1	Г														
		28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54
Σ	30		0	0			0	0	0		0	0	0	0	0			
ΕA	32	•	•	0	0		•	0	0	0	•	0	0	0	0		0	
NS	34		0	0	0		0	0	0	0		0	0					
-	36				0		•	0		0	•	0	0					



# C Dungaree-Fit Double-Front Logger

B07

15-ounce, rigid, 100% cotton denim  $\cdot$  Sits at the waist  $\cdot$  Full seat and thighs  $\cdot$  Longwearing, chap-style double-front construction  $\cdot$  Double knees with cleanout openings that accommodate knee pads  $\cdot$  Multiple tool and utility pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Two reinforced back pockets  $\cdot$  Straight leg openings fit over boots





Style #/Color B07DNM/Denim

	_	_		_	_	_	_	_	_	_	_	_	_	_	_	_	_
	28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54
30			0	0		0	0	0	0		0	0	0	0			
32			0	0		•	•	•	0		•	0	0	0			
34			0	0		0	0	0	0		0	0	0				
36					•	•	•			•							



# FIVE-POCKET & WORK JEANS



## Dungaree-Fit Work Dungaree / Flannel Lined

B236

15-ounce, 100% cotton denim  $\cdot$  4.5-ounce 100% cotton flannel lining  $\cdot$  Sits slightly below the natural waist  $\cdot$  Full seat and thighs  $\cdot$  Two utility bands and multiple tool pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Triple-stitched main seams  $\cdot$  Two reinforced back pockets  $\cdot$  Straight leg openings fit over work boots



Style #/Color B236-DST/Darkstone

		W A	IS 1	Г															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
Σ	30																		
EAN	32									0				0	0				
S	34									0				0					
Z	36					•	•			0	•	•	•						



#### WORK PANTS & SHORTS







#### **NEW** Weathered Duck Dungaree

100097

R

12 ounce, 100% cotton ring-spun washed duck  $\cdot$  Sits slightly below the waist  $\cdot$  Relaxed fitting seat and thigh  $\cdot$  Multiple tool and utility pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Two reinforced back pockets  $\cdot$  Straight leg openings fit over boots



Style #/Color 100097-211/Carhartt Brown 100097-301/Army Green 100097-001/Black 100097-266/Cottonwood

	W A	I S 1	Ī															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30				•	•	•			•	0	•			•				
32				•					•	0				•				
34								0		0								
36					•	•				0								

# **NEW** Weathered Duck Double-Front Dungaree

100098

12-ounce, 100% ring-spun cotton duck  $\cdot$  Sits slightly below the waist  $\cdot$  Relaxed fitting seat and thigh  $\cdot$  Long-wearing chap-style double-front construction  $\cdot$  Double knees with cleanout openings that accommodate knee pads  $\cdot$  Multiple tool and utility pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Two reinforced back pockets  $\cdot$  Straight leg openings fit over boots



Style #/Color 100098-211/Carhartt Brown 100098-001/Black

	W A	I S 1	Ī															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30				0	0		0	0	0	0				0				
32			0			0					0	0	0	0				
34						0												
36						0												

#### **NEW** Weathered Duck 5-Pocket Pant

100096

12-ounce, 100% ring-spun cotton duck  $\cdot$  Sits slightly below the waist  $\cdot$  Relaxed fitting seat and thigh  $\cdot$  Straight leg openings fit over boots





Style #/Color 100096-211/Carhartt Brown 100096-909/Dark Coffee

	W A	IST	Γ															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30				•										•				
32					0	0	0			0	0	0			0	0		
34				•	•	•	•			•	•	•						
36																		

### **NEW** Rugged Work Khaki

100095

9.25-ounce 100% cotton ring-spun peached twill  $\cdot$  Relaxed fitting seat and thigh  $\cdot$  Sits slightly below the waist  $\cdot$  Cell phone pocket on right leg  $\cdot$  Two back welt pockets  $\cdot$  Straight leg openings fit over boots





Style #/Color 100095-253/Dark Khaki 100095-909/Dark Coffee 100095-301/Army Green

	W A	IST																
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30				•	•	•			•	•	0	•		•				
32			0	•	•	•	0		•		0	•	0	•				
34					•	•	0		•	•	0							
36							0				0							

# Washed Twill Dungaree

B324

9.25-ounce, 100% cotton ring-spun peached twill  $\cdot$  Sits slightly below the waist  $\cdot$  Relaxed-fitting seat and thighs  $\cdot$  Multiple tool and utility pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Two reinforced back pockets  $\cdot$  Straight leg openings fit over boots



DKH	ARG	DFE	BLK	FDK
		NEW		

Style #/Color B324-DKH/Dark Khaki B324-ARG/Army Green B324-DFE/Dark Coffee B324-BLK/Black B324-FDK/Field Khaki

	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30			0	•	•	0	0		0	•	•	0	•	•				
32					0	0	0		0			0	0					
34					0	0	0		0			0						
36					0	0	0		0	0	0							

# **NEW** Washed Twill Dungaree / Flannel Lined

100070

9.25-ounce, 100% cotton ring-spun peached twill  $\cdot$  4.5-ounce, 100% cotton flannel lining  $\cdot$  Relaxed fitting seat and thigh  $\cdot$  Sits slightly below the waist  $\cdot$  Multiple tool and utility pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Two reinforced back pockets  $\cdot$  Straight leg openings fit over boots





Style #/Color 100070-253/Dark Khaki 100070-301/Army Green

	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30					0	0					0	0						
32				•	•	0	•		•	•	•	0		•				
34			0			0						0						
36																		

#### WORK PANTS & SHORTS







#### **WORK PANTS** & SHORTS







#### Ripstop Cargo Work Pant

9.25-ounce, 100% cotton ripstop fabric · Sits slightly below the waist · Relaxed-fitting

seat and thighs · Cordura®-lined front ledge pockets · Cordura®-lined back pockets

 $\cdot$  Gussetted crotch for comfort  $\cdot$  Double-front construction  $\cdot$  Two large cargo pockets

· Multiple utility pockets · Straight leg openings



Style #/Color B342-M0S/Moss B342-BLK/Black B342-DFE/Dark Coffee B342-DES/Desert

		W A	ISI	Γ															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
Σ	30				•	•			•	0	0					•			
ΕA	32			•	•	•		•	•	0	0		•	•	•	•			
SN	34			•	•	•		•	•	0	0		•	•					
-	36					•	0	0	•	0		0							

#### Canvas Khaki

B299 R

8.5-ounce, 100% cotton ring-spun canvas · Sits slightly below the waist · Relaxedfitting seat and thighs · Welt cell phone pocket · Straight leg openings fit over boots



Style #/Color B299-GKH/Golden Khaki B299-MUS/Mushroom B299-M0S/Moss

	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30				0			0				•	0		0	•			
32			•	0	0	0	0		•	•	•	0	0	0	•	0		
34			0	0	0	0	0		•	•	•	0						
36					0	0	0											

# Canvas Carpenter Jean

B159

L

8.5-ounce, 100% cotton ring-spun canvas  $\cdot$  Sits slightly below the waist  $\cdot$  Loosefitting seat and thighs · Cell phone pocket and utility pocket · Two hammer loops · Two reinforced back pockets · Straight leg openings fit over boots



Style #/Color B159-CHR/Charcoal B159-MUS/Mushroom B159-GKH/Golden Khaki B159-DKB/Dark Brown B159-DMS/Dark Moss B159-NVY/Navy

	W A	I S 1	Г															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30				•														
32		0	0			•		0			•	0	0					
34			0		0			0		0		0						
36						•	•		•		•							

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B342

# Firm Duck Double-Front Work Dungaree

12-ounce, firm-hand, 100% cotton ring-spun duck · Sits at the waist · Full seat and thighs · Long-wearing, chap-style double-front construction · Double knees with

cleanout openings that accommodate knee pads  $\cdot$  Multiple tool and utility pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Two reinforced back pockets  $\cdot$  Straight leg openings fit over boots

BLK BRN MOS

NEW

Style #/Color

Style #/Color B01-BLK/Black B01-M0S/Moss

B01-BRN/Carhartt Brown

	2	В	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54	56	58
2	8					0	0	0	0	0	0	•	•	0						
≦ 31	0 0	)	0	0	0		0	0	0	0		•	•	0	0	0	0	0		
3	2 0	)	0	0	0		0	0	0	0		•	•	0	0	0	0	0	0	0
3	4 0	)	0	0	0		0	0	0	0		•	•	0						
31	6					0	0	0	0	0										

# **NEW** Firm Duck Double-Front Dungaree / Flannel Lined

100071

B01

12-ounce, firm-hand, 100% cotton ring-spun duck  $\cdot$  4.5 ounce, 100% cotton flannel lining  $\cdot$  Sits at the waist  $\cdot$  Full seat and thighs  $\cdot$  Long-wearing chap-style double-front construction  $\cdot$  Double knees with cleanout openings that accommodate knee pads

· Multiple tool and utility pockets · Left-leg hammer loop · Two reinforced back pockets

· Straight leg openings fit over boots

001 211

Style #/Color 100071-001/Black 100071-211/Carhartt Brown

	W A	I S 1	ſ															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30			0	0	0					•				0				
32			0	0	0					0				0				
34			0	0		•	•		•		•	•	•	0				
36						•	•		•		•							

## **Washed-Duck Work Dungaree**

B11

12-ounce, 100% cotton ring-spun washed duck  $\cdot$  Sits at the waist  $\cdot$  Full seat and thighs  $\cdot$  Multiple tool and utility pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Two reinforced back pockets  $\cdot$  Straight leg openings fit over boots



Style #/Color B11-BRN/Carhartt Brown

B11-MOS/Moss B11-DES/Desert

B11-DKB/Dark Brown

B11-BLK/Black B11-PTB/Petrol Blue

B11-CBR/Canyon Brown

B11-DKH/Dark Khaki B11-MDT/Midnight

	W A	I S 1	Г															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30		0	0	0	0				0	0					0		0	0
32		•	0	0		•	•	•			•	•	•	•		•	0	0
34			0	0		•	•	•			•	•	•	•				
36						•	•				•	•	•					

### WORK PANTS & SHORTS







#### WORK PANTS & SHORTS





# **G** Washed-Duck Double-Front Work Dungaree

12-ounce, 100% cotton ring-spun washed duck  $\cdot$  Sits at the waist  $\cdot$  Full seat and thighs  $\cdot$  Long-wearing, chap-style double-front construction  $\cdot$  Double knees with cleanout openings that accommodate knee pads  $\cdot$  Multiple tool and utility pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Straight leg openings fit over boots



Style #/Color B136-DKB/Dark Brown B136-MOS/Moss B136-BRN/Carhartt Brown B136-BLK/Black B136-GVL/Gravel

		W A	I S 1	Ī															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
Σ	30		0		0	0	0	0		0	0	0	0		0	0	0		
ΕA	32		0			0	0	0	0	0	0	•	0		0	0	0		
NSI	34		0	0	•	0	0	0		0	0	•	0	0	0				
=	36			0	•	0	0	0		0	0	•							

#### Washed-Duck Work Dungaree / Flannel Lined

B111

B136

12-ounce, 100% ring-spun cotton duck · 4.5-ounce, 100% cotton flannel lining

- $\cdot$  Sits at the natural waist  $\cdot$  Full seat and thighs  $\cdot$  Multiple tool and utility pockets
- $\cdot$  Left-leg hammer loop  $\cdot$  Two reinforced back pockets  $\cdot$  Straight leg openings fit over work boots



Style #/Color B111-BRN/Carhartt Brown B111-MOS/Moss B111-BLK/Black B111-GVL/Gravel

	W A	IS:	T														
	28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54
≥ 30	)																
A 35	2 0			0			0		0	0		0					
S 34	1			•			•	•	•		•	•					
36	6				•			•		0							

#### Sandstone Waist Overall / Quilt Lined

B194

12-ounce, 100% cotton sandstone duck  $\cdot$  100% nylon quilted to midweight polyester lining  $\cdot$  Sits slightly below the natural waist  $\cdot$  Full seat and thighs  $\cdot$  Triple-stitched main seams  $\cdot$  Chap-style, double-front panels  $\cdot$  Reinforced back patch pockets and utility pockets  $\cdot$  Cordura® kick panels at bottom of leg openings  $\cdot$  Full ankle-to-thigh leg zippers with protective wind flaps



Style #/Color B194-DKB/Dark Brown B194-BLK/Black B194-211/Carhartt Brown

	W A	I S 1	Г															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
28					0	0	0					0	0					
30					0	•	0		•			•	0	•				
32					0	•	0		•	•	•			•	•	•		
34					0	•	0			•	•	•						
34 36					0		0											

#### Cordura®-Front Work Dungaree

B292

12-ounce, 100% cotton ring-spun duck  $\cdot$  Sits slightlt below the waist  $\cdot$  Full seat and thighs  $\cdot$  Durable, Cordura® fabric full-chap double front with water-resistant coating  $\cdot$  Cordura®-reinforced back patch pockets  $\cdot$  Cordura® leg-opening kick panels for extra durability  $\cdot$  Triple-stitched main seams  $\cdot$  Straight leg openings fit over boots





Style #/Color B292-BRN/Carhartt Brown

	W A	I S 1											
	30	32	34	36	38	40	42	44	46	48	50	52	54
≥ 28 < 30	•	0	0	0	0								
₹ 30		•	0	0		•	•	•	0				
S 32		•	0	0		•	•	•	0				
34		0	0	0	0	0	0						

# <mark>G</mark> Canvas Work Dungaree

B151

7.5-ounce, 100% cotton ring-spun canvas  $\,\cdot\,$  Sits at the waist  $\,\cdot\,$  Full seat and thighs

 $\cdot$  Multiple tool and utility pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Right-leg utility band

· Leg openings fit over boots

LBR TAN	DFE	DKH	ARG	FAT	BLK	
	NEW		NEW			

WAIST

Style #/Color B151-LBR/Light Brown B151-TAN/Tan B151-DFE/Dark Coffee B151-DKH/Dark Khaki B151-ARG/Army Green B151-FAT/Fatigue

B151-BLK/Black

	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	5
30		•	•	0	0		•	•	0	0		0	0	0	0			
32		0	0	0	0			0	0	0		0	0	0	0			
34		0	0	0	0			0	0	0		0	0	0				
36				0	0				0	0								

# Double-Front Canvas Work Dungaree

B195

7.5-ounce, 100% cotton ring-spun canvas  $\cdot$  Sits at the waist  $\cdot$  Full seat and thighs  $\cdot$  Long-wearing, chap-style double-front construction  $\cdot$  Double knees with cleanout openings that accommodate knee pads  $\cdot$  Multiple tool and utility pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Straight leg openings fit over boots



LBR ARG

Style #/Color B195LBR/Light Brown B195ARG/Army Green

		_			_												_	
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30		•	0			0	0		0	•		0	0	0				
32		0	0			0	0		0	0		0	0	0				
34			0			0	0		0	0		0						
36					0	0				0	0							

### WORK PANTS & SHORTS







# WORK PANTS & SHORTS







#### Canvas Utility Cargo Pant

B260

7.5-ounce, 100% cotton ring-spun canvas  $\cdot$  Sits at the waist  $\cdot$  Full seat and thighs  $\cdot$  Multiple tool and utility pockets  $\cdot$  Right-leg utility band  $\cdot$  Straight leg openings fit over boots





Style #/Color B260-DOL/Dark Olive B260-LBR/Light Brown B260-TAN/Tan

		W A	IS I	Γ															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
Σ	30			0			0	0		0				0	0	0	0		
EA	32						0	0		0	0					0			
NS	34				•		0	0		0		•	•	•					
=	36					•	0	0		0	0								

### WorkCamo® AP Dungaree

B235

12-ounce, 100% cotton duck  $\cdot$  Realtree® AP HD® camouflage pattern  $\cdot$  Sits at the waist  $\cdot$  Full seat and thighs  $\cdot$  Right-leg double-tool pocket  $\cdot$  Left-leg hammer loop and ruler pocket  $\cdot$  Two reinforced back patch pockets  $\cdot$  Straight leg openings fit over boots





Style #/Color B235-CAP/Camo-AP

	W A	ISI	ſ							
	30	32	33	34	35	36	38	40	42	44
≥ 30			0	•	0		•	0	0	
32 S			0	0	0		0	0	0	
Z 34			0	•	0	•	•	0	0	•

## **Drill Double-Front Work Dungaree**

B04

9.5-ounce, firm-hand, 100% cotton drill  $\cdot$  Sits at the waist  $\cdot$  Full seat and thighs  $\cdot$  Long-wearing, chap-style double-front construction  $\cdot$  Double knees with cleanout openings that accommodate knee pads  $\cdot$  Multiple tool and utility pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Two reinforced back pockets  $\cdot$  Straight leg openings fit over boots



NAT

Style #/Color BO4-NAT/Natural

	W A	ISI	Г															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
≥ 31	0				•	•				•	•				•	•		
₹ 3	2			•	•	•	•		•	•	•	•		•	•	•		
N 3	4			•	•	•	•		•	•	•							
31	6				•	•	•											

#### Washed-Duck Work Short

**B25** 

12-ounce, 100% cotton ring-spun duck  $\cdot$  Sits at the waist  $\cdot$  Multiple tool and utility pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Two reinforced back pockets  $\cdot$  8.5-inch inseam

8.5



Style #/Color B25-MOS/Moss B25-DES/Desert B25-BRN/Carhartt Brown B25-DKB/Dark Brown

28 29 30 31 32 33 34 36 38 40 42 44 46 48 50

B25-BLK/Black



#### Canvas Cell Phone Work Short

**B144** 

7.5-ounce, 100% cotton ring-spun canvas  $\cdot$  Sits at the waist  $\cdot$  Left-leg hammer loop and ruler pocket  $\cdot$  Right-leg welt pocket for cell phone or tools  $\cdot$  Two reinforced back pockets  $\cdot$  8.5-inch inseam

8.5



Style #/Color B144-TAN/Tan B144-LBR/Light Brown B144-ARG/Army Green B144-PUT/Putty B144-NVY/Navy



#### **Denim Work Short**

**B29** 

15-ounce, 100% cotton denim  $\cdot$  Garment washed for a soft finish  $\cdot$  Sits at the waist  $\cdot$  Left-leg hammer loop and ruler pocket  $\cdot$  Right-leg double-tool pocket  $\cdot$  Two reinforced back pockets  $\cdot$  Triple-stitched main seams with bar tacks at stress points  $\cdot$  8.5-inch inseam

8.5



Style #/Color B29-STW/Stonewash



#### Canvas Work Short

B147

7.5-ounce, 100% cotton ring-spun canvas  $\cdot$  Sits at the waist  $\cdot$  Left-leg hammer loop and ruler pocket  $\cdot$  Right-leg utility band and welt pocket for cell phone or tools  $\cdot$  Two reinforced back pockets  $\cdot$  10-inch inseam





Style #/Color B147-FAT/Fatigue B147-LBR/Light Brown B147-LDN/Loden B147-DKH/Dark Khaki B147-TAN/Tan



#### WORK PANTS & SHORTS









#### **WORK PANTS** & SHORTS



#### **Basic Work Short**

B359

7.5-ounce, 100% cotton ring-spun twill · Sits slightly below the waist · Two back welt 10.5 pockets with button closures · Triple-stitched main seams · 10.5-inch inseam





Style #/Color B359-GKH/Golden Khaki B359-M0S/Moss B359-STN/Stone



#### Five-Pocket Denim Short

B354 10.5

12-ounce, 100% cotton denim · Sits slightly below the waist · Durable side-seam belt loops · Bar tacks at stress points · 10.5-inch inseam



Style #/Color B354-LCW/Light Classic Wash B354-DCW/Dark Classic Wash





### Ripstop Cargo Work Short

B357 11

9.25-ounce, 100% cotton ripstop fabric · Sits slightly below the waist · Two Cordura®-lined front-ledge pockets · Two large cargo pockets with flaps and snap closures · Two Cordura®-lined back pockets · Multiple utility pockets · Gusseted crotch adds comfort · 11-inch inseam



Style #/Color B357-DES/Desert B357-M0S/Moss B357-STN/Stone

28 29 30 31 32 33 34 36 38 40 42 44 46 48 50 



# BIB OVERALLS & COVERALLS







#### CDuck Bib Overall / Unlined

R01

12-ounce, firm-hand, 100% cotton ring-spun duck  $\cdot$  Adjustable front-elastic suspenders  $\cdot$  Multi-compartment bib pocket  $\cdot$  Zipper fly  $\cdot$  Two large lower-front pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Double knees with cleanout bottoms that accommodate knee pads  $\cdot$  Two reinforced back pockets  $\cdot$  Triple-stitched main seams

BLK	BRN
PRODUCTION OF THE PARTY OF THE	Kind of the Part of Direct Plants

Style #/Color R01-BLK/Black

R01BRN/Carhartt Brown

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
	28		0		0		0	•	0	0	0	0						
Σ	30		0	•		•	0						0	0	0			
			0	•		•	0						0	0	0			
z	34		0	•		•	0											
	36		0	•	0	•	0											

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
	28			0	•	0				•	•							
Σ	30		0	0	•	0	0	•	0	•	•	0	0	0	0			
SE/				0	•	0	0	•	0	•	•	0	0	0	0	0	0	0
z	34			0	•	0	0	•	0	•	•	0	0	0	0			
	36		0	0	0	0	0	0	0	0		0	0					

#### C Duck Bib Overall / Quilt Lined

R02

12-ounce, firm-hand, 100% ring-spun cotton duck  $\cdot$  100% nylon lining quilted to midweight polyester insulation  $\cdot$  Adjustable front-elastic suspenders  $\cdot$  Multi-compartment bib pocket  $\cdot$  Zipper fly  $\cdot$  Two large lower-front pockets  $\cdot$  Right-leg hammer loop  $\cdot$  Double knees with cleanout bottoms that accommodate knee pads  $\cdot$  Ankle-to-knee leg zippers with storm flaps  $\cdot$  Two reinforced back pockets  $\cdot$  Triple-stitched main seams  $\cdot$  Metal rivets at vital stress points

BRN	BLK	DNY

Style #/Color RO2-BRN/Carhartt Brown RO2-BLK/Black

R02DNY/Dark Navy

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
	28				•	•	•	•	0	0	•	•	•					
A	30		•	•							•	•	•	0	0	0	0	
SE	32										•	•	•	0	0			
z	34			•	•		•	•			•	•	•					
	36			•	•		•	•										

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
≥ 30							0	0	0	0	0	0					
₩ 32			0	0	0	0				•	0	•	0	0			
<u>≥</u> 34							•	•	•		0						

### CDuck Bib Overall / Arctic-Quilt Lined

R03

12-ounce, firm-hand, 100% ring-spun cotton duck  $\cdot$  100% nylon lining quilted to arctic-weight polyester insulation  $\cdot$  Adjustable front-elastic suspenders  $\cdot$  Multi-compartment bib pocket  $\cdot$  Zipper fly  $\cdot$  Two large lower-front pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Double knees with cleanout bottoms that accommodate knee pads  $\cdot$  Ankle-to-knee leg zippers with storm flaps  $\cdot$  Two reinforced back pockets  $\cdot$  Triple-stitched main seams  $\cdot$  Metal rivets at vital stress points



Style #/Color R03-BRN/Carhartt Brown R03-BLK/Black

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
	28							•										
Σ	30			•	0	•	0		•	•	0	•						
SE	32							•										
z	34			•		•		•		•	0	•						
	36					0		0										

#### C

### Duck Zip-To-Thigh Bib Overall / Unlined

**R37** 

12-ounce, firm-hand, 100% cotton ring-spun duck · Right- and left-leg hammer loops and ruler pockets · Chap-style double-front with cleanout bottoms that accommodate knee pads · Ankle-to-thigh leg zippers for easy on/off · Two reinforced back pockets



Style #/Color R37-BRN/Carhartt Brown R37-BLK/Black

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
30		•		•	•	•	•	•	•	0	•	0					
32			•						•								
34			•						•								
36		•	•	•	•												

## C

#### Duck Zip-To-Thigh Bib Overall / Quilt Lined

R41

12-ounce, firm-hand, 100% ring-spun cotton duck  $\cdot$  100% nylon lining quilted to midweight polyester insulation  $\cdot$  Adjustable front-elastic suspenders  $\cdot$  Multi-compartment bib pocket with zipper closure  $\cdot$  Zipper fly  $\cdot$  Two large lower-front pockets  $\cdot$  Left- and right-leg hammer loops  $\cdot$  Chap-style double-front with cleanout bottoms that can accommodate knee pads  $\cdot$  Ankle-to-thigh leg zippers with storm flaps and snap closures  $\cdot$  Cordura® back-leg kick-panels  $\cdot$  Two reinforced back pockets  $\cdot$  Triple-stitched main seams  $\cdot$  Metal rivets at vital stress points



Style #/Color R41-BRN/Carhartt Brown R41-BLK/Black

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
28				•	•	•	0	•	•	•	•	•					
30		•		•		•		•		•		•	0	0	0	0	
32		•		•		•		•		•		•	0	0			
34				•	•			•	•								
36									0								

## C

### Duck Zip-To-Waist Biberall / Quilt Lined

R38

12-ounce, firm-hand, 100% ring-spun cotton duck  $\cdot$  100% nylon lining quilted to midweight polyester insulation  $\cdot$  Fully insulated bib adds upper-body warmth  $\cdot$  Two chest pockets with zipper closures  $\cdot$  Full-length front zipper with storm flap and snap closure  $\cdot$  Two large lower-front pockets  $\cdot$  Right- and left-leg hammer loops and ruler pockets  $\cdot$  Double knees with cleanout bottoms that accommodate knee pads  $\cdot$  Ankle-to-waist leg zippers with storm flaps and snap closures  $\cdot$  Triple-stitched main seams  $\cdot$  Two reinforced back pockets





Style #/Color R38-BRN/Carhartt Brown R38-BLK/Black

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
28																	
30			0		0	0	0	•	0	0	0	0					
32																	
34			0		0	0	0	•	0	0	0						

# BIB OVERALLS & COVERALLS







# BIB OVERALLS & COVERALLS







#### WorkCamo® AP Bib Overall / Unlined

R50

12-ounce, 100% cotton duck with Realtree® AP HD® camouflage pattern  $\cdot$  Microsanded for a soft finish  $\cdot$  Adjustable elastic-front suspenders  $\cdot$  Multi-compartment bib pocket  $\cdot$  Zipper fly  $\cdot$  Ankle-to-knee leg zippers  $\cdot$  Two large lower-front pockets  $\cdot$  Double knees with cleanout bottoms that accomodate knee pads  $\cdot$  Left-leg hammer loop  $\cdot$  Two reinforced back pockets  $\cdot$  Triple-stitched main seams with rivets at stress points



Style #/Color R50-CAP/Camo-AP

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
Σ	30																	
SE/	32			0		0		0		0		0						
z	34			0	0	0	0	0	0									

#### WorkCamo® AP Bib Overall / Quilt Lined

**R54** 

12-ounce, 100% cotton duck with Realtree® AP HD® camouflage pattern  $\cdot$  Microsanded for a soft finish  $\cdot$  100% nylon lining quilted to midweight polyester insulation to waist  $\cdot$  Adjustable front-elastic suspenders  $\cdot$  Multi-compartment bib pocket  $\cdot$  Zipper fly  $\cdot$  Two large lower-front pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Double knees with cleanout bottoms that accommodate knee pads  $\cdot$  Ankle-to-knee leg zippers with storm flaps  $\cdot$  Two reinforced back pockets  $\cdot$  Triple-stitched main seams  $\cdot$  Metal rivets at vital stress points



Style #/Color R54-CAP/Camo-AP

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
Σ	30			0	0	0	0	•	•	•	0	•	0					
SE	22																	
z	34			0	0	0	0				0		0					

#### Sandstone Bib Overall / Unlined

R06

12-ounce, 100% cotton sandstone duck  $\cdot$  Adjustable front-elastic suspenders  $\cdot$  Multi-compartment bib pocket  $\cdot$  Zipper fly  $\cdot$  Two large lower-front pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Double knees with cleanout bottoms that accommodate knee pads  $\cdot$  Back brush loop and two reinforced back pockets  $\cdot$  Triple-stitched main seams



BRN

Style #/Color RO6-DKB/Dark Brown RO6-BRN/Carhartt Brown

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
Σ	30		•	•	•	•	0		0	•								
EAN	32							•				•						
NSI	34			•		•		•		•								
-	36		0	0	0	0	0											

### 🧲 Sandstone Bib Overall / Quilt Lined

**R27** 

12-ounce, 100% cotton sandstone duck  $\cdot$  100% nylon lining quilted to midweight polyester insulation  $\cdot$  Adjustable front-elastic suspenders  $\cdot$  Multi-compartment bib pocket  $\cdot$  Zipper fly  $\cdot$  Two large lower-front pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Double knees with cleanout bottoms that accommodate knee pads  $\cdot$  Ankle-to-knee leg zippers with storm flaps  $\cdot$  Two reinforced back pockets  $\cdot$  Triple-stitched main seams  $\cdot$  Metal rivets at vital stress points

DKB BRN	MOS	BLK

Style #/Color R27-DKB/Dark Brown R27-BRN/Carhartt Brown R27-MOS/Moss R27-BLK/Black

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
28			0	0	0	0	•	0	•	0	0	0					
30			0	0	0	0	•	0	•	0	0						
32																	
34			0	0	0	0	•	0	•	0	0						

### Washed-Denim Bib Overall / Unlined

**R07** 

11.75-ounce, 100% cotton washed denim  $\cdot$  High back with adjustable suspenders  $\cdot$  Multicompartment bib pocket  $\cdot$  Zipper fly  $\cdot$  Two large lower-front pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Two reinforced back pockets  $\cdot$  Triple-stitched main seams



Style #/Color R07-DST/Darkstone

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
28			•	•		•		•	•	•	•						
∑ 30			•	•		•		•		•		•	0	0			
32 N 34			•	•		•		•		•		•	0	0			
Z 34		0	•						•		•						
36		0															

### C Denim Bib Overall / Unlined

R08

11.75-ounce, rigid, 100% cotton denim  $\cdot$  Adjustable front-elastic suspenders  $\cdot$  Multi-compartment bib pocket  $\cdot$  Zipper fly  $\cdot$  Two large lower-front pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Two reinforced back pockets  $\cdot$  Triple-stitched main seams



Style #/Color R08-DNM/Denim

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
30			•	•	•	•	•	•	•	•	•	•					
32		0	•		•		•		•		•		0	0	0	0	
34			•	•	•	•		•		•							
36				•		•											

# BIB OVERALLS & COVERALLS







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# BIB OVERALLS & COVERALLS







#### Duck Carpenter Bib Overall / Unlined

R28

12-ounce, firm-hand, 100% cotton ring-spun duck · Adjustable front-elastic suspenders

- · Multi-compartment bib pocket · Zipper fly · Attached, six-section carpenter nail apron
- $\cdot$  Two large lower-front pockets  $\cdot$  Left-leg hammer loop  $\cdot$  Double knees with cleanout bottoms that accommodate knee pads  $\cdot$  Back brush loop and two reinforced back pockets
- · Triple-stitched main seams



Style #/Color R28-BRN/Carhartt Brown

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
∑ 3	0																
SE/	2		•	0	•	0	•	•	0	0	0	0					
Z 3	4		•	0	•	0	•	•									

#### Drill Carpenter Bib Overall / Unlined

R29

R34

9.5-ounce, firm-hand, 100% cotton drill · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Attached, six-section carpenter nail apron · Two large lower-front pockets · Double knees with cleanout bottoms that accommodate knee pads · Left-leg hammer loop · Two reinforced back pockets · Triple-stitched main seams

NAT

Style #/Color R29-NAT/Natural

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
∑ 30			0	0	•	0	•	0	0	0							
32 S			0	0	•	0	•	0	0	0	0	0					
≥ 34			0	0	•	0	•	0									

#### Washed-Drill Work Bib Overall / Double Knees / Unlined

9.5-ounce, 100% cotton washed drill · Adjustable front-elastic suspenders · Divided bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double knees with cleanout bottoms that accommodate knee pads · Two reinforced back pockets · Triple-stitched main seams

· Inple-stitched main sean

NAT

Style #/Color R34-NAT/Natural

2	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
30			0	0	0	0	•	0	•	0							
32			0	0	0		•	0	•	0	•	0					
34			0			0											

### C

#### Extremes® Zip-to-Waist Biberall / Arctic-Quilt Lined

R33

Extremes®: Water-repellent, 1000-denier Cordura® nylon shell with nylon lining quilted to arctic-weight polyester insulation · Adjustable front-elastic suspenders · Double knees with cleanout bottoms that accommodate knee pads · Ankle-to-waist leg zippers with storm flaps and snap closures · Bar tacks at vital stress points



Style #/Color R33-BLK/Black

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
	28				0	0	0		0		0		0					
Σ	30			0	0	0	0	•	0	•	0	•	0					
SEA	32			0	0	0	0	0	0	0	0	0	0					
z	34			0	0	0	0	0	0	0	0	0						
	36				0	0	0	0										

### C

#### Duck Coverall / Quilt Lined

X01

12-ounce, firm-hand, 100% ring-spun cotton duck  $\cdot$  100% nylon lining quilted to midweight polyester insulation  $\cdot$  Corduroy-trimmed collar with under-collar snaps for optional hood  $\cdot$  Two chest pockets with zipper closures  $\cdot$  Rib-knit, arm-sleeve storm cuffs  $\cdot$  Pleated elbows for ease of movement  $\cdot$  Left-sleeve pencil slots  $\cdot$  Full-length front zipper with storm flap and snap closure  $\cdot$  Two large lower-front pockets  $\cdot$  Right-leg hammer loop  $\cdot$  Ankle-to-waist, two-way leg zippers with storm flaps and snap closures  $\cdot$  Split back with bi-swing folds for comfort  $\cdot$  Triple-stitched main seams



Style #/Color X01-BRN/Carhartt Brown

CH	E S I													
34	36	38	40	42	44	46	48	50	52	54	56	58	60	
	•		•		•	•		•	0	0				SHORT*
•	•	•	•	•	•	•	•	•	0	0	0	0		REGULAR*
									0	0				TALL*

<sup>\*</sup>See pages 000-000 for additional coverall sizing information.

### C

#### Duck Coverall / Arctic-Quilt Lined

X02

12-ounce, firm-hand, 100% ring-spun cotton duck  $\cdot$  100% nylon lining quilted to arctic-weight polyester insulation  $\cdot$  Corduroy-trimmed collar with under-collar snaps for optional hood  $\cdot$  Two chest pockets with flaps and hook-and-loop closures  $\cdot$  Rib-knit, arm-sleeve storm cuffs  $\cdot$  Pleated elbows for ease of movement  $\cdot$  Left-sleeve pencil slots  $\cdot$  Full-length front zipper with storm flap and snap closure  $\cdot$  Two large lower-front pockets  $\cdot$  Right-leg hammer loop  $\cdot$  Ankle-to-waist, two-way leg zippers with storm flaps and snap closures  $\cdot$  Double knees with cleanout bottoms accommodate knee pads  $\cdot$  Split back with bi-swing folds for comfort  $\cdot$  Triple-stitched main seams



Style #/Color X02-BRN/Carhartt Brown

CH	E S I													
34	36	38	40	42	44	46	48	50	52	54	56	58	60	
						0	0	0	0	0				SHORT*
	•	0	•	0	•	•	•	•	0	0	0	0		REGULAR*
		0	•	0	•	•	•	•	0	0				TALL*

\*See pages 138-139 for additional coverall sizing information.

# BIB OVERALLS & COVERALLS







# BIB OVERALLS & COVERALLS



### Extremes® Coverall / Arctic-Quilt Lined

X06

Extremes®: Water-repellent, 1000-denier Cordura® nylon shell with nylon lining quilted to arctic-weight polyester insulation  $\cdot$  Under-collar snaps for optional A113 Extremes® Hood  $\cdot$  Double knees with cleanout bottoms that accommodate knee pads  $\cdot$  Ankle-to-waist, two-way leg zippers with storm flaps and snap closures

BLK

Style #/Color X06-BLK/Black

: H	E S I											
34	36	38	40	42	44	46	48	50	52	54	56	58
		•	•	0		•	•	0	0	0		
0	0	0	0			0	0	0	0	0	0	0

SHORT\*

REGULAR\*

TALL\*

\*See pages 138-139 for additional coverall sizing information.





#### **NEW** Chore Flannel Shirt Jac

100093

 $\begin{array}{ll} \textbf{ORIGINAL FIT} & 8\text{-ounce, } 100\% \ \text{cotton ring-spun flannel} \cdot 100\% \ \text{polyester quilted tricot lining} \\ \text{in body and quilted taffeta lining in sleeves} \cdot \text{Black finish logo snaps throughout} \cdot \text{Side entry} \\ \text{pockets with brushed tricot lining} \cdot \text{Carhartt label sewn on left chest pocket} \cdot \text{Single snap} \\ \text{adjustable cuffs with extended plackets} \cdot \text{Triple-needle stitched at main seams} \\ \end{array}$ 

001 316

Style #/Color 100093-001/Black 100093-316/Moss

	6XL	5XL	4XL	ЗXL	2XL	XL	L	М	s
REGULA			0	0	•		•		•
TALL				0	0	0	0		



# **NEW** Youngstown Flannel Shirt Jac

100081



Style #/Color 100081-412/Navy 100081-001/Black

100081-001/Black 100081-301/Army Green 100081-285/Field Khaki

	6XL	5XL	4XL	3XL	2XL	XL	L	М	s
REGULA			0	0			0		0
TALL				0		0	0		



#### Classic Canvas Shirt Jac

S296-BRN/Carhartt Brown S296-DAS/Dark Shadow S296-266/Cottonwood S296

 $\begin{array}{ll} \textbf{ORIGINAL FIT} & 9\text{-}ounce, 100\% \ cotton \ canvas} \cdot 4\text{-}ounce, 100\% \ cotton \ flannel \ lining} \cdot \text{Antique-finish brass snaps throughout} \cdot \text{Two chest pockets with rivet reinforcements} \cdot \text{Two-snap adjustable cuffs with extended plackets} \cdot \text{Leatherette Carhartt label sewn on the left pocket} \cdot \text{Triple-needle stitched at main seams} \\ \end{array}$ 

MOS	DKB	BLK	М	MDT			BR	N		Ŀ	AS		266
C4l- #/C-I						Commence				nounce	de la constitución de la constit	10000	NEW
Style #/Col			S	М	L	XL	2XL	3XL	4XL	5XL			
S296-M0S/			•	0					0		REGUL	AR	
S296-DKB/	Dark Brown				0	0	0	0			TALL		
S296-BLK/	Black						-				ı		
S296-MDT/	Midnight												

#### **NEW** Hubbard Plaid Shirt

100122

ORIGINAL FIT 8-ounce, 100% cotton ring-spun flannel · Spread collar with button closure · Two chest pockets with flaps and button closures · Two-button adjustable cuffs with extended plackets · Back yoke with centered box pleat · Carhartt logo embroidered on left pocket · Triple-needle stitched at main seams



Style #/Color 100122-001/Black 100122-039/Gravel 100122-211/Carhartt Brown 100122-369/Forest Green

100122-476/Dark Blue 100122-640/Dark Red

	6XL	5XL	4XL	3XL	2XL	ХL	L	М
REGU			0	0			•	0
TALL				0	0	0	0	

LAR



#### **NEW** Cold Weather Flannel Shirt

100094

ORIGINAL FIT 8-ounce, 100% cotton ring-spun flannel shell · Cotton flannel solid interior yoke and collar band · Spread collar with button closure · Two chest pockets with flaps and button closures · Single button adjustable cuffs with extended plackets · Black leatherette Carhartt label sewn on left pocket · Straight hem · Triple-needle stitched at main seams



Stule #/Color 100094-207/Mahogany 100094-301/Army Green 100094-396/Fir Green 100094-486/Bluemarine

s	М	L	XL	2XL	ЗХГ	4XL	5XL	6XL
					0	0		
		0	0	0	0			

REGULAR TALL



#### **NEW** Trumbull Plaid Shirt

100124

RELAXED FIT 5.5-ounce, 100% cotton ring-spun flannel · Button-down collar with button closure  $\cdot$  Two chest pockets with button closures  $\cdot$  Two-button adjustable cuffs with extended plackets · Back yoke with centered box pleat · Carhartt logo embroidered on left pocket · Triple-needle stitched at main seams



Style #/Color 100124-412/Navy 100124-301/Army Green 100124-640/Dark Red 100124-428/Infantry Blue 100124-349/Cedar Green 100124-001/Black

	6XL	5XL	4XL	3XL	2XL	XL	L	М	
REGU			0	0	•	•	•	0	,
TALL				0	0	0	0		

JLAR



#### **WOVEN SHIRTS**



### **NEW** Chamois Long-Sleeve Shirt

100080

ORIGINAL FIT 7.75-ounce, 100% cotton Portuguese chamois · Brushed on both sides for softness · Spread collar with button closure · Two chest pockets with flaps and button closures · Two button adjustable cuffs with extended plackets · Brown leatherette label sewn on left pocket · Back yoke with centered box pleat · Triple-needle stitched at main seams

			五九五十二
412	022	913	614
		<b>新田田田田田</b>	

Style #/Color 100080-412/Navy 100080-022/Charcoal 100080-913/Worn Brown 100080-614/Port

s	М	L	XL	2XL	3XL	4XL	5XL	6XL	
					0				REGULAR
		0	0	0	0				TALL



#### Oakman Work Shirt

S09

 $\begin{array}{ll} \textbf{ORIGINAL FIT} & 8\text{-ounce, } 100\% \ \text{cotton ring-spun sandstone twill} \cdot \ \text{Microsanded and garment} \\ \text{washed for a soft finish} \cdot \ \text{Button-down collar with a separate band and button closure} \\ \cdot \ \text{Two chest pockets with flaps and button closures} \cdot \ \text{Leatherette Carhartt label sewn on} \\ \text{left pocket} \cdot \ \text{Two-button adjustable cuffs with extended plackets} \cdot \ \text{Back yoke with centered} \\ \text{box pleat} \cdot \ \text{Triple-needle stitched at main seams} \\ \end{array}$ 

HE CANDELLIN		11/1/14/14/14/1		ENTRE SERVE EN PRE	611646166	3455 FEB. 1885	A
MOS	DKB	MDT	MRH	266	BLK	DKR	N.
				384344444		2111111112	
				NEW		NEW	

Style #/Color S09-M0S/Moss S09-DKB/Dark Brown S09-MDT/Midnight S09-MRH/Marsh S09-266/Cottonwood

S09-BLK/Black S09-DKR/Dark Red

5	М	L	XL	2XL	3XL	4XL	5XL	
		•			0	0		REGULA
		0	0	0	0			TALL



#### **WOVEN SHIRTS**

### **NEW** Trade Long-Sleeve Shirt

100091

 $\begin{array}{c} \textbf{ORIGINAL FIT} \\ \textbf{7.2-ounce, } 100\% \ \text{cotton canvas} \cdot \textbf{Garment washed for a soft finish} \cdot \textbf{Spread collar with a separate band and button closure} \cdot \textbf{Double-front, left-chest trade pocket with easy angle pen pocket and button closure} \cdot \textbf{Brown leatherette label sewn on left pocket} \\ \end{array}$ 

- · Right chest pocket with button closure · Two-button mitered cuffs with extended plackets
- · Back yoke with centered box pleat · Triple-needle stitched at main seams

				- 10 7
301	412	001	285	640

Style #/Color 100091-301/Army Green 100091-412/Navy 100091-001/Black 100091-285/Field Khaki 100091-640/Dark Red

S	М	L	XL	2XL	3XL	4XL	5XL	6XL	
					0	0			REGUL
		0	0	0	0				TALL



#### **NEW** Trade Short-Sleeve Shirt

100149

ORIGINAL FIT
7.2-ounce, 100% cotton canvas · Garment washed for a soft finish · Spread collar with a separate band and button closure · Double-front, left-chest tradesman pocket with easy angle pen pocket and button closure · Brown leatherette label sewn on left pocket

- $\cdot$  Right chest pocket with button closure  $\cdot$  Two-button mitered cuffs with extended plackets
- · Back yoke with centered box pleat · Triple-needle stitched at main seams

412 301 285

Style #/Color 100149-412/Navy 100149-301/Army Green 100149-285/Field Khaki

S	М	L	XL	2XL	3XL	4XL	5XL	6XL	
0	0	0	0	•	0	0			REGULAR
		0	0	0	0				TALL





#### **WOVEN SHIRTS**



#### **NEW** Washed Denim Work Shirt

100082

 $\begin{array}{ll} \textbf{ORIGINAL FIT} & 8.75\text{-ounce, } 100\% \text{ Cotton Denim} \cdot \text{Spread collar with button closure} \cdot \text{Two} \\ \text{chest pockets with flaps and button closures} \cdot \text{Two button adjustable cuffs with extended} \\ \text{plackets} \cdot \text{Brown Leatherette label sewn on left pocket} \cdot \text{Back yoke with centered box pleat} \\ \cdot \text{Triple-needle stitched at main seams} \\ \end{array}$ 



Style #/Color 100082-983/Rinsed Dark Blue

	6XL	5XL	4XL	ЗХГ	2XL	XL	L	М	s
REGULA			0	0	0		0		0
TALL				0	0	0	0		



#### **NEW** Ironwood Denim Work Shirt

100083

 $\begin{tabular}{ll} \hline \textbf{RELAXED FIT} & 9.5 \text{-ounce, } 100\% \ \text{cotton denim} & \cdot \ \text{Pearl-colored snaps throughout} & \cdot \ \text{Spread collar with a separate band and button closure} & \cdot \ \text{Front and back western-shaped yokes} & \cdot \ \text{Two chest pockets with flaps and snap closures} & \cdot \ \text{Carhartt label sewn on left pocket} \\ \hline \end{tabular}$ 

 $\cdot$  Left-pocket flap with pencil opening  $\cdot$  Triple snap cuffs with extended plackets  $\cdot$  Tripleneedle stitched at main seams



Style #/Color 100083-492/Rinsed Blue

S	М	L	XL	2XL	ЗХГ	4XL	5XL	6XL	
0		0			0	0			REGULA
		0	0	0	0				TALL



#### Ironwood Twill Work Shirt

S209

**RELAXED FIT** 8.5-ounce, 100% cotton twill  $\cdot$  Pearl-colored snaps throughout  $\cdot$  Spread collar with a separate band and snap closure  $\cdot$  Front and back western-shaped yokes  $\cdot$  Two chest pockets with flaps and snap closures  $\cdot$  Carhartt label sewn on left pocket  $\cdot$  Left-pocket flap with pencil opening  $\cdot$  Triple-snap cuffs with extended plackets  $\cdot$  Triple-needle stitched at main seams



Style #/Color S209-KHI/Khaki S209-KMS/Khaki/Moss S209-KBN/Khaki/Carhartt Brown S209-BLK/Black S209-KCM/Khaki/Camo

	5XL	4XL	3XL	2XL	XL	L	М	s
REGULAR		0	0	•	•	0	0	0
TALL			0	0	0	0		

## **WOVEN SHIRTS**

## **NEW** Hickory Stripe Shirt

100092

ORIGINAL FIT 9.5-ounce, 100% cotton hickory stripe denim · Spread collar with button closure and 8-inch zipper · Two chest pockets with flaps and button closures · Two-button adjustable cuffs with extended plackets · Carhartt logo sewn on left chest pocket · Triple-needle stitched at main seams



Style #/Color 100092-965/Hickory Stripe

s	М	L	XL	2XL	3XL	4XL	5XL	6XL	
•	0	•			0	0			REGULA
		0	0	0	0				TALL



## **NEW** Bellevue Plaid Long-Sleeve Shirt

100084

RELAXED FIT 5.25-ounce, 100% cotton poplin · Garment washed for a soft finish · Button-down collar  $\cdot$  Left chest pocket  $\cdot$  Two-button adjustable cuffs with extended plackets · Back yoke with centered box pleat · Carhartt logo embroidered on pocket · Triple-needle stitched at main seams



Style #/Color 100084-001/Black 100084-248/Infantry Blue 100084-640/Dark Red 100084-412/Navy 100084-614/Port 100084-349/Cedar Green 100084-285/Field Khaki 100084-301/Army Green

	М	L	XL	2XL	ЗХГ	4XL	5XL	6XL	
)					0				REGULA
		0	0	0	0				TALL

ΑR

# **NEW** Hines Solid Long-Sleeve Shirt

100085

RELAXED FIT 5.5-ounce, 100% cotton twill · Garment washed for a soft finish · Buttondown collar · Left chest pocket · Two-button adjustable cuffs with extended plackets · Carhartt logo embroidered on left pocket · Triple-needle stitched at main seams



Style #/Color 100085-274/Stone 100085-398/Forest Night 100085-482/Deep Blue 100085-903/Frontier Brown

S	М	L	XL	2XL	ЗХГ	4XL	5XL	6XL	
•	0	0	0	•	0	0			REGULAR
		0	0	0	0				TALL





## **NEW** Fort Plaid Long-Sleeve Shirt

100123

**RELAXED FIT** 4.5-ounce, 100% cotton ring-spun chambray  $\cdot$  Garment washed for a soft finish  $\cdot$  Button-down collar  $\cdot$  Two chest pockets with flaps and button closures  $\cdot$  Two-button adjustable cuffs with extended plackets  $\cdot$  Back yoke with centered box pleat  $\cdot$  Carhartt logo embroidered on left pocket  $\cdot$  Triple-needle stitched at main seams



Style #/Color 100123-490/Blue Chambray 100123-640/Dark Red 100123-001/Black 100123-201/Dark Brown

100123-369/Forest Green

s	М	L	XL	2XL	ЗХГ	4XL	5XL	6XL	
					0	0			REGULAR
		0	0	0	0				TALL

# **NEW** Fort Stripe Long-Sleeve Shirt

100125

**RELAXED FIT** 4.5-ounce, 100% cotton ring-spun chambray  $\cdot$  Garment washed for a soft finish  $\cdot$  Button-down collar  $\cdot$  Two chest pockets with flaps and button closures  $\cdot$  Two-button adjustable cuffs with extended plackets  $\cdot$  Back yoke with centered box pleat  $\cdot$  Carhartt logo embroidered on left pocket  $\cdot$  Triple-needle stitched at main seams



Style #/Color 100125-402/Indigo

s	М	L	XL	2XL	ЗXL	4XL	5XL	6XL	
0	•		•	•	0	0			REGULA
		0	0	0	0				TALL



# Fort Solid Long-Sleeve Shirt

S202

**RELAXED FIT** 4.5-ounce, 100% cotton ring-spun chambray  $\cdot$  Garment washed for a soft finish  $\cdot$  Button-down collar with a separate band and button closure  $\cdot$  Two chest pockets with mitered flaps and button closures  $\cdot$  Carhartt logo embroidered on left pocket  $\cdot$  Two-button adjustable cuffs with extended plackets  $\cdot$  Back yoke with centered box pleat  $\cdot$  Tripleneedle stitched at main seams



Style #/Color S202-CBL/Blue Chambray S202-499/Denim Blue Chambray

S202-256/Dark Tan Chambray S202-917/Dark Brown Chambray S202-BKC/Black Chambray S202-WHC/White Chambray

	s	М	L	XL	2XL	ЗХГ	4XL	5XL	
ſ	0	0	0		•	0	0		REGULAR
			0	0	0	0			TALL
	s	М	L	XL	2XL	ЗХГ	4XL	5XL	
ſ		0		0	0				REGULAR

## Fort Solid Short-Sleeve Shirt

S200

**RELAXED FIT** 4.5-ounce, 100% cotton ring-spun chambray  $\cdot$  Garment washed for a soft finish  $\cdot$  Button-down collar with a separate band and button closure  $\cdot$  Two chest pockets with mitered flaps and button closures  $\cdot$  Carhartt logo embroidered on left pocket  $\cdot$  Back yoke with centered box pleat  $\cdot$  Triple-needle stitched at main seams



Style #/Color S200-CBL/Blue Chambray

S200-256/Dark Tan Chambray S200-WHC/White Chambray

s	М	L	XL	2XL	ЗХГ	4XL	5XL	
0	•	•	•	•	0	0		REGULA
		0	0	0	0			TALL
s	М	L	XL	2XL	3XL	4XL	5XL	

REGULAR



## **NEW** Linwood Solid Slim Long-Sleeve Shirt

100090

**SLIM FIT** 5-ounce, 100% cotton chambray  $\cdot$  Spread collar with button closure  $\cdot$  Heat transfer label at back neck  $\cdot$  Two chest pockets with button closures  $\cdot$  Carhartt logo embroidered on pocket  $\cdot$  Modified shirt tail bottom  $\cdot$  Triple-needle stitched at main seams



Style #/Color 100090-477/Light Chambray 100090-914/Java Brown Chambray





## **NEW** Hubbard Plaid Slim Shirt

100087



Style #/Color 100087-253/Dark Khaki 100087-412/Navy 100087-602/Bordeaux

s	М	L	XL	2XL	3XL	4XL	5XL	6XL	
0	0	0	0	0					REGULAR



## **WOVEN SHIRTS**



## **NEW** Washed Bellevue Plaid Slim Long-Sleeve Shirt

100086



Style #/Color 100086-301/Army Green 100086-470/Bluestone 100086-911/Java Brown









## **NEW** Sweater Knit Quarter-Zip

100007

**RELAXED FIT** 9.5-ounce, 100% cotton flat back rib knit  $\cdot$  Rib-knit quarter-zip collar and cuffs  $\cdot$  Rib knit fabric resembles a sweater on the outside but is soft and smooth on the inside  $\cdot$  Self fabric patches at elbows for durability  $\cdot$  Heat transfer label at back neck  $\cdot$  Contrast neck taping  $\cdot$  Woven wrap label sewn at hem



Style #/Color 100007-412/Navy 100007-001/Black 100007-908/Canyon Brown 100007-614/Port

S	М	L	XL	2XL	3XL	4XL	5XL	
•	0	0	0	•	0	0		REGULAR
		0	0	0	0			TALL

## **NEW** Sweater Knit Crewneck

100006

**RELAXED FIT** 9.5-ounce, 100% cotton flat back rib knit  $\cdot$  Rib-knit crewneck and cuffs  $\cdot$  Rib knit fabric resembles a sweater on the outside but is soft and smooth on the inside  $\cdot$  Self fabric patches at elbows for durability  $\cdot$  Heat transfer label at back neck  $\cdot$  Contrast neck taping  $\cdot$  Woven wrap label sewn at hem



Style #/Color 100006-001/Black 100006-412/Navy 100006-908/Canyon Brown 100006-614/Port 100006-301/Army Green

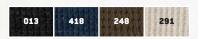
	5XL	4XL	ЗХГ	2XL	XL	L	М	s	
REGULA		0	0					•	
TALL			0	0	0	0			



## **NEW** Lightweight Thermal Knit Henley

100005

**SLIM FIT** 5.5-ounce, 60% cotton/40% polyester thermal textured knit  $\cdot$  Lightweight breathable base layer  $\cdot$  Rib-knit collar and cuffs  $\cdot$  Three-button front  $\cdot$  Increased range of motion with raglan sleeve  $\cdot$  3-needle coverstitch at main seams  $\cdot$  Heat transfer label at back neck  $\cdot$  Woven wrap label sewn on shirt tail hem



Style #/Color 100005-013/Black Heather 100005-418/Navy Heather 100005-248/Brown Heather 100005-291/Beige Heather





## **NEW** Lightweight Thermal Knit Crewneck

100004

SLIM FIT 5.5-ounce, 60% cotton/40% polyester thermal textured knit  $\cdot$  Lightweight breathable base layer  $\cdot$  Rib-knit crewneck and cuffs  $\cdot$  Increased range of motion with raglan sleeve  $\cdot$  3-needle coverstitch at main seams  $\cdot$  Heat transfer label at back neck  $\cdot$  Woven wrap label sewn on shirt tail hem



Style #/Color 100004-013/Black Heather 100004-418/Navy Heather 100004-248/Brown Heather 100004-934/Raisin Heather 100004-291/Beige Heather 100004-341/Green Heather







## Workwear Pocket Long-Sleeve T-Shirt

K126

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck and cuffs · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label

		INDOMESIA STORES	NEW	NEW	-		NEW
NVY	BLK	HGY	DKB	ARG	HTG	BLS	RYL
ASH	DKR	PRT	DES	SND	BRN	ORG	CHR
PERKERSERS	NEW	C NO CAMBRIDA	NEW	ensancientenanian	MARIBURERINA		HEARENAAAA

Style #/Color
K126-NVY/Navy
K126-BLK/Black
K126-BLK/Black
K126-HGY/Heather Gray\*
K126-DKB/Dark Brown
K126-BK/Brand
K126-BK/Army Green
K126-ARG/Army Green
K126-BRN/Carhartt Brown
K126-BIS S/Bluestone
K126-BRN/Carhartt Brown

K126-HTG/Hunter Green K126-BRN/Carhartt Br K126-BLS/Bluestone K126-ORG/Orange K126-RYL/Royal K126-CHR/Charcoal





# C Workwear Pocket Long-Sleeve Henley

K128

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit collar and cuffs · Three-button front · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label

NVY	BLK	HTG	ндү	DES	NEW ARG
DKB	PRT	RYL	BLS	BRN	
NEW	NA LANGESTA	NEW		NEW	

Style #/Color K128-NVY/Navy K128-BLK/Black K128-HTG/Hunter Green K128-HGY/Heather Gray\* K128-DES/Desert K128-ARG/Army Green

K128-DKB/Dark Brown K128-PRT/Port K128-RYL/Royal K128-BLS/Bluestone K128-BRN/Carhartt Brown

s	М	L	XL	2XL	3XL	4XL	5XL	
0	•	0	0	•	0	0		REGULAR
		0	0	0	0			TALL

<sup>\*</sup>Heather Gray fiber content is 90% cotton/10% polyester.

<sup>\*\*</sup>Ash fiber content is 99% cotton/1% polyester.

<sup>\*</sup>Heather Gray fiber content is 90% cotton/10% polyester.

## Workwear Pocket Short-Sleeve T-Shirt

**K87** 

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label

			THE RESIDENCE OF THE PARTY OF T
DKB BRN RYL PRT SND DKR	ORG	WHT	

Style #/Color K87-NVY/Navy

K87-HGY/Heather Gray\*
K87-HTG/Hunter Green

K87-BLK/Black K87-DES/Desert K87-ARG/Army Green K87-BLS/Bluestone K87-ASH/Ash\*\* K87-CHR/Charcoal K87-DKB/Dark Brown K87-BRN/Carhartt Brown

K87-RYL/Royal K87-PRT/Port K87-SND/Sand K87-DKR/Dark Red K87-ORG/Orange K87-WHT/White 

# Workwear Pocket Short-Sleeve Henley

K84

REGULAR

TALL

 $\begin{array}{ll} \textbf{ORIGINAL FIT} & 6.75\text{-ounce, } 100\% \text{ cotton jersey knit} \cdot \text{Rib-knit collar} \cdot \text{Three-button front} \\ \cdot \text{Side-seamed construction minimizes twisting} \cdot \text{Left-chest pocket with sewn-on Carhartt} \\ \text{label} \cdot \text{Tagless neck label} \\ \end{array}$ 

PERSONAL PROPERTY.	PARTITION NAMED IN	HICKORDS NO.		NO DISPOSISIONE	NEW	STORES STORES	REPORTED SERVICES
DES	NVY	HTG	HGY	ASH	ARG	BLK	BLS
DKR	PRT	DKB	RYL	BRN	SND	ORG	CHR
NEW	R G JNO EN SIG	Belleagistscal	NEW				NEW

Style #/Color K84-DES/Desert

K84-NYY/Navy K84-HTG/Hunter Green K84-HGY/Heather Gray\* K84-ASH/Ash\*\*

K84-ARG/Army Green K84-BLK/Black K84-BLS/Bluestone K84-DKR/Dark Red K84-PRT/Port K84-DKB/Dark Brown K84-RYL/Royal K84-BRN/Carhartt Brown

K84-SND/Sand K84-ORG/Orange K84-CHR/Charcoal



<sup>\*</sup>Heather Gray fiber content is 90% cotton/10% polyester.

<sup>\*\*</sup>Ash fiber content is 99% cotton/1% polyester.

<sup>\*</sup>Heather Gray fiber content is 90% cotton/10% polyester.

<sup>\*\*</sup>Ash fiber content is 99% cotton/1% polyester.



## WorkCamo® AP Long-Sleeve T-Shirt

K285

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit with Realtree® AP HD® camouflage pattern · Rib-knit collar and cuffs · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label



K285-CAP/Camo-AP

S	М	L	XL	2XL	3XL	4XL	5XL	
0		•	0	•	0	0		REGULAR
		0	0	0	0			TALL



## WorkCamo® AP Short-Sleeve T-Shirt

K287

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit with Realtree® AP HD® camouflage pattern · Rib-knit collar · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label



Style #/Color K287-CAP/Camo-AP

S	М	L	XL	2XL	ЗХГ	4XL	5XL	
0	0	0	0	•	0	0		REGULAR
		0	0	0	0			TALL



## Short-Sleeve Pocket T-Shirt Lightweight

K284

RELAXED FIT 4.7-ounce, 100% cotton jersey knit  $\cdot$  Rib-knit crewneck  $\cdot$  Rolled forward shoulder enhances comfort  $\cdot$  Side-seamed construction minimizes twisting  $\cdot$  Tagless neck label · Carhartt wrap label on pocket

HGY	NVY	DKT	IFB	BLK	CRI	FTG	WHT
DESCRIPTION OF THE PARTY OF THE		EVENTA DE LE DESERVACIONES DE LA CONTRACTION DEL CONTRACTION DE LA	minimum management	-		PAGE AND DESCRIPTION OF THE PA	

Style #/Color K284-HGY/Heather Gray\* K284-NVY/Navy K284-DKT/Dark Tan K284-IFB/Infantry Blue K284-BLK/Black K284-CRI/Crimson K284-FTG/Forest Green

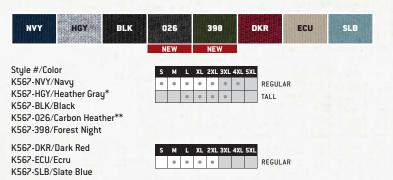
REGULAR

\*Heather Gray fiber content is 90% cotton/10% polyester.

## Contractor's Work Pocket™ Short-Sleeve T-Shirt

K567

RELAXED FIT 5.5-ounce, 100% cotton ring-spun jersey knit · Pre-washed for extra softness · Rib-knit crewneck · Left-chest Contractor's Work Pocket™ with unique silo for pens, pencils or tools · Side-seamed construction minimizes twisting · Tagless neck label



<sup>\*</sup>Heather Gray fiber content is 90% cotton/10% polyester.

## Ring-Spun Non-Pocket Short-Sleeve T-Shirt

K566

RELAXED FIT 5.5-ounce, 100% cotton ring-spun jersey knit · Pre-washed for extra softness · Rib-knit crewneck · Side-seamed construction minimizes twisting · Tagless neck label



<sup>\*</sup>Heather Gray fiber content is 90% cotton/10% polyester.



## Contractor's Work Pocket™ Polo

K570

ORIGINAL FIT 6-ounce, 65% polyester/35% cotton pique knit · Color-fast fabric with stain-release finish · No-roll rib-knit polo collar · Open, non-banded sleeves for increased range of motion · Three-button front · Left-chest Contractor's Work Pocket™ with unique silo for pens, pencils or tools · Square bottom with side vents · Tagless neck label





K570-DKR/Dark Red

K570-RYL/Royal K570-WHT/White

<sup>\*\*</sup>Carbon Heather fiber content is 65% cotton/35% polyester.



## **Mock Turtleneck**

K203

 $\begin{array}{ll} \textbf{ORIGINAL FIT} & 7.8 \text{-ounce, } 100\% \text{ ring-spun cotton jersey knit} & \text{-Lycra}^{\circ}\text{-reinforced rib-knit} \\ \text{collar and cuffs} & \text{-} \text{Square bottom with side vents} & \text{-} \text{Carhartt label sewn on hem} \\ \end{array}$ 



Style #/Color K203-BLK/Black K203-NVY/Navy K203-PRT/Port

s	М	L	XL	2XL	ЗХГ	4XL	5XL	
0		0			0	0		REGULA
		0	0	0	0			TALL



## **Textured-Knit Henley**

K200

 $\begin{tabular}{ll} \hline \textbf{RELAXED FII} & \textbf{8}-ounce, 100\% cotton ring-spun textured knit \cdot Rib-knit collar and cuffs \\ \cdot Three-button front \cdot Rolled forward shoulder enhances comfort \cdot Side-seamed \\ construction minimizes twisting \cdot Square bottom with side vents \cdot Carhartt label sewn on hem \\ \end{tabular}$ 



Style #/Color K200-472/New Navy K200-BLK/Black K200-ARG/Army Green K200-DKT/Dark Tan K200-DKR/Dark Red

S	М	L	XL	2XL	3XL	4XL	5XL	
		0	0	0	0	0		REGULA
		0	0	0	0			TALL



## **Textured-Knit Script Graphic Crewneck**

K253

**RELAXED FIT** 8-ounce, 100% ring-spun cotton textured knit  $\cdot$  Rib-knit crewneck and cuffs  $\cdot$  Side-seamed construction minimizes twisting  $\cdot$  Square bottom with side vents  $\cdot$  Rolled forward shoulder enhances comfort  $\cdot$  Carhartt script logo printed on chest  $\cdot$  Carhartt label sewn on hem



Style #/Color K253-BLK/Black K253-DKB/Dark Brown K253-ARG/Army Green K253-DKR/Dark Red

	5XL	4XL	ЗХГ	2XL	XL	L	М	s	
REGULAR		0	0	•		•		0	
TALL			0	0	0	0			

## Signature Logo Long-Sleeve T-Shirt

K298



Style #/Color K298-BLK/Black K298-HGY/Heather Gray\* K298-HTG/Hunter Green K298-NVY/Navy

S	М	L	XL	2XL	3XL	4XL	5XL	
0	•	•	0	•	0	0		REGULAR
		0	0	0	0			TALL
				•		•		

<sup>\*</sup>Heather Gray fiber content is 90% cotton/10% polyester.



Back of Shirt

## Signature Sleeve Graphic Long-Sleeve T-Shirt

K231

100015

REGULAR

BLK	NVY	HGY	ARG	DKB	DKR
	NEW	INAMES OF THE PARTY OF THE PART	NEW	NEW	NEW

Style #/Color K231-BLK/Black

K231-BLN/Black

K231-HGY/Heather Gray\*

K231-ARG/Army Green

K231-DKB/Dark Brown

K231-DKR/Dark Red



Back of Shirt

## NEW Impact Logo Long-Sleeve Pocket T-Shirt

 $\begin{array}{ll} \textbf{ORIGINAL FIT} & \text{6.75-ounce, } 100\% \text{ cotton jersey knit} & \text{Rib-knit crewneck and cuffs} & \\ \text{Side-seamed construction minimizes twisting} & \text{Left-chest Pocket with sewn on Carhartt label} & \text{Tagless neck label} & \text{Carhartt Impact logo printed on left sleeve} \\ \end{array}$ 



Style #/Color 100015-001/Black 100015-034/Heather Gray\* 100015-470/Bluestone 100015-251/Desert

100015-301/Army Green

S M L XL 2XL 3XL 4XL 5XL

REGULAR
TALL



<sup>\*</sup>Heather Gray fiber content is 90% cotton/10% polyester.

<sup>\*</sup>Heather Gray fiber content is 90% cotton/10% polyester.



## Signature Logo Short-Sleeve T-Shirt

K195

HGY	BLK	BRN	PRT	DBL
			<b>经过一种的重要的证</b>	

Style #/Color K195-HGY/Heather Gray\* K195-BLK/Black K195-BRN/Carhartt Brown K195-PRT/Port K195-DBL/Dark Blue





## **Tough Shirt Short-Sleeve T-Shirt**

K596

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit  $\cdot$  Rib-knit crewneck  $\cdot$  Side-seamed construction minimizes twisting  $\cdot$  Tagless neck label  $\cdot$  Tough shirt graphic printed on chest



Style #/Color K596-BLK/Black K596-BRN/Carhartt Brown

s	М	L	XL	2XL	3XL	4XL	5XL	
•	0	•		•	0	0		REGULAR



## **Bristol Graphic Short-Sleeve T-Shirt**

K608



Style #/Color K608-NVY/Navy K608-DKR/Dark Red



<sup>\*</sup>Heather Gray fiber content is 90% cotton/10% polyester.

## Classic Logo Short-Sleeve T-Shirt

K568

**RELAXED FIT** 5.5-ounce, 100% cotton ring-spun jersey knit  $\cdot$  Pre-washed for extra softness  $\cdot$  Rib-knit crewneck  $\cdot$  Side-seamed construction minimizes twisting  $\cdot$  Tagless neck label  $\cdot$  Classic Carhartt logo printed on chest



Style #/Color K568-NVY/Navy K568-DKR/Dark Red K568-HGY/Heather Gray\* K568-BRN/Carhartt Brown



\*Heather Gray fiber content is 90% cotton/10% polyester.



# 

# GRAPHIC T-SHIRTS: THE SELECTION IS LIMITED, OUR IMAGINATIONS AREN'T.

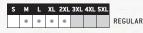
Twice a year, we give our designers the green light to creatively interpret the Carhartt heritage in a series of graphic t-shirts. Designed to appeal to a wide range of consumers with graphics featuring the outdoors, farming, logo explorations and more, they're offered in a limited edition and available for this season only. Be sure to note the order deadline and shipping date.

# **NEW** Definition of Tough Long-Sleeve T-Shirt

100008



Style #/Color 100008-001/Black 100008-034/Heather Gray\*



\*Heather Gray fiber content is 90% cotton/10% polyester.

Order deadline is 2/27/12; shipping begins 7/1/12. Suggested scale size 1-2-2-1 M-2XL





## **NEW** Graphic Vertical Logo Long-Sleeve T-Shirt

100009

 $\begin{array}{ll} \textbf{ORIGINAL FIT} & 6.75\text{-}ounce, 100\% \ cotton jersey \ knit \cdot Rib\text{-}knit \ crewneck \ and \ cuffs} \cdot Sideseamed \ construction \ minimizes \ twisting \cdot Tagless \ neck \ label \cdot Carhartt \ logo \ printed \ down \ left \ chest \\ \end{array}$ 



Style #/Color 100009-412/Navy 100009-640/Dark Red

s	М	L	XL	2XL	ЗXL	4XL	5XL	
	0		0					REGULAR

Order deadline is 2/27/12; shipping begins 7/1/12. Suggested scale size 1-2-2-1 M-2XL



Back of Shirt

## NEW Graphic Strength Back Long-Sleeve T-Shirt 100016

 $\begin{array}{ll} \textbf{ORIGINAL FIT} & 6.75\text{-ounce, } 100\% \text{ cotton jersey knit} & \text{Rib-knit crewneck and cuffs} & \text{Side-seamed construction minimizes twisting} & \text{Tagless neck label} & \text{Strength graphic printed on center back and down right sleeve} \\ \end{array}$ 



Style #/Color 100016-201/Dark Brown 100016-301/Army Green

М	L	XL	2XL	3XL	4XL	5XL	
0	0	0	0				REGULAR
	M •	M L	M L XL	M L XL 2XL	M L XL 2XL 3XL	M L XL 2XL 3XL 4XL	M L XL 2XL 3XL 4XL 5XL

Order deadline is 2/27/12; shipping begins 7/1/12. Suggested scale size 1-2-2-1 M-2XL



## **NEW** Graphic Tractor Long-Sleeve T-Shirt

100011

 $\begin{array}{ll} \textbf{ORIGINAL FIT} & 6.75\text{-ounce, } 100\% \ cotton \ jersey \ knit \cdot \ Rib\text{-}knit \ crewneck \ and \ cuffs \cdot \ Sideseamed \ construction \ minimizes \ twisting \cdot \ Tagless \ neck \ label \cdot \ Tractor \ graphic \ printed \ on \ chest \end{array}$ 



Style #/Color 100011-412/Navy 100011-319/Hunter Green

S	М	L	XL	2XL	ЗХГ	4XL	5XL	
	•	•		•				REGUI

Order deadline is 2/27/12; shipping begins 7/1/12. Suggested scale size 1-2-2-1 M-2XL

## **NEW** Graphic Cornhartt Long-Sleeve T-Shirt

100010

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck and cuffs · Sideseamed construction minimizes twisting . Tagless neck label . Cornhartt graphic printed



Stule #/Color 100010-034/Heather Gray\* 100010-201/Dark Brown

s	М	L	XL	2XL	3XL	4XL	5XL	
	0	0	0					REGULAR

\*Heather Gray fiber content is 90% cotton/10% polyester.

Order deadline is 2/27/12; shipping begins 7/1/12. Suggested scale size 1-2-2-1 M-2XL



## **NEW** Classic Logo Long-Sleeve T-Shirt

100017

RELAXED FIT 5.5-ounce, 100% cotton ring-spun jersey knit · Pre-washed for extra softness · Rib-knit crewneck · Side-seamed construction minimizes twisting · Tagless neck label

· Classic logo printed on chest



Style #/Color 100017-001/Black 100017-026/Carbon Heather\* 100017-640/Dark Red 100017-288/Ecru



REGULAR

\*Carbon Heather fiber content is 65% cotton/35% polyester.

Order deadline is 2/27/12; shipping begins 7/1/12. Suggested scale size 1-2-2-1 M-2XL

## **NEW** Graphic Deer Long-Sleeve T-Shirt

100012

RELAXED FIT 5.5-ounce, 100% cotton ring-spun jersey knit · Pre-washed for extra softness · Rib-knit crewneck · Side-seamed construction minimizes twisting · Tagless neck label

· Carhartt logo printed down left sleeve · Deer graphic printed on center back



Style #/Color 100012-026/Carbon Heather\* 100012-398/Forest Night



\*Carbon Heather fiber content is 65% cotton/35% polyester.

Order deadline is 2/27/12; shipping begins 7/1/12. Suggested scale size 1-2-2-1 M-2XL





Back of Shirt

Sleeve Detail



## **NEW** Graphic Mountain Long-Sleeve T-Shirt

100013

RELAXED FIT 5.5-ounce, 100% cotton ring-spun jersey knit  $\cdot$  Pre-washed for extra softness

 $\cdot$  Rib-knit crewneck  $\cdot$  Side-seamed construction minimizes twisting  $\cdot$  Tagless neck label

· Mountain graphic printed on chest





Style #/Color 100013-001/Black 100013-034/Heather Gray\*

S	М	L	XL	2XL	ЗХГ	4XL	5XL	
	0	•	0	•				REGULAR

\*Heather Gray fiber content is 90% cotton/10% polyester.

Order deadline is 2/27/12; shipping begins 7/1/12. Suggested scale size 1-2-2-1 M-2XL



## **NEW** Graphic Timbers Long-Sleeve T-Shirt

100014

RELAXED FIT 5.5-ounce, 100% cotton ring-spun jersey knit · Pre-washed for extra softness

 $\cdot$  Rib-knit crewneck  $\cdot$  Side-seamed construction minimizes twisting  $\cdot$  Tagless neck label

· Carhartt Timber graphic printed on chest



Style #/Color 100014-412/Navy 100014-398/Forest Night

s	М	L	XL	2XL	ЗХГ	4XL	5XL	
	0	0	0					REGULAR

Order deadline is 2/27/12; shipping begins 7/1/12. Suggested scale size 1-2-2-1 M-2XL





## NEW 3-Season Sweatshirt

100078

RELAXED FIT 10.5-ounce, 50% cotton/50% polyester blend · Quilted polyester lining retains warmth · Attached quilt lined hood with draw-cord closure · Full-length brass front zipper · Two front hand-warmer pockets · Stretchable, spandex reinforced rib-knit cuffs and waistband · Carhartt label sewn on pocket

001	034	472	201

Style #/Color 100078-001/Black 100078-034/Heather Gray 100078-472/New Navy 100078-201/Dark Brown

s	М	L	ХL	2XL	3XL	4XL	5XL	
					0	0	0	REGULAR
		0	0	0	0	0		TALL

<sup>\*</sup>Heather Gray fiber content is 75% cotton/25% polyester.



## Thermal-Lined Hooded Zip-Front Sweatshirt

J149

ORIGINAL FIT 12-ounce, 50% cotton/50% polyester blend · 100% polyester thermal lining retains warmth · Attached thermal-lined hood with draw-cord closure · Full-length brass front zipper · Two front hand-warmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Inside pocket with zipper closure · Locker loop facilitates hanging · Carhartt label sewn on pocket

BLK	СНН	472	D	KB			AR	G	ton Comon		RN
Style #/Col	or		s	М	L	XL	2XL	ЗXL	4XL	5XL	
J149-BLK/I	Black							0	0	0	REGULAR
J149-CHH/	Charcoal Hea	ther*			0	0	0				TALL

J149-472/New Navy J149-DKB/Dark Brown

J149-ARG/Army Green

<sup>\*</sup>Charcoal Heather fiber content is 55% cotton/45% polyester.



## Thermal-Lined Crewneck Sweatshirt

J154

ORIGINAL FIT 12-ounce, 50% cotton/50% polyester blend · 100% polyester thermal lining retains warmth · Front-neck V patch · Two side-seam hand-warmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Locker loop facilitates hanging · Carhartt label sewn on lower front

001	472
化自然性制作性的数据的程序的	120 CERT   11 CERT   12 CE

Style #/Color J154-001/Black J154-472/New Navy

S	М	L	XL	2XL	3XL	4XL	5XL	
•	0	0		0	0	0	0	REGUL
		0	0	0	0	0		TALL

AR

J149-BRN/Carhartt Brown

## **NEW** Brushed Fleece Sweatshirt / Sherpa Lined

100072

 $\begin{tabular}{ll} \bf RELAXED\,FII & 10.5-ounce, 50\% \, cotton/50\% \, polyester \, blend \, \cdot \, Brushed \, for \, extra \, softness \, \cdot \, Sherpa \, lined \, \cdot \, Attached \, sherpa-lined \, extended \, hood \, for \, extra \, warmth \, \cdot \, Full-length \, antique \, nickel \, zipper \, \cdot \, Two \, front \, hand-warmer \, pockets \, \cdot \, Stretchable, \, spandex-reinforced \, rib-knit \, cuffs \, and \, waistband \, \cdot \, Media \, port \, and \, loop \, lets \, you \, string \, earphones \, from \, pocket \, \cdot \, Locker \, loop \, facilitates \, hanging \, \cdot \, Carhartt \, label \, sewn \, on \, pocket \, . \end{tabular}$ 

001	472	070	398

Style #/Color 100072-001/Black 100072-472/New Navy 100072-070/Slate Heather 100072-398/Forest Night

_								
	5XL	4XL	3XL	2XL	XL	L	М	S
REGULAI	0	0	0	•	•	•	•	
TALL		0	0	0	0	0		
•	•	•		•	•	•	•	

<sup>\*</sup>Slate Heather fiber content is 55% cotton/45% polyester.



## **NEW** Brushed Fleece Hooded Zip Sweatshirt

100079

 $\begin{array}{ll} \textbf{RELAXED FII} & 10.5 \text{-ounce, } 50\% \ \text{cotton/} 50\% \ \text{polyester blend} \cdot \ \text{Brushed for extra softness} \\ \cdot \ \text{Attached extended hood for extra warmth} \cdot \ \text{Full-length Antique Nickel Zipper} \cdot \ \text{Two front hand-warmer pockets} \cdot \ \text{Stretchable, spandex-reinforced rib-knit cuffs and waistband} \\ \cdot \ \text{Media port and loop lets you string earphones from pocket} \cdot \ \text{Locker loop facilitates} \\ \text{hanging} \cdot \ \text{Carhartt label sewn on pocket} \\ \end{array}$ 



<sup>\*</sup>Slate Heather fiber content is 55% cotton/45% polyester.



# G Heavyweight Hooded Sweatshirt

K184

 $\begin{array}{ll} \textbf{ORIGINAL FIT} & 13\text{-ounce, } 80\% \ \text{cotton/20\% polyester blend} \ \cdot \ \text{Attached, jersey-lined hood with draw-cord closure} \ \cdot \ \text{Front hand-warmer pocket} \ \cdot \ \text{Stretchable, spandex-reinforced rib-knit cuffs and waistband} \ \cdot \ \text{Locker loop facilitates hanging} \ \cdot \ \text{Carhartt logo embroidered on pocket} \\ \end{array}$ 

472	BLK	DKB	DGR	CBR	СНН	HGY	649
				NEW			NEW

Style #/Color K184-472/New Navy K184-BLK/Black K184-DKB/Dark Brown K184-DGR/Dark Green K184-CBR/Canyon Brow

K184-649/Russet Brown

S M L XL 2XL 3XL 4XL 5XL

REGULAR

TALL

K184-CBR/Canyon Brown K184-CHH/Charcoal Heather\*\* K184-HGY/Heather Gray\*



<sup>\*</sup>Charcoal Heather fiber content is 70% cotton/30% polyester.

<sup>\*\*</sup>Heather Gray fiber content is 75% cotton/25% polyester.



# 🧲 Heavyweight Hooded Zip-Front Sweatshirt

K185

ORIGINAL FIT 13-ounce, 80% cotton/20% polyester blend · Attached, jersey-lined hood with draw-cord closure · Antique-finish brass front zipper · Two front hand-warmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Locker loop facilitates hanging · Carhartt logo embroidered on pocket

L XL 2XL 3XL 4XL

REGULAR

TALL

472	BLK	СНН	DGR	DKB	HGY	CBR	649
SBUSERAND			RESERVED			NEW	NEW

Style #/Color K185-472/New Navy K185-BLK/Black

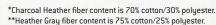
K185-CHH/Charcoal Heather\*

K185-DGR/Dark Green K185-DKB/Dark Brown

K185-HGY/Heather Gray\*\*

K185-CBR/Canyon Brown

K185-649/Russet Brown



Heavyweight Crewneck Sweatshirt

K186

ORIGINAL FIT 13-ounce, 80% cotton/20% polyester blend · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Locker loop facilitates hanging · Carhartt logo embroidered on lower front



Style #/Color K186-472/New Navy K186-BLK/Black

S	М	L	XL	2XL	3XL	4XL	5XL	
	•	•	0		0	0		REGULAR
		0	0	0				TALL





## Heavyweight Zip-Mock Sweatshirt

K188

ORIGINAL FIT 13-ounce, 80% cotton/20% polyester blend · Mock-neck collar with 8-inch, antique-finish brass zipper  $\cdot$  Stretchable, spandex-reinforced rib-knit cuffs  $\cdot$  Square bottom with side vents · Locker loop facilitates hanging · Carhartt logo embroidered on lower front



Stule #/Color K188-BLK/Black K188-CBR/Canyon Brown K188-DGR/Dark Green

s	М	L	XL	2XL	3XL	4XL	5XL	
	0	0	0					REGULAR

## Heavyweight Hooded Zip-Mock Sweatshirt

K217

ORIGINAL FIT 13-ounce, 80% cotton/20% polyester blend · Attached, jersey-lined hood with draw-cord closure · Mock-neck collar with 8-inch, antique-finish brass zipper · Front handwarmer pocket · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Locker loop facilitates hanging · Carhartt logo embroidered on pocket



Style #/Color K217-BLK/Black K217-472/New Navy K217-HGY/Heather Grau\* K217-CBR/Canyon Brown



<sup>\*</sup>Heather Gray fiber content is 75% cotton/25% polyester.



# Gallen in Midweight Hooded Sweatshirt

K121

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend · Attached hood with draw-cord closure · Front hand-warmer pocket · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt label sewn on pocket



Style #/Color K121-BLK/Black

K121-0LV/0live

K121-DKR/Dark Red

K121-DKB/Dark Brown

K121-BBT/Brown Boot

# Midweight Hooded Zip-Front Sweatshirt K122

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend · Attached hood with draw-cord closure · Full-length brass front zipper · Two front hand-warmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt label sewn on pocket



Stule #/Color K122-472/New Navy K122-BLK/Black K122-HGY/Heather Gray\* K122-CHH/Charcoal Heather\*\*

K122-0LV/0live K122-DKB/Dark Brown K122-BBT/Brown Boot K122-DKR/Dark Red

s	М	L	XL	2XL	ЗХГ	4XL	5XL	
0	•	•	•	•	0	0	0	REGULA
		0	0	0	0	0		TALL

<sup>\*</sup>Heather Gray fiber content is 70% cotton/30% polyester.





REGULAR K121-472/New Navy K121-CHH/Charcoal Heather\* K121-HGY/Heather Gray\*\*

<sup>\*\*</sup>Charcoal Heather fiber content is 55% cotton/45% polyester.

<sup>\*\*</sup>Heather Gray fiber content is 70% cotton/30% polyester.

<sup>\*\*</sup>Charcoal Heather fiber content is 55% cotton/45% polyester.



## Midweight Crewneck Sweatshirt

K124

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend · Front-neck V patch · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt label sewn on lower front



Style #/Color K124-472/New Navy K124-BLK/Black K124-HGY/Heather Gray\*

	M	L	ХL	2XL	3XL	4XL	5XL	
0				•	0	0	0	REGULAR
		0	0		0	0		TALL
	Þ	•	• •					

<sup>\*</sup>Heather Gray fiber content is 70% cotton/30% polyester.



## Midweight Mock Neck Zip-Front Sweatshirt

K350

RELAXED FIT 10.5-ounce, 50% cotton/50% polyester blend · Slim fit · Mock-neck collar · Raglan sleeves enhance comfort · Full-length, antique-finish brass front zipper with storm flap · Front welt pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt label sewn on hem



Style #/Color K350-BLK/Black K350-CHH/Charcoal Heather\* K350-0LV/Olive K350-DKB/Dark Brown

s	М	L	XL	2XL	3XL	4XL	5XL	
		•		•	0	0	0	REGULAR
		0	0	0	0	0		TALL

<sup>\*</sup>Charcoal Heather fiber content is 55% cotton/45% polyester.



## Midweight Quarter-Zip Mock-Neck Sweatshirt

K503

**RELAXED FIT** 10.5-ounce, 50% cotton/ 50% nylon blend  $\cdot$  Mock-neck collar with quarter-length zipper  $\cdot$  Raglan sleeves enhance comfort  $\cdot$  Two front welt pockets  $\cdot$  Stretchable, spandex-reinforced rib-knit cuffs and waistband  $\cdot$  Carhartt label sewn on hem



Style #/Color K503-BLK/Black K503-HGY/Heather Gray K503-472/New Navy K503-DKR/Dark Red

s	М	L	XL	2XL	3XL	4XL	5XL	
	•			•		0		REGULAR
		0	0	0	0	0		TALL

<sup>\*</sup>Heather Gray fiber content is 70% cotton/30% polyester.

## Midweight WorkCamo® AP Hooded Zip-Front Sweatshirt

K289



Style #/Color K289-CAP/Camo-AP

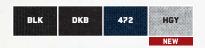
s	М	L	XL	2XL	3XL	4XL	5XL	
0	0	0	0	•	0	0	0	REGULAR
		0	0	0	0	0		TALL



# Midweight Signature Sleeve Logo Hooded Sweatshirt

K288

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend · Attached hood with draw-cord closure · Front hand-warmer pocket · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt signature logo printed on left sleeve · Carhartt label sewn on pocket



Style #/Color K288-BLK/Black K288-DKB/Dark Brown K288-472/New Navy K288-HGY/Heather Gray

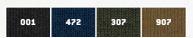
	5XL	4XL	3XL	2XL	XL	L	М	s
REGULA	0	0	0			0		•
TALL		0	0	0	0	0		
	•	•	•	•	•		•	

<sup>\*</sup>Heather Gray fiber content is 70% cotton/30% polyester.



# **NEW** Signature Logo Midweight Sweatshirt

100074



Style #/Color 100074-001/Black 100074-472/New Navy 100074-307/0live 100074-907/Brown Boot

	5XL	4XL	ЗХГ	2XL	XL	L	М	S
REGULA	0	0	0	•		0		0
TALL		0	0	0	0	0		
	Ĭ	0	0	0		0		





## NEW Big C Signature Logo Midweight Sweatshirt 100077

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend  $\cdot$  Attached hood with draw-cord closure  $\cdot$  Full-length brass front zipper  $\cdot$  Two front hand-warmer pockets  $\cdot$  Stretchable, spandex reinforced rib-knit cuffs and waistband  $\cdot$  Carhartt logo printed down left side

472	021	201	640
-----	-----	-----	-----

Style #/Color 100077-472/New Navy 100077-021/Charcoal Heather 100077-201/Dark Brown 100077-640/Dark Red

	5XL	4XL	3XL	2XL	XL	L	М	S
REGULA	0	0	0	•		0		
TALL		0	0	0	0	0		



## NEW Graphic Collegiate Midweight Sweatshirt 100076

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend · Attached hood with draw-cord closure · Front hand-warmer pocket · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Collegiate logo printed on chest



Style #/Color 100076-472/New Navy 100076-640/Dark Red

S	М	L	XL	2XL	3XL	4XL	5XL	
	•	0	0					REGULAR

Order deadline is 2/27/12; shipping begins 7/1/12. Suggested scale size 1-2-2-1 M-2XL



Front of Sweatshirt

# **NEW** Graphic Globe Midweight Sweatshirt

100075

 $\begin{array}{ll} \textbf{ORIGINAL FIT} & 10.5\text{-ounce}, 50\% \ \text{cotton/50\%} \ \text{polyester blend} \cdot \text{Attached hood with draw-cord} \\ \text{closure} \cdot \text{Full-length antique brass front zipper} \cdot \text{Two front hand-warmer pockets} \cdot \text{Stretchable,} \\ \text{spandex reinforced rib-knit cuffs and waistband} \cdot \text{Globe graphic printed on left chest and} \\ \text{center back} \\ \end{array}$ 



Style #/Color 100075-001/Black 100075-907/Brown Boot

s	М	L	XL	2XL	3XL	4XL	5XL	
	0	0		•				REGULA

Order deadline is 2/27/12; shipping begins 7/1/12. Suggested scale size 1-2-2-1 M-2XL





## Work-Dry® Base Layer Midweight Thermal Crew Neck Top

K207

K208

Work-Dry® material wicks away moisture for comfort  $\cdot$  100% polyester midweight knit  $\cdot$  Anti-odor fabric treatment  $\cdot$  Reinforced stitching on all seams  $\cdot$  Tapered cuffs for warmth and comfort  $\cdot$  Tagless neck label  $\cdot$  Carhartt logo printed on chest



Style #/Color K207-BLK/Black

	5XL	4XL	ЗХГ	2XL	XL	L	М	s
REGULAR		0	0	0		0	0	0
TALL				0	0	0		



## Work-Dry® Base Layer Midweight Thermal Bottom

Work-Dry® material wicks away moisture for comfort  $\cdot$  100% polyester midweight knit  $\cdot$  Anti-odor fabric treatment  $\cdot$  Reinforced stitching on all seams  $\cdot$  Tapered cuffs for warmth and comfort  $\cdot$  Elastic waist with Carhartt logo



Style #/Color K208-BLK/Black

s	М	L	XL	2XL	ЗХГ	4XL	5XL	
0		0	0	•	0	0		REGULAR
		0	0	0				TALL



## Work-Dry® Base Layer Lightweight Thermal Crew Neck Top

K290

Work-Dry® material wicks away moisture for comfort · 100% polyester lightweight knit

- · Grid-pattern interior improves moisture management · Anti-odor fabric treatment
- $\cdot$  Reinforced stitching on all seams  $\cdot$  Tagless neck label  $\cdot$  Carhartt logo printed on chest

BLK

Style #/Color K290-BLK/Black

	5XL	4XL	3XL	2XL	XL	L	М	s
REGULA		0	0	•		•		0
TALL				0	0	0		

## Work-Dry® Base Layer Lightweight Thermal Bottom K292

Work-Dry® material wicks away moisture for comfort  $\cdot$  100% polyester lightweight knit  $\cdot$  Grid-pattern interior improves moisture management  $\cdot$  Anti-odor fabric treatment  $\cdot$  Elastic waist with Carhartt logo  $\cdot$  Reinforced stitching on all seams



Style #/Color K292-BLK/Black

s	М	L	XL	2XL	ЗХГ	4XL	5XL	
•		•		•	0	0		REGULAR
		0	0	0				TALL



## Heavyweight Cotton Thermal Crew Neck Top

K228

9.5-ounce, 100% cotton ring-spun knit  $\cdot$  Reinforced stitching on all seams  $\cdot$  Rib-knit cuffs and crewneck  $\cdot$  Tagless neck label  $\cdot$  Carhartt logo printed on chest



Style #/Color K228-BLK/Black K228-NAT/Natural

	5XL	4XL	3XL	2XL	XL	L	М	s
REGULA		0	0					0
TALL				0	0	0		



## Heavyweight Cotton Thermal Bottom

K229

Heavyweight 9.5-ounce, 100% cotton ring-spun knit  $\cdot$  Reinforced stitching on all seams  $\cdot$  Rib-knit cuffs  $\cdot$  Elastic waist



Style #/Color K229-BLK/Black K229-NAT/Natural



REGULAR



## **THERMALS**



# **Midweight Cotton Union Suit**

K226

8-ounce, 100% cotton ring-spun knit  $\cdot$  Reinforced stitching on all seams  $\cdot$  Back opening with button closure  $\cdot$  Rib-knit neck and cuffs  $\cdot$  Tagless neck label  $\cdot$  Carhartt logo printed on chest



Style #/Color K226-RED/Red

s	М	L	XL	2XL	ЗХГ	4XL	5XL	
								REGULAR
								TALL



## **ACCESSORIES**

## **NEW** Peninsula Trapper Hat

100141

## **NEW** Camden Trapper Hat

100147

97% cotton canvas / 3% spandex blend woven fabric with DWR finish · Quilted cotton lining in crown with insulation · 100% acrylic fur lining on ear flaps, visor flap and outer flaps · Antique snaps on visor · Carhartt woven label sewn on back and under front flap



75% polyester / 25% wool blend woven fabric · Quilted cotton lining in crown with insulation · 100% acrylic fur lining on ear flaps, visor flap and outer flaps · Antique snaps on visor · Carhartt woven label sewn on back and under front flap



## **NEW** Iconic Watch Hat

100136

**NEW** Hubbard Hat

100127

100% acrylic rib-knit fabric · Carhartt label embroidered on front

Style #/Color 100136-013/Black Heather 100136-248/Brown Heather 100136-341/Green Heather 100136-418/Navy Heather 100136-645/Port Heather

ONE SIZE FITS ALL





100% acrylic rib-knit fabric · 92% polyester / 8% spandex fleece lining · Carhartt label sewn on front

Style #/Color 100127-001/Black 100127-470/Bluestone 100127-201/Dark Brown 100127-903/Frontier Brown

ONE SIZE FITS ALL





**Akers Hat** 

100131

## Convertible Hat

100128

100% acrylic cable-knit fabric · 92% polyester / 8% spandex fleece lining · Carhartt label sewn on front

Style #/Color 100131-001/Black 100131-908/Canyon Brown 100131-316/Moss 100131-412/Navy

001 908

ONE SIZE FITS ALL





100% acrylic rib-knit fabric · Style can be worn as slouch hat or cuffed beanie · Carhartt label sewn on bottom hem

Style #/Color 100128-001/Black 100128-301/Army Green

ONE SIZE FITS ALL



001



## **Houghton Hat**

100135

Holden Hat

100126

100% acrylic knit fabric · 92% polyester / 8% spandex fleece lining · Carhartt logo embroidered on front

Style #/Color 100135-001/Black 100135-201/Dark Brown 100135-301/Army Green 100135-412/Navy

ONE SIZE FITS ALL









100% acrylic jersey-knit fabric · 92% polyester / 8% spandex fleece lining · Carhartt label sewn on front

Style #/Color 100126-001/Black 100126-903/Frontier Brown 100126-301/Army Green 100126-640/Dark Red 100126-988/Dark Cobalt Blue

ONE SIZE FITS ALL







301

988



## **ACCESSORIES**

## **NEW** Greenfield Reversible Hat

100137

100% acrylic rib-knit fabric · Carhartt logo knit in fabric on cuff

100% acrylic knit fabric · Solid exterior shell with Carhartt logo knit into the fabric · Reversible hat with heather gray interior and matching shell color Carhartt "C" knit into the fabric

Style #/Color 100137-001/Black 100137-301/Army Green 100137-908/Canyon Brown 100137-988/Dark Cobalt Blue

ONE SIZE FITS ALL





Style #/Color 100130-039/Gravel 100130-201/Dark Brown 100130-301 Army Green 100130-412/Navy

**NEW** Fanatic Hat





412



## **NEW** Northern Headband

100142

Acrylic Watch Hat

**A18** 

100130

100% acrylic, stretchable rib-knit · Carhartt label sewn on front



100% acrylic, stretchable rib-knit fabric · Carhartt label sewn on front

BLK	BLM	BOG	BRN	CLH	
DGR	DKB	нсу	NVY	STN	
ARG	BLS	CBR	DCB	FRB	INR
NEW	NEW	NEW	NEW	NEW	NEW

Style #/Color A18-BLK/Black A18-BLM/Bright Lime A18-B0G/Bright Orange A18-BRN/Carhartt Brown A18-CLH/Coal Heather A18-DGR/Dark Green A18-DKB/Dark Brown A18-HGY/Heather Gray A18-NVY/Navy A18-STN/Stone A18-ARG/Army Green A18-BLS/Bluestone A18-CBR/Canyon Brown A18-DCB/Dark Cobalt Blue A18-FRB/Frontier Brown A18-INR/Independence Red



ONE SIZE FITS ALL

Suggested minimum order: six of each color.

## Face Mask

A161

Knit Hat with Visor

A164

100% acrylic stretchable rib-knit fabric · Thinsulate™ Flex 40g insulation for warmth . Extra length to protect neck in cold weather · Carhartt label sewn on front

Style #/Color A161-ARG/Army Green A161-BLK/Black A161-BRN/Carhartt Brown

A161-CHH/Charcoal Heather

ONE SIZE FITS ALL





100% acrylic rib-knit fabric · Classic watch-hat styling with visor · Carhartt logo embroidered on front





## **Acrylic Knit Hat**

A205

Color-Block Visor Hat

A291

100% acrylic rib-knit · Traditional beanie styling · Logo label on front

Style #/Color A205-BLK/Black A205-BRN/Carhartt Brown A205-DPB/Deep Blue A205-HGY/Heather Gray A205-0LV/0live A205-CBR/Canyon Brown

ONE SIZE FITS ALL





100% acrylic rib-knit · Contrasting-color brow band · Carhartt logo embroidered on front





## **Striped Watch Hat**

### A339

## Series 1889® Script Knit Hat

A342

100% acrylic, stretchable rib-knit fabric · Carhartt label sewn on front

Style #/Color A339-ARG/Army Green A339-BLK/Black A339-CHH/Charcoal Heather A339-DCB/Dark Cobalt Blue A339-FRB/Frontier Brown

ONE SIZE FITS ALL



DCB



FRB

100% acrylic knit fabric · Contrasting color rib-knit trim · Carhartt script 3-D logo on front

Style #/Color A342-CBR/Canyon Brown A342-DPB/Deep Blue A342-ARG/Army Green A342-GVL/Gravel

ONE SIZE FITS ALL







## Series 1889® Knit Scarf

A351

**NEW** Northern Ear Flap Hat

100174

100% acrylic knit fabric · Rib-knit pattern · Carhartt label sewn on front · 72" x 9 1/4"

Style #/Color A351-BLK/Black A351-CBR/Canyon Brown A351-MOS/Moss A351-NVY/Navy

ONE SIZE FITS ALL



50% acrylic / 50% wool blend knit fabric  $\cdot$  92% polyester / 8% spandex fleece lining · Carhartt logo embroidered on the front

Style #/Color 100174-013/Black Heather 100174-341/Green Heather 100174-248/Brown Heather 100174-418/Navy Heather 100174-645/Port Heather

ONE SIZE FITS ALL



418







#### **NEW** Suttons Hat

#### 100129

#### **NEW** Glacier Hat

twill patch sewn on front

100132

50% acrylic / 50% wool blend knit fabric · 92% polyester / 8% spandex fleece lining · Carhartt label sewn on front

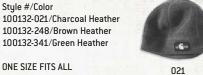
Style #/Color 100129-001/Black 100129-211/Carhartt Brown 100129-301/Army Green 100129-470/Bluestone

ONE SIZE FITS ALL

















90% polyester / 6% wool / 4% PU (polyurethane) blend soft thermal fabric · Bonded fabric with fleece backing · 1889 tonal embroidered

#### **NEW** Camden Hat

100133

**NEW** Camden Stripe Hat

100145

80% lambs wool / 20% nylon blend knit fabric · 92% polyester / 8% spandex fleece lining · Carhartt label sewn on front

Style #/Color 100133-001/Black 100133-039/Gravel 100133-301/Army Green

ONE SIZE FITS ALL





Style #/Color 100145-001/Black 100145-039/Gravel 100145-301/Army Green

ONE SIZE FITS ALL



80% lambs wool / 20% nylon blend knit fabric · 92% polyester /

8% spandex fleece lining · Carhartt label sewn on front









#### Fleece 2-in-1 Headwear

#### A202

#### Fleece Neck Gaiter

A204

Hat: 100% polyester · Pull-down face mask: 90% polyester/10% spandex · Fleece hat with pull-down face mask for warmth · Mask can be tucked up into hat when not in use · Carhartt label sewn on front · Moisture wicking and anti-microbial finish on inside of mask

Style #/Color A202-BLK/Black A202-CHH/Charcoal Heather A202-DKB/Dark Brown A202-M0S/Moss







92% polyester/8% spandex fleece for warmth · Logo label on back seam

Style #/Color A204-BLK/Black

ONE SIZE FITS ALL



#### Fleece Hat

#### A207

#### Helmet-Liner Mask

A267

100% polyester fleece for warmth . Logo label on front

Style #/Color A207-BBT/Brown Boot A207-BLK/Black A207-BRN/Carhartt Brown A207-CHH/Charcoal Heather A207-DKB/Dark Brown A207-MOS/Moss A207-NVY/Navy A207-PRT/Port A207-STN/Stone ONE SIZE FITS ALL





MOS NVY PRT STN 92% polyester/8% spandex fabric · Fleeced interior for comfort and warmth · Full-facial protection that extends below the neckline · Mask can be pulled down when needed · Flat-seam construction for comfort · Moisture-wicking and anti-microbial finish on inside

Style #/Color A267BLK/Black

ONE SIZE FITS ALL



BBT

#### WorkCamo® AP Fleece Hat

A294

100% polyester fleece with Realtree® AP HD® camouflage pattern - Carhartt label on front

Style #/Color A294-CAP/Camo-AP

ONE SIZE FITS ALL



#### WorkCamo® AP Fleece 2-in-1 Headwear

A295

Fleece hat with pull-down face mask for warmth · Hat: 100% polyester fleece with Realtree® AP HD® camouflage pattern

- · Pull-down face mask: 90% polyester/10% spandex fleece blend
- $\cdot$  Face mask tucks up into hat when not in use  $\cdot$  Moisture-wicking and anti-microbial finish on inner mask  $\cdot$  Leatherette Carhartt logo sewn on front

Style #/Color A295-CAP/Camo-AP



## NEW Vintage Script WorkFlex® Cap 100140

97% cotton canvas / 3% spandex blend fabric  $\cdot$  Coolmax® sweatband wicks away moisture for comfort  $\cdot$  Light-structured low-profile cap with pre-curved visor  $\cdot$  WorkFlex® fitted sizing: M/L or L/XL  $\cdot$  3D Carhartt script logo embroidered on front  $\cdot$  Screen printed "C" on under visor  $\cdot$  Carhartt label sewn on back



Active Performance

### **NEW** Mercury Cap

100138

100% cotton twill · Coolmax® sweatband wicks away moisture for comfort · Light structured low-profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · 3D Carhartt logo embroidered on front · Carhartt label sewn on back

Style #/Color 100138-211/Carhartt Brown 100138-253/Dark Khaki 100138-482/Deep Blue 100138-640/Dark Red

ONE SIZE FITS ALL





COOL MAX®

### **NEW** Weathered Logo Cap

100139

100% cotton twill · Coolmax® sweatband wicks away moisture for comfort · Light-structured low-profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Carhartt weathered logo screen printed on front · EST. 1889 embroidered on back

· Carhartt label sewn on back

Style #/Color 100139-301/Army Green 100139-908/Canyon Brown

ONE SIZE FITS ALL







## **NEW** Camden Military Cap

100143

50% wool / 50% polyester blend woven fabric  $\cdot$  100% cotton sheeting lining  $\cdot$  Coolmax® sweatband wicks away moisture for comfort  $\cdot$  Light-structured low-profile cap with precurved visor  $\cdot$  Adjustable fit with hook-and-loop closure  $\cdot$  Carhartt label sewn on front

Style #/Color 100143-001/Black 100143-021/Charcoal Heather 100143-301/Army Green









## **NEW** Twill Work Cap

100144

65% polyester / 35% cotton blend fabric  $\cdot$  Coolmax® sweatband wicks away moisture for comfort  $\cdot$  Wrinkle-resistant with stain-repel-and-release finish  $\cdot$  Light-structured low-profile cap with pre-curved visor  $\cdot$  Adjustable fit with hook-and-loop closure  $\cdot$  EST. 1889 embroidered on back  $\cdot$  Carhartt label sewn on back



## **NEW** Camden Plaid Cap

100148

75% polyester / 25% wool blend woven fabric  $\cdot$  100% cotton sheeting lining  $\cdot$  Coolmax® sweatband wicks away moisture for comfort  $\cdot$  Light-structured low-profile cap with precurved visor  $\cdot$  Adjustable fit with hook-and-loop closure  $\cdot$  Carhartt label sewn on front

Style #/Color 100148-022/Charcoal

ONE SIZE FITS ALL





### Signature Canvas WorkFlex® Cap

A146

WorkFlex® Ear-Flap Cap

A199

97% cotton canvas/3% spandex blend  $\cdot$  Coolmax® sweatband wicks away moisture for comfort  $\cdot$  Light-structured, low-profile cap with pre-curved visor  $\cdot$  WorkFlex® fitted sizing: M/L or L/XL  $\cdot$  Carhartt label embroidered on front, "C" embroidered on back

Style #/Color
A146-ARG/Army Green
A146-BLK/Black
A146-BBLS/Bluestone
A146-BRN/Carhartt Brown

Sizes: M/L and L/XL

BLS

BRN

97% cotton canvas/3% spandex fabric  $\cdot~100\%$  polyester insulation  $\cdot$  Structured medium-profile cap  $\cdot$  WorkFlex® fitted sizing: M/L or L/XL  $\cdot$  Leatherette label sewn on front  $\cdot$  Ear flaps tuck inside cap or can be flipped down for cold-weather protection





Suggested minimum order: six of each color.



## Bomber Cap

A201

WorkCamo® AP Cap

A293

100% nylon shell  $\cdot$  100% polyester quilted-fleece lining  $\cdot$  Teflon® water-resistant finish  $\cdot$  Chin strap with hook-and-loop closure  $\cdot$  Unstructured medium-profile cap  $\cdot$  WorkFlex® fitted sizing: M/L or L/XL  $\cdot$  Woven label on center front

Style #/Color A201-BLK/Black A201-DKB/Dark Brown

Sizes: M/L and L/XL



BLK

100% cotton duck with Realtree® AP HD® camouflage pattern  $\cdot$  Structured, medium-profile cap with pre-curved visor  $\cdot$  Adjustable fit with hook-and-loop closure  $\cdot$  Leatherette Carhartt label sewn on front

Style #/Color A293-CAP/Camo-AP

ONE SIZE FITS ALL





Suggested minimum order: six of each color.

### Ripstop "C" Cap

#### A363

## Logo Patch Mesh Back Cap

A364

100% cotton ripstop, Coolmax® sweatband wicks away moisture for comfort, light structured, medium profile cap with pre-curved visor, adjustable fit with hook and loop closure, Carhartt Logo embroidered on the front



100% cotton canvas with 100% polyester mesh back, Coolmax® sweatband wicks away moisture for comfort, light structured, medium profile cap with pre-curved visor, adjustable fit with plastic-snap closure, Carhartt patch on the front, Carhartt label sewn on back



## WorkFlex® Classic Logo Cap

A372

97% cotton twill / 3% spandex blend, Coolmax® sweatband wicks away moisture for comfort, light structured, medium profile cap with pre-curved visor, Carhartt classic logo fabric appliqué on front, Carhartt label sewn on back



#### Duck Hood / Arctic-Quilt Lined

A02

12-ounce, firm-hand, 100% ring-spun cotton duck  $\cdot$  Nylon lining quilted to arctic-weight polyester insulation  $\cdot$  Knit headband  $\cdot$  Hook-and-loop chin-strap closure



Style #/Color A02-BLK/Black A02-BRN/Carhartt Brown A02-DNY/Dark Navy

ONE SIZE FITS ALL



OOLMAX®

## Duck Hood with Knit Collar /

**Ouilted-Flannel Lined** 

**80A** 

12-ounce, firm-hand, 100% ring-spun cotton duck · Quilted-flanel lined · Rib-knit collar and headband



Style #/Color A08-BLK/Black A08-BRN/Carhartt Brown

ONE SIZE FITS ALL



#### Extremes® Hood / Arctic-Quilt Lined

A113

1000-denier Cordura® nylon · Water repellent · Nylon lining quilted to arctic-weight polyester insulation · Three-piece hood construction · Chin protector with hook-and-loop closure · Fits C55 Extremes® Coat and X06 Extremes® Coverall



Style #/Color A113-BLK/Black

ONE SIZE FITS ALL



#### Sandstone Hood / Arctic-Quilt Lined

A148

12-ounce, 100% cotton sandstone duck  $\cdot$  Nylon lining quilted to arctic-weight polyester insulation  $\cdot$  Knit headband  $\cdot$  Hook-and-loop chin-strap closure



Style #/Color A148-211/Carhartt Brown A148-BLK/Black A148-DKB/Dark Brown A148-MDT/Midnight A148-MOS/Moss

ONE SIZE FITS ALL



### Sandstone Hood / Midweight-Polyester Lined

A149

12-ounce, 100% cotton sandstone duck  $\cdot$  100% nylon quilted to midweight-polyester insulation  $\cdot$  Three-piece hood construction  $\cdot$  Draw cord adjustment

ARG	BLK	DKB	DPB	FRB	MDT
NEW	NEW		NEW	NEW	NEW

Style #/Color A149-ARG/Army Green A149-BLK/Black A149-DKB/Dark Brown A149-DPB/Deep Blue A149-FRB/Frontier Brown A149-MDT/Midnight

ONE SIZE FITS ALL



#### **ACCESSORIES**

### Duck Hood / Midweight-Polyester Lined

A217

## **Duck Nail Apron**

A09

12-ounce, firm-hand, 100% ring-spun cotton duck  $\cdot$  Nylon lining quilted to midweight-polyester insulation  $\cdot$  Three-piece hood construction  $\cdot$  Draw cord adjustment



Style #/Color A217-BLK/Black A217-BRN/Carhartt Brown

ONE SIZE FITS ALL



12-ounce, firm-hand cotton duck  $\cdot$  Adjustable-length nylon belt with quick-release buckle  $\cdot$  Four large pockets, one pencil pocket, one small pocket and two tool loops

Style #/Color A09-BRN/Carhartt Brown





#### Extra Buttons / 8 Pack

A135

Metal buttons attach to waistband for use with suspenders  $\,\cdot\,$  Eight metal buttons and shanks per bag

Style #/Color A135-BRS/Brass

ONE SIZE FITS ALL







## CARHARTT FR: GROWING THE LINE TO MEET GROWING DEMAND.

This season, we've strengthened our selection of flame-resistant clothing in multiple ways. Look for new Carhartt FR styles with reflective striping and our three new garments made from Tecasafe Plus, an inherently flame-resistant fabric from Tencate: Coverall (pg 121), Pants (pg 172) and Work Shirt (pg 132). Plus, there are many other inherently flame-resistant products throughout the catalog.



#### Flame-Resistant All-Season Bomber Jacket

FRJ020

ATPV (CAL/CM²) 19.2

8.5-ounce FR canvas: 88% cotton/12% high-tenacity nylon · 6-ounce twill face cloth lining · Two lower-front pockets · Two inside patch pockets with FR hook-and-loop closures · Nomex® FR rib-knit cuffs and waistband · Brass front zipper with Nomex®

FR tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Carhartt FR label sewn on front pocket; HRC 2 label sewn on zipper flap · Meets NFPA 70E standards



Style #/Color FRJ020-BRN/Carhartt Brown FRJ020-DNY/Dark Navy

	5XL	4XL	ЗХГ	2XL	XL	L	М	s
REGULAR	0	0	0			•		0
TALL	0	0	0	0	0	0		



## Flame-Resistant Midweight Canvas Dearborn Jacket / Quilt Lined

www.carhartt.com

FRJ164

ATPV (CAL/CM²) 33.5

8.5-ounce FR canvas: 88% cotton/12% high-tenacity nylon  $\cdot$  8.75-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth  $\cdot$  Two inside patch pockets with FR hook-and-loop closures  $\cdot$  Brass front zipper with Nomex® FR zipper tape

plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection  $\cdot$  Under-collar snaps for optional FR hood (FRA002)  $\cdot$  Back length: Large Regular: 28.75 inches; Large Tall: 30.75 inches  $\cdot$  Carhartt FR and HRC 3 labels sewn on left-front pocket  $\cdot$  Meets NFPA 70E standards





Style #/Color FRJ164-BRN/Carhartt Brown FRJ164-DNY/Dark Navy

s	М	L	XL	2XL	ЗХГ	4XL	5XL
	•	0	0	•	0	0	
		0	0	0	0		

REGULAR

TALL

#### Flame-Resistant Lanyard Access Jacket / Quilt Lined FRJ003

8.5-ounce FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth · Pleated bi-swing back for greater ease of movement · Flapped back opening admits a lanyard for attachment

to a safety harness . Two chest pockets with flaps and hook-and-loop closures . Two large lower pockets · Two inside patch pockets with FR hook-and-loop closures · Inner-sleeve Nomex® FR rib-knit storm cuffs · Hook-and-loop adjustable cuffs cinch tight to fit under work gloves · Brass front zipper with Nomex® FR tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Under-collar snaps for optional FR hood (FRA002) · Back length: Large Regular: 29.75 inches; Large Tall: 31.75 inches · Carhartt FR and HRC 3 labels sewn on left-chest pocket · Meets NFPA 70E standards



Style #/Color FRJ003-BRN/Carhartt Brown FRJ003-DNY/Dark Navy

	5XL	4XL	ЗХГ	2XL	XL	L	М	s
REGULA		0	0	•	•	•	•	0
TALL			0	0	0	0		



#### Flame-Resistant Midweight Active Jac / Quilt Lined **FRJ237**

8.5-ounce FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth · Two lower front pockets

· Two inside patch pockets with FR hook-and-loop closures · Nomex® FR rib-knit cuffs and waistband · Brass front zipper with Nomex® FR tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Attached quilt-lined hood with adjustable Nomex® FR draw cord · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Carhartt FR label sewn on front pocket; HRC 3 label sewn on zipper flap · Meets NFPA 70E standards



Style #/Color FRJ237-BRN/Carhartt Brown FRJ237-DNY/Dark Navu

	5XL	4XL	3XL	2XL	XL	L	М	s
RE		0	0	0	•	•	•	
TA			0	0	0	0		

GULAR LL



## NEW Flame-Resistant Canvas Bib Overall / Unlined

8.5 ounce FR canvas: 88% cotton/12% high-tenacity nylon  $\cdot$  High back with FR elastic suspenders and FR center-release buckles · Chap-style double-front enhances durability · Brass zipper fly with Nomex® FR zipper tape · FR melamine buttons at

waist · Multiple tool and utility pockets · Ankle-to-above-knee leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · Carhartt FR label sewn on back and front pockets; HRC 2 label sewn on left-chest pocket · Meets NFPA 70E standards



Style #/Color 100163-211/Carhartt Brown 100163-410/Dark Navy

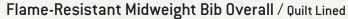
s	М	L	XL	2XL	ЗХГ	4XL	5XL
	0		•		0	0	
		0	0	0	•		

**AVAILABLE SUMMER 2012** 









8.5 ounce FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth · High back with FR elastic suspenders and FR center-release buckles · Chap-style double-front enhances

durability · Brass zipper fly with Nomex® FR zipper tape · FR melamine buttons at waist · Multiple tool and utility pockets · Ankle-to-thigh leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · Carhartt FR label sewn on back and front pockets; HRC 3 label sewn on left-chest pocket · Meets NFPA 70E standards



DNY

Style #/Color FRR43-BRN/Carhartt Brown FRR43-DNY/Dark Navy

		s	М	L	XL	2XL	ЗХГ	4XL	5XL	
AM	32		•	•	•	•	0	0		REGULAR
ISI	34			0	0	0	0			TALL

#### Flame-Resistant Duck Traditional Coat / Quilt Lined

FRC066

FRR43



13-ounce, 100% cotton FR duck · 11.5-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth · Two inside patch pockets with FR hook-and-loop closures Nomex® FR inside-waist adjustable draw cord · Nomex® FR rib-knit storm cuffs

Two-way brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps and hook-and-loop closure for electric-arc protection · Under-collar snaps for optional FR hood (FRA265) · Back length: Large Regular: 31.5 inches; Large Tall: 33.5 inches · Carhartt FR and HRC 4 labels sewn on left-chest pocket · Meets NFPA 70E standards





Style #/Color FRC066-BRN/Carhartt Brown FRCO66-DNY/Dark Navy FRC066-STL/Steel

S	М	L	XL	2XL	3XL	4XL	5XL	
0		0	0	•	0	0		REGULAR
		0	0	0	0			TALL

## **NEW** Flame-Resistant Duck Traditional Coat with Reflective Striping / Quilt-Lined

100161



13-ounce, 100% cotton FR duck · 11.5-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth · Two inside patch pockets with FR hook-and-loop closures · Nomex® FR inside-waist adjustable draw cord · Nomex® FR rib-knit storm cuffs

· Two-way brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps and hook-and-loop closure for electric-arc protection · 3M™ 2-inch reflective contrasting tape (#9187) front and back for 360° visibility with "X" on back · Under-collar snaps for optional FR hood (FRA265) · Back length: Large Regular: 31.5 inches; Large Tall: 33.5 inches · Carhartt FR and HRC 4 labels sewn on left-chest pocket · Meets NFPA 70E standards

434

Style #/Color 100161-434/Royal





NFPA 70E

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#### Flame-Resistant Duck Bib Overall / Unlined

FRR45

ATPV (CAL/CM²) 16.0

13-ounce, 100% cotton FR duck · High back with FR elastic suspenders and FR center-release buckles · Chap-style double-front enhances durability · Multiple tool and utility pockets · Ankle-to-above-knee brass leg zippers with Nomex® FR zipper protective flags with are registrant cases cleaves.

tape and protective flaps with arc-resistant snap closures  $\cdot$  FR melamine buttons at waist  $\cdot$  Brass zipper fly with Nomex® FR zipper tape  $\cdot$  Carhartt FR and HRC 2 labels sewn on left-chest pocket  $\cdot$  Meets NFPA 70E standards



Style #/Color FRR45-BRN/Carhartt Brown FRR45-DNY/Dark Navy

	W A	ISI	Γ										
	30	32	34	36	38	40	42	44	46	48	50	52	54
30		0			•	•	•			•	•	0	0
32	•	0	•	0		•	•	•	0		•	0	0
34		0	0	0					0				
36					•	•	•	•		•	•		

#### Flame-Resistant Duck Bib Overall / Quilt Lined

FRR44



13-ounce, 100% cotton FR duck  $\cdot$  11.5-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth  $\cdot$  High back with FR elastic suspenders and FR center-release buckles  $\cdot$  Chap-style double-front enhances durability  $\cdot$  Multiple tool and

utility pockets · Ankle-to-thigh leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · FR melamine buttons at waist · Brass zipper fly with Nomex® FR zipper tape · Carhartt FR label sewn on bib pocket; HRC 4 label sewn on left-chest pocket · Meets NFPA 70E standards



Style #/Color FRR44-BRN/Carhartt Brown FRR44-DNY/Dark Navy

	30	32	34	36	38	40	42	44	46	48	50	52	54
30												0	0
32		0	0	0			0	0	0			0	0
34		0	0				0	0					
36					0					0			

## **NEW** Flame-Resistant Duck Bib Overall with Reflective Striping / Quilt-Lined

100171

ATPV (CAL/CM²) 54.3

13-ounce, 100% cotton FR duck  $\cdot$  11.5-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth  $\cdot$  High back with FR elastic suspenders and FR center-release buckles  $\cdot$  Chap-style double-front enhances durability  $\cdot$  Multiple tool and

utility pockets  $\cdot$  Ankle-to-thigh leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures  $\cdot$  FR melamine buttons at waist  $\cdot$  Brass zipper fly with Nomex® FR zipper tape  $\cdot$  3M $^{\text{\tiny M}}$  2-inch reflective contrasting tape (#9187) front and back for 360° visibility with "X" on back  $\cdot$  Carhartt FR label sewn on bib pocket; HRC 4 label sewn on left-chest pocket  $\cdot$  Meets NFPA 70E standards

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Style #/Color 100171-434/Royal

	30	32	34	36	38	40	42	44	46	48	50	52	5
30			0		•	•	0	0		•		0	-
32 34		•	0		•	•	0	0		•	•		
34			0		•		0	0		•			
36			0	0			0	0	0				

NFPA 70E









#### NEW Flame-Resistant Duck Coverall / Quilt-Lined

100196

13-ounce, 100% cotton FR duck · 11.5-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth · Nomex® rib-knit storm cuffs · Brass two-way front zipper with Nomex® FR zipper tape plus inside and outside protective flap with hook-and-

loop closure for electric-arc protection · Chap-style double-front enhances durability · Undercollar snaps for optional FR hood (FRA265) · Carhartt FR label sewn on back and front pockets; HRC 4 label sewn on left-chest pocket · Meets NFPA 70E standards



434

**AVAILABLE SUMMER 2012** 

Style #/Color 100196-211/Carhartt Brown 100196-434/Royal

S	М	L	XL	2XL	3XL	4XL	
0	0			0			SHORT
0	0	•		•	0	0	REGULAR
	0	0	0	0			TALL



#### Flame-Resistant Duck Bomber Jacket / Quilt Lined

**FRJ195** 

ATPV (CAL/CM²) 54.3

13-ounce, 100% cotton FR duck  $\cdot$  11.5-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth  $\cdot$  Two inside patch pockets with FR hook-and-loop closures  $\cdot$  Nomex® FR rib-knit cuffs and waistband  $\cdot$  Brass front zipper with Nomex® FR

zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Under-collar snaps for optional FR hood (FRA265) · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Carhartt FR label sewn on front pocket; HRC 4 label sewn on zipper flap · Meets NFPA 70E standards



DNY

Style #/Color FRJ195-BRN/Carhartt Brown FRJ195-DNY/Dark Navy

١	S	М	L	XL	2XL	ЗXL	4XL	5XL	
	0	0	0	0	•	0	0	0	REGULAR
			0	0		•	0	0	TALL



#### Flame-Resistant Duck Active Jac / Quilt Lined

FRJ184

ATPV (CAL/CM²) 54.3

13-ounce, 100% cotton FR duck  $\cdot$  11.5-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth  $\cdot$  Two inside patch pockets with FR hook-and-loop closures  $\cdot$  Nomex® FR rib-knit cuffs and waistband  $\cdot$  Brass front zipper with Nomex® FR

zipper tape plus inside and outside protective flaps with hook-and-loop closure for electricarc protection · Attached quilt-lined hood with adjustable Nomex® FR draw cord · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Carhartt FR label sewn on front pocket; HRC 4 label sewn on zipper flap · Meets NFPA 70E standards



Style #/Color FRJ184-BRN/Carhartt Brown FRJ184-DNY/Dark Navy

s	М	L	XL	2XL	3XL	4XL	5XL	
•	•	•		•	0	0		REGULAR
		0	0	0	0			TALL

#### Flame-Resistant Duck Vest / Quilt Lined

FRV036

13-ounce, 100% cotton FR duck · 11.5-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth . Two large front pockets . Inside patch pocket with hookand-loop closure · Nomex® FR rib-knit collar · Brass front zipper with Nomex® FR

zipper tape plus inside and outside protective flaps with hook-and-loop closure for electricarc protection · Back length: Large Regular: 28 inches; Large Tall: 30 inches · Carhartt FR and HRC 4 labels sewn on left-front pocket · Meets NFPA 70E standards



Style #/Color FRV036-BRN/Carhartt Brown

s	М	L	XL	2XL	3XL	4XL	5XL	
0	0	0	0	•	0	0		REGULAR
		0	0	0				TALL



#### Flame-Resistant Classic Twill Coverall / Unlined

FRX010

HRC 2

7-ounce FR twill: 88% cotton/12% high-tenacity nylon  $\cdot$  Two chest pockets with flaps · Two pass-through pockets · Left-leg utility band · Multiple tool and utility pockets · Spread collar · Brass front zipper with Nomex® FR zipper tape and

inside and outside protective flaps · Split-back construction · Pleated bi-swing back · Triplestitched main seams · Leg openings fit over boots for easy on and off · Carhartt FR label sewn on back and front pockets; HRC 2 label sewn on left-chest pocket · Meets NFPA 70E and NFPA 2112 standards



Style #/Color FRX010-DNY/Dark Navu FRX010-KHI/Khaki

СН	ES.	T								
36	38	40	42	44	46	48	50	52	54	
	0	0	0					0	0	SHORT
•	0	0	0					0	0	REGULAR
	0	0	0	0	0	0	0	0	0	TALL

#### **NEW** Flame-Resistant Work Coverall

100162

HRC 2	HRC 2
ATPV (CAL/CM²) 8.4	ATPV (CAL/CM²) <b>10.1</b>

7-ounce blend of 48% FR modacrylic/37% lyocell/15% aramid (Khaki); 7-ounce blend of 45% FR modacrylic/35% lyocell/20% aramid (Dark Navy) · Two chest pockets with flaps · Two pass-through pockets · Left-leg Khaki Dark Navy utility band · Multiple tool and utility pockets · Spread collar · Brass

front zipper with Nomex® FR zipper tape and inside and outside protective flaps · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Leg openings fit over boots for easy on and off · Carhartt FR label sewn on back and front pockets; HRC 2 label sewn on left-chest pocket · Meets NFPA 70E and NFPA 2112 standards · INHERENTLY FLAME-RESISTANT FABRIC



410

**AVAILABLE SUMMER 2012** 

Stule #/Color 100162-250/Khaki 100162-410/Dark Navy

ď	ιп	E 3									
	36	38	40	42	44	46	48	50	52	54	
			•	•		0	•	•	0	0	SHO
	0	•	•	•		0	•	•	0	0	REG
		0			0	0	0	0	0	0	TAL

NRT GULAF







### Flame-Resistant High-Visibility 5-Point Breakaway Vest

**FRV005** 



6.5-ounce FR mesh fabric: 85% modacrylic/15% Kevlar® · 3M™ Scotchlite™ FR reflective material #8935 · 5 breakaway points: FR hook-and-loop closures on front, sides and shoulders · Carhartt FR and HRC 1 labels sewn on left chest · Meets

ANSI/ISEA 107-2004 and NFPA 70E standards · Meets ANSI Class 2, Level 2 visibility standards



Style #/Color FRV005-BLM/Bright Lime

S/M	L/XL	2XL/3XL	4XL/5XL	
•				R

REGULAR



### Flame-Resistant Signature Denim Jean —Relaxed Fit

**FRB100** 

ATPV (CAL/CM²) 15.2

11.75-ounce, 100% cotton FR denim  $\cdot$  Sits slightly below the waist  $\cdot$  Relaxed-fitting seat and thighs  $\cdot$  Straight leg  $\cdot$  Garment washed for a soft finish  $\cdot$  Arc-resistant button closure at waist  $\cdot$  Brass zipper fly with Nomex® FR zipper tape  $\cdot$  Two

reinforced back pockets  $\cdot$  Double-stitched main seams  $\cdot$  Leg openings fit over boots  $\cdot$  Carhartt FR label sewn on back pocket; HRC 2 label sewn on coin pocket  $\cdot$  Meets NFPA 70E and NFPA 2112 standards



Style #/Color FRB100-DNM/Denim

	W A	IS	Г													
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
_ 31				0					0					0	0	0
A 3	2 0	•	•	•		•	•	•	•		•	•	•	•	0	0
N 3				0					0							
_ 3I		0	0	•	0		0	0	•	0	0	0				

## Flame-Resistant Signature Denim Dungaree

FRB13



11.75-ounce, 100% cotton FR denim  $\cdot$  Sits slightly below the waist  $\cdot$  Full seat and thighs  $\cdot$  Multiple tool and utility pockets  $\cdot$  Left-leg utility band  $\cdot$  Two reinforced back pockets  $\cdot$  Arc-resistant button closure at waist  $\cdot$  Brass zipper fly with Nomex® rape  $\cdot$  Triple-stitched main seams  $\cdot$  Leg openings fit over boots  $\cdot$  Carhartt FR label

FR zipper tape · Triple-stitched main seams · Leg openings fit over boots · Carhartt FR label sewn on back pocket, HRC 2 label sewn on front waistband · Meets NFPA 70E and NFPA 2112 standards



Style #/Color FRB13-DNM/Denim

	WA	IS.	T													
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
3	0 •	•		•	•	•	•	•	•	•	•	•	•			0
Σ 4 3	2 0			0					0				0	0	0	0
N S E	4 0	•	•	•		•	•	•	•		•	•	•			
= 3	6 •			0					0							



## Flame-Resistant Utility Jean - Relaxed Fit

FRB004



14.5-ounce, 100% cotton FR denim  $\cdot$  Sits slightly below the waist  $\cdot$  Relaxed-fitting seat and thighs  $\cdot$  Straight leg  $\cdot$  Garment washed for a soft finish  $\cdot$  Arc-resistant button closure at waist  $\cdot$  Brass zipper fly with Nomex® FR zipper tape  $\cdot$  Two

reinforced back pockets  $\cdot$  Leg openings fit over work boots  $\cdot$  Double-stitched main seams  $\cdot$  Carhartt FR label sewn on back pocket, HRC 2 label sewn on coin pocket  $\cdot$  Meets NFPA 70E and NFPA 2112 standards

DNM

Style #/Color FRB004-MDS/Midstone

	W A	I S 1														
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30	۰	•	0	0	0		•	0	•	0		•	•	0	0	0
∑ ≪ 32		0	0	0	0		0	0	0	0				0	0	0
S 34		•	0	0		•	•	0			•	•	•			
= 36	•	•	0	0	0		•	0	•	0	•	•				

## Flame-Resistant Heavyweight Denim Jean

FRB160



14.75-ounce FR denim: 88% cotton/12% high-tenacity nylon  $\cdot$  Garment washed for a soft finish  $\cdot$  Sits slightly below the waist  $\cdot$  Relaxed-fitting seat and thighs

• Straight leg • Two reinforced back pockets • Arc-resistant button closure at waist • Brass zipper fly with Nomex® FR zipper tape • Double-stitched main seams • Leg openings fit over boots • Carhartt FR label sewn on back pocket; HRC 3 label sewn on coin pocket

· Meets NFPA 70E and NFPA 2112 standards

DNM

Style #/Color FRB160-DNM/Denim

	W A	IST	Г													
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30	۰	•				•	•	0			•	0	•	0	0	0
∑ ⋖ 32						•		0			•	0		0	0	0
ы У 34								0				0				
_ 36	0	0	0		0		0		0	0	0					

## **NEW** Flame-Resistant Utility Denim Double-Front Jean — Relaxed Fit

100170

ATPV (CAL/CM²) TBD

14.5-ounce, 100% cotton FR denim  $\cdot$  Sits slightly below the waist  $\cdot$  Relaxed-fitting seat and thighs  $\cdot$  Straight leg  $\cdot$  Garment washed for a soft finish  $\cdot$  Arc-resistant button closure at waist  $\cdot$  Chap-style double-front with cleanout opening to

accommodate knee pads  $\cdot$  Brass zipper fly with Nomex® FR zipper tape  $\cdot$  Utility patch pocket on right leg  $\cdot$  Two reinforced back pockets  $\cdot$  Leg openings fit over work boots  $\cdot$  Triple-stitched main seams  $\cdot$  Carhartt FR label sewn on back pocket, HRC 2 label sewn on coin pocket  $\cdot$  Meets NFPA 70E and NFPA 2112 standards

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Style #/Color 100170-451/Midstone

		W A	I S 1	Ī													
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
_	30			0	0	0		•	•	0		•	•	•		0	
A	32		•	0	0	0	•	•	•	0		•	•	•	•	0	0
SE	34		•	0	0	0	•	•	•	0		•	•	•			
Z	36		•	0	0	0		•	•	0	0	•	•				













#### **NEW** Flame-Resistant Lined Utility Denim Jean — Relaxed Fit

100160



14.5-ounce, 100% FR cotton denim  $\cdot$  7-ounce FR twill lining: 88% cotton/12% high-tenacity nylon  $\cdot$  Sits slightly below the waist  $\cdot$  Relaxed-fitting seat and thighs  $\cdot$  Straight leg  $\cdot$  Garment washed for a soft finish  $\cdot$  Arc-resistant button closure at

waist  $\cdot$  Brass zipper fly with Nomex® FR zipper tape  $\cdot$  Triple-stitched main seams  $\cdot$  Leg opening fits over work boots  $\cdot$  Carhartt FR label sewn on back pocket; HRC 2 label sewn on coin pocket  $\cdot$  Meets NFPA 70E and NFPA 2112 standards



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Style #/Color 100160-451/Midstone

	W A	ISI	Γ													
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30	•					0					0				0	0
≥ 32 E	•			0	0				0	0	0			0	0	0
S 34	۰	0	0	0		0	0	0	0		0	0	0			
= 3€	•		0	0	0				0	0	0					

#### Flame-Resistant Midweight Canvas Jean — Loose-Fit

FRB159



8.5-ounce FR canvas: 88% cotton/12% high-tenacity nylon  $\cdot$  Sits slightly below the waist  $\cdot$  Loose-fitting seat and thighs  $\cdot$  Arc-resistant button closure at waist

- Brass zipper fly with Nomex® FR zipper tape Cell phone pocket and utility pocket Two reinforced back pockets Triple-stitched main seams Leg openings fit over boots
- $\cdot$  Carhartt FR label sewn on back pocket; HRC 2 label sewn on coin pocket  $\cdot$  Meets NFPA 70E and NFPA 2112 standards

GKH	DNY	MOS	DKB
	et in in Attended to	POST PORTS	NEW

Style #/Color FRB159-GKH/Golden Khaki FRB159-DNY/Dark Navy FRB159-MOS/Moss FRB159-DKB/Dark Brown

		W A	I S 1	Ī													
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
_	30		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
E A M	32			0		0			0		0	0	0				0
NSE	34		•	0	•		•	•	0	•	0	0	0	•			
_	36		•		•			•	0	•		0	0				

## Flame-Resistant Canvas Cargo Pant

FRB240



8.5-ounce FR canvas: 88% cotton/12% high-tenacity nylon  $\cdot$  Sits slightly below the waist  $\cdot$  Full seat and thighs  $\cdot$  Arc-resistant button closure at waist  $\cdot$  Brass zipper fly with Nomex® FR zipper tape  $\cdot$  Two large side cargo pockets with pen slots

- · Two reinforced back pockets · Leg openings fit over boots · Triple-stitched main seams
- $\cdot$  Carhartt FR label sewn on back pocket; HRC 2 label sewn on waistband  $\cdot$  Meets NFPA 70E and NFPA 2112 standards



Style #/Color FRB240-DNY/Dark Navy FRB240-GKH/Golden Khaki

	W A	ISI	Г													
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30	•	•				•	•	•	0		•	•	•			
≥ 32	0					•			0		•				0	0
34 N 34	•				•	•			0	0	•					
<b>≟</b> 3€	;				•		•	•								

#### Flame-Resistant Canvas Jean / Quilt Lined

FRB194

HRC 3
ATPV
(CAL/CM²)
33.5

8.5-ounce FR canvas: 88% cotton/12% high-tenacity nylon  $\cdot$  8.75-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth  $\cdot$  Sits slightly below the waist  $\cdot$  Full seat and thighs  $\cdot$  Ankle-to-thigh leg zippers with Nomex® FR zipper

tape  $\cdot$  Inner- and outer-leg zipper flaps with arc-resistant snap closures  $\cdot$  Double knees with cleanout openings that accommodate knee pads  $\cdot$  Reinforced leg-bottom kick panels  $\cdot$  Two reinforced back pockets  $\cdot$  Triple-stitched main seams  $\cdot$  Carhartt FR label sewn on back pocket; HRC 3 label sewn on front waistband  $\cdot$  Meets NFPA 70E standards





Style #/Color FRB194-BRN/Carhartt Brown FRB194-DNY/Dark Navy

		W A	IS1	Г								
		30	32	34	36	38	40	42	44	46	48	50
_	30		0	0	0				0	0		
A	32		0	0	0		•	•	0	0	0	
INSE	34		0	0	0		•					
=	36			0	0	0	•	•				

## Flame-Resistant Duck Work Dungaree

FRB229

ATPV (CAL/CM²) 16.0

13-ounce, 100% cotton FR duck  $\cdot$  Sits at the waist  $\cdot$  Full seat and thighs  $\cdot$  Multiple tool and utility pockets  $\cdot$  Two reinforced back pockets  $\cdot$  Arc-resistant button closure at waist  $\cdot$  Brass zipper fly with Nomex® FR zipper tape  $\cdot$  Triple-stitched main seams

· Leg openings fit over boots · Carhartt FR label sewn on back pocket; HRC 2 label sewn on front waistband · Meets NFPA 70E and NFPA 2112 standards



MOS

Style #/Color FRB229-BRN/Carhartt Brown FRB229-MOS/Moss

	W A	151													
	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54
30	•	0	0	0	0			•	0	0	0	0	0	0	0
32	•	0	0	0	0			0	0	0	0	0	0	0	0
34	•	0	0	0	0			0	0	0	0	0			
36		0	0	0	0	•	•	•	0	0	0				
	30 32 34	30 30 32 934	30 31 30 • • 32 • •	30 • • • 32 • • •	30 31 32 33 30 • • • • 32 • • • •	30 31 32 33 34 30 • • • • • 32 • • • • •	30 31 32 33 34 36 30 0 0 0 0 0 0 32 0 0 0 0 0 0	30 31 32 33 34 36 38 30 0 0 0 0 0 0 0 32 0 0 0 0 0 0	30 31 32 33 34 36 38 40 30 0 0 0 0 0 0 0 0 32 0 0 0 0 0 0 0	30 31 32 33 34 36 38 40 42 30 0 0 0 0 0 0 0 0 0 32 0 0 0 0 0 0 0 0 0	30 31 32 33 34 36 38 40 42 44 30 0 0 0 0 0 0 0 0 0 0 0 32 0 0 0 0 0 0 0 0 0 0	30 31 32 33 34 36 38 40 42 44 46 30 0 0 0 0 0 0 0 0 0 0 0 0 32 0 0 0 0 0 0 0 0 0 0 0	30 31 32 33 34 36 38 40 42 44 46 48 30 0 0 0 0 0 0 0 0 0 0 0 0 0 0 32 0 0 0 0 0 0 0 0 0 0 0 0 0	30 31 32 33 34 36 38 40 42 44 46 48 50 30 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 32 0 0 0 0 0 0 0 0 0 0 0 0 0 0	30 31 32 33 34 36 38 40 42 44 46 48 50 52 30 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 32 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0

## **NEW** Flame-Resistant Work Pant – Relaxed Fit

100172

ATPV (CAL/CM²) 10.1

7-ounce blend of 45% FR modacrylic/35% lyocell/20% aramid  $\cdot$  Sits slightly below the waist  $\cdot$  Relaxed-fitting seat and thighs  $\cdot$  Triple-stitched main seams  $\cdot$  Arcresistant button closure at waist  $\cdot$  Brass zipper fly with Nomex® FR zipper tape

· Two reinforced back welt pockets · Leg openings fit over boots · Carhartt FR label sewn on back pocket; HRC 2 label sewn on front waistband · Meets NFPA 70E and NFPA 2112 standards · INHERENTLY FLAME-RESISTANT FABRIC

410

**AVAILABLE SUMMER 2012** 

Style #/Color 100172-410/Dark Navy

	W A	IST	Г													
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30	0			0	0					0			0		0	0
32				0	0					0			0		0	0
34				0	0					0			0			
36	0															









#### Flame-Resistant Twill Work Pant

FRB002



9-ounce FR twill: 88% cotton/12% high-tenacity nylon · Sits slightly below the waist · Full seat and thighs · Triple-stitched main seams · Arc-resistant button closure at waist  $\cdot$  Brass zipper fly with Nomex $^{ ext{@}}$  FR zipper tape  $\cdot$  Two reinforced back welt

pockets · Leg openings fit over boots · Carhartt FR label sewn on back pocket; HRC 2 label sewn on front waistband · Meets NFPA 70E and NFPA 2112 standards



Style #/Color FRB002-DNY/Dark Navy

	W A	IS1													
	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54
30			0		0		•		0	0					
¥ 32	•	•	0	•	0		•	•	0	0		•	•	0	0
S 34	•	0	0	0	0			0	0	0					
≟ 36					0										

## Flame-Resistant Work-Dry® Short-Sleeve T-Shirt

**FRK008** 



6-ounce FR knit: 48% modacrylic/48% Tencel®/4% spandex · Intended for use as a base layer · Work-Dry® material wicks away moisture for comfort · Anti-odor control · Stretchable, spandex-reinforced rib-knit fabric for comfort · Stretchable,

spandex-reinforced rib-knit crewneck · Side-seamed construction minimizes twisting Square hem · HRC 1 label sewn on side seam · Meets NFPA 70E standards · INHERENTLY FLAME-RESISTANT FABRIC





Style #/Color FRK008-DNY/Dark Navy FRK008-SND/Sand

S	М	L	XL	2XL	ЗХГ	4XL	5XL	
0	0	0		•	0	0		REGULAR
	0	0	0	0	0			TALL



## Flame-Resistant Work-Dry® Long-Sleeve T-Shirt

6-ounce FR knit: 48% modacrylic, 48% Tencel® and 4% spandex  $\cdot$  Intended for use as a base layer · Work-Dry® material wicks away moisture for comfort · Anti-odor  $control \cdot Stretchable, spandex-reinforced \ rib-knit \ fabric \ for \ comfort \cdot Stretchable,$ 

spandex-reinforced rib-knit crewneck and cuffs · Side-seamed construction minimizes twisting · Square hem · HRC 1 label sewn on side seam · Meets NFPA 70E standards

· INHERENTLY FLAME-RESISTANT FABRIC



Style #/Color FRK009-DNY/Dark Navy FRK009-LGY/Light Gray FRK009-SND/Sand

•			2/1	03//	03//	43/1	E2/1	
S	М	L	XL	ZXL	3XL	4XL	5XL	
0	•			•	0	0		REGULAR
	0	0	0	0	0			TALL

#### Flame-Resistant Traditional Short-Sleeve T-Shirt

6.5-ounce FR knit: 55% modacrylic/45% cotton · Stretchable, spandex-reinforced rib-knit collar · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · Carhartt FR and HRC 2 labels sewn on pocket · Meets NFPA 70E

standards · INHERENTLY FLAME-RESISTANT FABRIC



Style #/Color FRK087-DNY/Dark Navy FRK087-LGY/Light Gray

;	М	L	XL	2XL	ЗХГ	4XL	5XL	
)					0	0		REGULA
	0	0	0	0	0			TALL



#### Flame-Resistant Traditional Long-Sleeve T-Shirt

FRK294

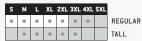
HRC 2

6.5-ounce FR knit: 55% modacrylic/45% cotton · Rib-knit collar and cuffs · Sideseamed construction minimizes twisting · Left-chest pocket · Carhartt FR and HRC 2 labels sewn on pocket · Meets NFPA 70E standards · INHERENTLY FLAME-

RESISTANT FABRIC



Style #/Color FRK294-DNY/Dark Navy FRK294-LGY/Light Gray FRK294-SND/Sand





## Flame-Resistant Traditional Long-Sleeve Henley



6.5-ounce FR knit: 55% modacrylic/45% cotton  $\cdot$  Rib-knit collar and cuffs  $\cdot$  Threebutton front with FR melamine buttons  $\cdot$  Side-seamed construction minimizes twisting · Left-chest pocket · Carhartt FR and HRC 2 labels sewn on pocket · Meets

NFPA 70E standards · INHERENTLY FLAME-RESISTANT FABRIC



Style #/Color FRK293-DNY/Dark Navy FRK293-LGY/Light Gray







## Flame-Resistant Traditional Long-Sleeve Mock Turtleneck

**FRK295** 



6.5-ounce FR knit: 55% modacrylic/45% cotton  $\cdot$  Rib-knit mock turtleneck collar and cuffs  $\cdot$  Side-seamed construction minimizes twisting  $\cdot$  Carhartt FR label sewn on left arm; HRC 2 label sewn on side seam  $\cdot$  Meets NFPA 70E standards

· INHERENTLY FLAME-RESISTANT FABRIC



LGY

Style #/Color FRK295-DNY/Dark Navy FRK295-LGY/Light Gray

s	М	L	XL	2XL	ЗХГ	4XL	5XL	
•			0		0	0		REGULAI
	0	0	0	0	0			TALL



### **NEW** Flame-Resistant High-Visibility Long-Sleeve T-Shirt — Class 3

FRK003

ATPV/EBT (CAL/CM²) 10.0

7.75-ounce FR knit: 61% modacrylic/32% cotton/7% polyester · Rib-knit collar and cuffs · Side-seamed construction minimizes twisting · Left-chest pocket · Carhartt FR and HRC 2 labels sewn on pocket · 3M™ Scotchlite™ FR reflective

segmented materials  $\cdot$  Meets ANSI/ISEA 107-2004 and NFPA 70E standards  $\cdot$  Meets ANSI Class 3, Level 2 visibility standards  $\cdot$  INHERENTLY FLAME-RESISTANT FABRIC

BLM

**AVAILABLE SUMMER 2012** 

Style #/Color FRK003-BLM/Bright Lime

S	М	L	XL	2XL	ЗXL	4XL	5XL	
			0		0	0		REGULA
	0	0	0	0	0			TALL



## Flame-Resistant Heavyweight Crewneck Sweatshirt

FRK127

HRC 3

ATPV
(CAL/CM²)
33.6

14.25-ounce FR knit: 58% cotton/35% modacrylic/7% polyester  $\cdot$  Anti-odor control  $\cdot$  Stretchable, spandex-reinforced rib-knit crewneck, cuffs and waistband  $\cdot$  Carhartt FR and HRC 3 labels sewn on side seam  $\cdot$  Meets NFPA 70E standards  $\cdot$  **INHERENTLY** 

FLAME-RESISTANT FABRIC



Style #/Color FRK127-DNY/Dark Navy

S	М	L	XL	2XL	3XL	4XL	5XL	
		0	0		0	0	0	REGULAR
	0	0	0	0	0	0		TALL

## Flame-Resistant Heavyweight Hooded Sweatshirt

**FRK006** 



14.25-ounce FR knit: 58% cotton/35% modacrylic/7% polyester · Anti-odor control

 $\cdot$  Attached hood with adjustable draw-cord closure  $\,\cdot$  Front hand-warmer pocket

 $\cdot$  Carhartt FR and HRC 3 labels sewn on pocket  $\cdot$  Meets NFPA 70E standards  $\cdot$ 

**INHERENTLY FLAME-RESISTANT FABRIC** 



Style #/Color FRK006-DNY/Dark Navy

s	М	L	XL	2XL	3XL	4XL	5XL	
0	0	0	0	•	0	0	0	REGULAR
	0	0	0	0	0	0		TALL



## Flame-Resistant Heavyweight Zip-Front Sweatshirt

FRK007



14.25-ounce FR knit: 58% cotton/35% modacrylic/7% polyester  $\cdot$  Anti-odor control  $\cdot$  Attached hood with FR draw-cord closure  $\cdot$  Brass front zipper with Nomex® FR zipper tape plus inner and outer protective flaps  $\cdot$  Two front hand-warmer pockets

· Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt FR and HRC 3 labels sewn on left-front pocket · Meets NFPA 70E standards · INHERENTLY FLAME-RESISTANT FABRIC





Style #/Color FRK007-DNY/Dark Navy FRK007-HGY/Heather Gray

s	М	L	XL	2XL	3XL	4XL	5XL	
0	•	•		•	0	0	0	REGULAI
	0	0	0	0	0	0		TALL



## Flame-Resistant Chambray Shirt

FRS004

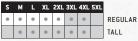


5.5-ounce FR chambray: 88% cotton/12% high-tenacity nylon  $\cdot$  Left-chest pocket with flap and button closure  $\cdot$  Extended sleeve plackets with two-button adjustable cuffs  $\cdot$  FR melamine buttons throughout  $\cdot$  Button-down collar with button closure

 $\cdot$  Triple-stitched main seams  $\cdot$  Carhartt FR and HRC 1 labels sewn on pocket  $\cdot$  Meets NFPA 70E standards



Style #/Color FRS004-CBL/Blue Chambray







#### Flame-Resistant Work-Dry® Lightweight Twill Shirt

FRS003



6-ounce FR twill: 88% cotton/12% high-tenacity nylon  $\cdot$  Work-Dry® material wicks away moisture for comfort  $\cdot$  Anti-odor fabric treatment  $\cdot$  Button-down collar with button closure  $\cdot$  Two chest pockets with flaps and button closures  $\cdot$  Extended

sleeve plackets with two-button adjustable cuffs  $\cdot$  FR melamine buttons throughout  $\cdot$  Carhartt FR and HRC 2 labels sewn on left pocket  $\cdot$  Meets NFPA 70E and NFPA 2112 standards



Style #/Color FRS003-KHI/Khaki FRS003-DNY/Dark Navy FRS003-RYL/Royal FRS003-MBL/Medium Blue

	5XL	4XL	3XL	2XL	XL	L	М	S
REGULAR		0	0	•		•	•	0
TALL		0	0	0	0	0	0	



#### NEW Flame-Resistant Work-Dry® Plaid Twill Shirt 100168

ATPV (CAL/CM²) 9.3

6-ounce FR twill: 88% cotton/12% high-tenacity nylon  $\cdot$  Work-Dry® material wicks away moisture for comfort  $\cdot$  Anti-odor fabric treatment  $\cdot$  Button-down collar with button closure  $\cdot$  Two chest pockets with button closures  $\cdot$  Triple-stitched main

seams · Extended sleeve plackets with two-button adjustable cuffs · FR melamine buttons throughout · Carhartt FR and HRC 2 labels sewn on left pocket · Meets NFPA 70E standards



Style #/Color 100168-410/Dark Navy 100168-465/Medium Blue

AVAILABLE SUMMER 2012	

s	М	L	XL	2XL	3XL	4XL	5XL	
		0		0	0	0		REGULAR
	0	0	0	0	•	0		TALL



#### Flame-Resistant Lightweight Twill Tradesmen Shirt

FRS159



6-ounce FR twill: 88% cotton/12% high-tenacity nylon · Left-chest tradesmen pocket with easy angle pen pocket, double-front utility pocket and button closure · Right-chest pocket with button closure · Extended sleeve plackets with two-

button adjustable cuffs  $\cdot$  FR melamine buttons throughout  $\cdot$  Button-down collar with button closure  $\cdot$  Triple-stitched main seams  $\cdot$  Carhartt FR and HRC 1 labels sewn on left pocket  $\cdot$  Meets NFPA 70E standards



Style #/Color FRS159-KHI/Khaki FRS159-DNY/Dark Navy FRS159-MBL/Medium Blue

	5XL	4XL	ЗХГ	2XL	XL	L	М	s	
REC		0	0	0		0	0	0	
TAL		0	0	0	0	0	0		

### Flame-Resistant Twill Shirt with Pocket Flaps

FRS160

ATPV (CAL/CM²) 8.6

7-ounce FR twill: 88% cotton/12% high-tenacity nylon · Two chest pockets with flaps and button closures · Extended sleeve plackets with two-button adjustable cuffs

• FR melamine buttons throughout • Button-down collar with button closure • Triplestitched main seams • Carhartt FR and HRC 2 labels sewn on left pocket • Meets NFPA 70E and NFPA 2112 standards



Style #/Color FRS160-KHI/Khaki FRS160-MBL/Medium Blue FRS160-DNY/Dark Navy FRS160-GRY/Gray

S	М	L	XL	2XL	3XL	4XL	5XL
0	•	0	0	0	0	0	
	0	0	0	0	0	0	

REGULAR TALL



#### Flame-Resistant Plaid Shirt

FRS007



7-ounce, 100% cotton FR twill  $\cdot$  Two chest pockets with button closures  $\cdot$  Extended sleeve plackets with two-button adjustable cuffs  $\cdot$  FR melamine buttons throughout

· Button-down collar with button closure · Triple-stitched main seams · Carhartt FR label sewn on left pocket · Meets NFPA 70E standards



Style #/Color FRS007-BLU/Blue



REGULAR



## Flame-Resistant Snap-Front Work Shirt

FRS006

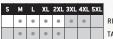


7-ounce FR twill: 88% cotton/12% high-tenacity nylon · Spread collar with button closure · Snap-front closure · Two chest pockets with flaps and snap closures

Three-snap adjustable cuffs · Triple-stitched main seams · Carhartt FR label sewn on left-chest pocket · Meets NFPA 70E standards



Style #/Color FRS006-KHI/Khaki FRS006-RYL/Royal



REGULAR TALL





#### NEW Flame-Resistant Work Shirt

100167



5.8-ounce FR twill: a blend of 48% FR modacrylic/37% lyocell/15% aramid · Two chest pockets with flaps and button closure · Extended sleeve plackets with two-button adjustable cuffs · FR melamine buttons throughout · Button-down collar with

button closure · Triple-stitched main seams · Carhartt FR and HRC 1 labels sewn on left pocket · Meets NFPA 70E and NFPA 2112 standards · INHERENTLY FLAME-RESISTANT FABRIC



410

Style #/Color 100167-250/Khaki 100167-410/Dark Navu

<b>AVAILABLE SUMMER 2012</b>	<b>AVAI</b>	LABL	E SU	<b>MMER</b>	2012
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	5XL	4XL	ЗХL	2XL	XL	L	М	s
RE		0	0		•	•	•	0
TA		0		0		0	0	

GULAR



## Flame-Resistant Double-Layer Work-Dry® Balaclava

FRA003

15.0

6-ounce, 2-ply FR knit: a blend of 48% modacrylic/48% Tencel®/4% spandex · Work-Dry® material wicks away moisture for comfort · Anti-odor control · Full facial protection extends below the neckline  $\cdot$  Face mask pulls down below the chin when not needed · Flat-seam, 2-ply construction enhances comfort and warmth · Carhartt FR label sewn on back · Meets NFPA 70E standards · INHERENTLY FLAME-RESISTANT FABRIC

DNY

Style #/Color FRA003-DNY/Dark Navy

ONE SIZE FITS ALL



#### Flame-Resistant Knit Balaclava

FRA289



9.5-ounce FR knit: 55% modacrylic/43% cotton/2% spandex · Full-facial protection extends below the neckline · Face mask pulls down below the chin when not needed · Flat-seam construction enhances comfort · Carhartt FR label sewn on

back · Meets NFPA 70E standards · INHERENTLY FLAME-RESISTANT FABRIC

DNY

Style #/Color FRA289-DNY/Dark Navy

ONE SIZE FITS ALL

#### **NEW** Flame-Resistant Fleece 2-in-1 Knit Hat

100164



Hat: 7-ounce Nomex® IIIA fleece; Pull-down face mask: 6-ounce, 48% modacrylic/48% Tencel®/4% spandex face and chin guard · Fleece hat with pull-down face mask for warmth and protection · Mask can be tucked up into hat when not in

use, Carhartt FR label sewn on front  $\cdot$  Meets NFPA 70E standards  $\cdot$  INHERENTLY FLAMERESISTANT FABRIC

410

**AVAILABLE SUMMER 2012** 

Style #/Color 100164-410/Dark Navy

ONE SIZE FITS ALL



#### **NEW** Flame-Resistant Fleece Neck Gaiter

100165



12-ounce fleece for warmth  $\cdot$  Wind- and water-resistant fabric  $\cdot$  Breathable  $\cdot$  Carhartt FR label sewn on back seam  $\cdot$  Meets NFPA 70E standards  $\cdot$  INHERENTLY FLAME-RESISTANT FABRIC

410

**AVAILABLE SUMMER 2012** 

Style #/Color 100165-410/Dark Navy

ONE SIZE FITS ALL



#### **NEW** Flame-Resistant Fleece Hat

100166



7-ounce Nomex® IIIA fleece for warmth  $\cdot$  Breathable  $\cdot$  Carhartt FR label sewn on front  $\cdot$  Meets NFPA 70E standards  $\cdot$  INHERENTLY FLAME-RESISTANT FABRIC

410

**AVAILABLE SUMMER 2012** 

Style #/Color 100166-410/Dark Navy

ONE SIZE FITS ALL





#### Flame-Resistant Midweight Canvas Hood

FRA002



8.5-ounce FR canvas: 88% cotton and 12% high-tenacity nylon  $\cdot$  8.75-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth  $\cdot$  Three-piece hood design for a better fit  $\cdot$  Chin protector with FR hook-and-loop closure  $\cdot$  Adjustable Nomex® FR

draw cord for adjustment · Arc-resistant snaps for attachment to FR outerwear only · Meets NFPA 70E standards · INHERENTLY FLAME-RESISTANT FABRIC



BRN

Style #/Color FRAO02-DNY/Dark Navy FRAO02-BRN/Carhartt Brown

ONE SIZE FITS ALL

#### Compatible with:

FRJ164 FR Midweight Canvas Dearborn Jacket FRJ003 FR Lanyard Access Jacket



#### Flame-Resistant Duck Hood / Quilt Lined

FRA265



13-ounce, 100% cotton FR duck  $\cdot$  11.5-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth  $\cdot$  Three-piece hood design for a better fit  $\cdot$  Chin protector with FR hook-and-loop closure  $\cdot$  Adjustable Nomex® FR draw cord  $\cdot$  Arc-resistant

snaps for attachment to FR outerwear only · Carhartt FR label sewn on back · Meets NFPA 70E standards · INHERENTLY FLAME-RESISTANT FABRIC



DNY

Style #/Color FRA265-BRN/Carhartt Brown FRA265-DNY/Dark Navy

ONE SIZE FITS ALL

#### Compatible with:

FRCO66 FR Duck Traditional Coat FRJ195 FR Duck Bomber Jacket



## Flame-Resistant Women's Cotton-Blended Denim Jean — Straight-Leg

WFRB160



14.75-ounce FR denim: 88% cotton/12% high-tenacity nylon  $\cdot$  Relaxed-fitting seat and thighs  $\cdot$  Contoured waistband eliminates gapping in back  $\cdot$  Mid-rise fit for added comfort  $\cdot$  Arc-resistant high-tension snap closure at waist  $\cdot$  Brass zipper

fly with Nomex® FR zipper tape  $\cdot$  Two reinforced back pockets  $\cdot$  Straight leg openings fit over boots  $\cdot$  Carhartt FR label sewn on back pocket; HRC 3 label sewn on coin pocket  $\cdot$  Meets NFPA 70E and NFPA 2112 standards



Style #/Color WFRB160-DNM/Denim

		I S 1								
	2	4	6	8	10	12	14	16	18	20
28	0	0	0	0		0	0	0	0	
30	0	0	0	0	0	0	0	0	0	
32	0	0	0	0		0	0	0	0	0
34			0	0	•	0	0	0		
	30 32	28 • 30 • 32 •	28 • • • • • • • • • • • • • • • • • • •	28 • • •	28	28	28	28	28	28



#### Flame-Resistant Women's Canvas Work Pant

**WFRB159** 

WFRK293

8.5-ounce FR canvas: 88% cotton/12% high-tenacity nylon · Loose-fitting seat and thighs · Contoured waistband eliminates gapping in back · Mid-rise fit for added comfort · Cell phone pocket and utility pocket · Arc-resistant high-tension snap closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets

· Triple-stitched main seams · Straight leg openings fit over boots · Carhartt FR label sewn on back pocket; HRC 2 label sewn on coin pocket · Meets NFPA 70E and NFPA 2112 standards



Style #/Color WFRB159-DNY/Dark Navy WFRB159-GKH/Golden Khaki

		W A	I S 1	1							
		2	4	6	8	10	12	14	16	18	20
>	28		0	0	0	•	•		0	0	
INSEAM	30	0	0	0	0	0	0	0	0	0	0
NS	32		0	0	0	•	•	0	0	0	
-	34			0	0		•	0	0		

DNY

6.5-ounce FR knit: 55% modacrylic/45% cotton  $\cdot$  Rib-knit collar and cuffs  $\cdot$  Threebutton front with FR melamine buttons · Side-seamed construction minimizes twisting · Longer length provides coverage while reaching and bending · Left-chest pocket · Carhartt FR label sewn on hem; HRC 2 label sewn on left-chest pocket · Meets

NFPA 70E standards · INHERENTLY FLAME-RESISTANT FABRIC

Style #/Color WFRK293-DNY/Dark Navy



Flame-Resistant Women's Long-Sleeve Henley

## Flame-Resistant Women's Long-Sleeve T-Shirt

WFRK294

6.5-ounce FR knit: 55% modacrylic/45% cotton · Rib-knit collar and cuffs · Sideseamed construction minimizes twisting  $\cdot$  Longer length provides coverage while reaching and bending · Left-chest pocket · Carhartt FR label sewn on hem;

HRC 2 label sewn on left-chest pocket · Meets NFPA 70E standards · INHERENTLY FLAME-RESISTANT FABRIC



Style #/Color WFRK294-DNY/Dark Navu







## Flame-Resistant Women's Zip-Front Hooded Sweatshirt

WFRK296



10-ounce FR knit: 55% modacrylic/45% cotton  $\cdot$  Attached hood with draw-cord closure  $\cdot$  Brass front zipper with Nomex® FR zipper tape plus interior and exterior storm flaps  $\cdot$  Two front hand-warmer pockets  $\cdot$  Longer length provides coverage

while reaching and bending on the job · Carhartt FR and HRC 2 labels sewn on pocket · Meets NFPA 70E standards · INHERENTLY FLAME-RESISTANT FABRIC



Style #/Color WFRK296-DNY/Dark Navy





#### Flame-Resistant Women's Twill Shirt

**WFRS160** 



7-ounce FR twill: 88% cotton/12% high-tenacity nylon  $\cdot$  Two chest pockets with flaps and button closures  $\cdot$  Extended sleeve plackets with two-button cuffs  $\cdot$  FR melamine buttons  $\cdot$  Button-down collar  $\cdot$  Triple-stitched main seams

 $\cdot$  Shaped shirt tail  $\cdot$  Carhartt FR and HRC 2 labels sewn on left-chest pocket  $\cdot$  Meets NFPA 70E standards



Style #/Color WFRS160-DNY/Dark Navy WFRS160-KHI/Khaki





### Flame-Resistant Women's Midweight Canvas Active Jac

WFRJ130



8.5-ounce FR canvas: 88% cotton/12% high-tenacity nylon  $\cdot$  8.75-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth  $\cdot$  Two inside patch pockets with FR hook-and-loop closures  $\cdot$  Nomex® FR rib-knit cuffs and waistband  $\cdot$  Brass

front zipper with Nomex® FR zipper tape has inside and outside protective flaps with hookand-loop closure for electric-arc protection  $\cdot$  Attached quilt-lined hood with adjustable Nomex® FR draw cord  $\cdot$  Back length: Medium: 28.5 inches  $\cdot$  Carhartt FR and HRC 3 labels sewn on left pocket  $\cdot$  Meets NFPA 70E standards





Style #/Color WFRJ130-BRN/Carhartt Brown WFRJ130DNY/Dark Navy





#### **SIZING CHARTS**

#### **SHIRTS & OUTERWEAR**

SMALL		MEDIUM LA		LAF	LARGE X-LARGE		RGE	2X-LARGE		3X-LARGE		4X-LARGE		
	34	36	38	40	42	44	46	48	50	52	54	56	58	60
Chest	34	36	38	40	42	44	46	48	50	52	54	56	58	60
Waist	28	30	32	34	36	38	401/2	43	45½	48	51	54	58	62
Hip (Seat)	34	36	38	40	42	44	46	48	50	52	54	56	58	60

NOTE: If your chest and/or waist measurement falls between sizes, buy the larger size.

#### Differences between Regular & Tall Sizing:

## Outerwear, Long-Sleeve Shirts, and Sweats:

- Tall sizes are 2" longer than Regular sizes.Tall long-sleeve lengths are 2" longer
- than Regular sleeve lengths; short-sleeve lengths are ½" longer than Regular sleeve lengths.

Also applies to Coverall Style X06.

#### Coveralls:

- Tall sizes are 1" longer than Regular sizes.
- Tall sleeve lengths are 1" longer than Regular sleeve lengths.
   Does not apply to Coverall Style X06.
- Short sleeve lengths are 1" shorter than Regular sleeve lengths.

#### **REGULAR, SHORT & TALL SIZES**

If your body measurement is:	You should order this size:						
Height	Recommended Length of Garment	Length of Coverall Inseam					
5'3" to 5'7"	Short*	28					
5'7" to 5'11"	Regular	30					
5'11" to 6'3"	Tall	32					

\*Available in coveralls only.

#### **INSEAM LENGTHS**

If your normal inseam preference is:	You should order this size:					
Inseam Measurement	Overall Inseam Measurement					
27–28	28					
29–30	30					
31–32	32					
33–34	34					
35-36	36					

**NOTE:** If your inseam length falls between sizes, buy the longer size.

#### **OUTERWEAR & COVERALLS**

CHEST MEASUREMENT	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68
Coats and Coveralls Style X06/100196	34	36	38	40	42	44	46	48	50	52	54	56	58	60	ı	ı	-	_
Coveralls Styles X01/X02 (If Worn Alone)	38	40	42	44	46	48	50	52	54	56	58	60	_	_		1	_	_
Coveralls Styles X01/X02 (If Worn Over Other Clothes)	40	42	44	46	48	50	52	54	56	58	60	_	_	_			_	_

NOTE: If your chest measurement falls between sizes, buy the larger size.

#### **OVERALLS & BIBERALLS**

WAICT MEACUDEMENT		29	31	33	35	37	39	41	43	45	47	49	51	53	55	57
WAIST MEASUREMENT	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58
Overalls Styles R01/R02/ R03/R06/R07/R27/R28/ R29/R41/R43 (If Worn Alone)	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
Overalls Styles R01/R02/ R03/R06/R07/R27/R28/ R29/R41/R43 (If Worn Over Other Clothes)	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	_
Overalls Styles R19/FRR43/ FRR44/FRR45/100163	_	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56
Biberalls Styles R33/R38 Overall Style R37	28	30	32	34	36	38	40	42	44	46	48	50	_	_	_	_
Waist Overall Styles B194/FRB194	_	_	32	34	36	38	40	42	44	46	48	50	_	_	_	_

NOTE: If your waist measurement falls between sizes, buy the larger size.

#### **PANTS**

	SMALL	MEDIUM	LARGE	X-LARGE	2X-LARGE	3X-LARGE	4X-LARGE
	S	М	L	XL	2XL	3XL	4XL
Waist Measurement All Pants & Shorts	28-30	31–34	35–38	39–42	43-46	47–50	51–54

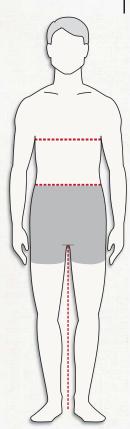
#### **HATS**

	MEDIUM/LARGE	LARGE/X-LARGE
Hat Measurement (diameter)	7 – 71/4	$7^{3/8} - 7^{5/8}$
Head Measurement	22 – 22¾	231/4 - 233/4

#### **NAIL APRON**

	SMALL/MEDIUM	LARGE/X-LARGE	2X-LARGE
Waist Range	Up to 42	Up to 48	Up to 52

## How to Measure



For best results, measure over your undergarments.

#### Chest:

Measure just under arms and across shoulder blades holding the tape firm and level. If your chest falls between sizes, order the next size up.

#### Waist:

Measure around your natural waistline, keeping the tape comfortably loose.

#### Inseam:

Measure pants that fit you well. Lay them flat, with the front and back creased smooth. Measure along the inseam from crotch to bottom of leg hem. Or, if you don't have pants that fit comfortably, measure from your crotch to your desired pant length.

#### FIELD-TESTING PROGRAM

### Quality assured though Carhartt's Field-Testing Program

A lot of manufacturers claim their clothes are rugged but few prove it like Carhartt.

We operate one of the most rigorous field testing programs in the business – sending our coats, jeans, overalls, shirts and more to working men and women across America.

Day after day, month after month, these workers put our clothes to the test as they haul freight, string high-voltage lines, fell timber, pour foundations, manufacture factory goods, till farmland, and toil in countless other jobs.

What does Carhartt ask in return? Nothing more than an honest opinion. Does our fabric hold up? Do the seams stay intact? Is there enough room in the shoulders or hips or waist? Do the zippers and buttons work? Are the pockets well positioned?

We use worker feedback to improve our current clothing as well as generate ideas for future styles - all to better serve your needs.

Field testing is an extra step to be sure, and one that many clothing manufacturers skimp on or skip altogether. Not Carhartt. It's a prime reason we've been making tough, durable and comfortable clothing ever since 1889.

## Field-Tested Styles Featured in F12 Catalog

B11	Washed-Duck Work Dungaree	FRK294	Flame-Resistant Long-Sleeve T-Shirt
B13	Washed-Denim Work Dungaree	FRR45	Flame-Resistant Duck Bib Overall / Unlined
B25	Washed-Duck Work Short	FRS003	Flame-Resistant Work-Dry® Lightweight Twill Shirt
B151	Canvas Work Dungaree	FRS159	Flame-Resistant Lightweight Twill Tradesman Shirt
B195	Double-Front Canvas Work Dungaree	FRS160	Flame-Resistant Twill Shirt with Pocket Flaps
B204	WorkFlex® Pant	FRX010	Flame-Resistant Twill Coverall / Unlined
B230	Relaxed-Fit Prewash Jean – Straight Leg	J141	Sandstone Sierra Jacket / Sherpa Lined
B256	High-Visibility Class E WorkFlex® Pant	J149	Thermal-Lined Zip-Front Sweatshirt
B260	Canvas Utility Pant	J162	Waterproof Breathable Jacket
B273	Washed Denim Double-Front Jean	J206	High-Visibility Class 3 Thermal Lined Hooded
B290	Blended Twill Pant		Zip-Front Sweatshirt
B299	Canvas Khaki	J217	Heavyweight Hooded Zip-Mock Sweatshirt
B320	Relaxed Straight Jean	J219	Waterproof Breathable Acadia Jacket / Unlined
B324	Washed Twill Dungaree – Relaxed Fit	J250	Softshell Jacket
B342	Cotton Ripstop Pant	J284	Sandstone Hooded Multi-Pocket Jacket / Sherpa Lined
B370	Washed Blended Twill Pant	J285	Sandstone Multi-Pocket Jacket / Quilt Lined
B460	Relaxed Fit Jean – Straight Leg	J305	Grayling Jacket
B480	Traditional Fit Jean – Straight Leg	K87	Short-Sleeve Workwear Pocket T-Shirt
C02	Sandstone Chore Coat / Blanket Lined	K260	High-Visibility Class 2 Midweight Hooded
C64	PVC Rain Coat	14007	Zip-Front Sweatshirt
C67	WorkFlex® Coat	K307	Lightweight Long-Sleeve Pocket T-Shirt
C79	Lightweight PVC Rain Bib	K346	Textured-Knit Zip Mock Shirt
C93	High-Visibility Class 3 WorkFlex® Coat	K570	Contractor's Work Pocket™ Polo
C95	Sandstone Jackson Coat / Sherpa Lined	K567	Contractor's Work Pocket™ Short-Sleeve T-Shirt
FRB100	Flame-Resistant Relaxed-Fit Jean — Straight Leg	R01	Duck Bib Overall / Unlined
FRB159	Flame-Resistant Loose-Fit Midweight Canvas Jean	R39	PVC Rain Bib
FRB160	Flame-Resistant Relaxed-Fit Denim Jean	S09 S224	Sandstone Twill Shirt
FRB194	Flame-Resistant Midweight Canvas	V043	Long-Sleeve Blended Twill Shirt
	Waist Overall / Quilt Lined	WFRB156	High-Visibility Class 2 Mesh Vest
FRC066	Flame-Resistant Duck Traditional Coat / Ouilted Lined	WFRJ130	Women's Flame-Resistant Loose-Fit Midweight Canvas Jean Women's Flame-Resistant Midweight Canvas Active Jac
FRJ003	Flame-Resistant Midweight Lanyard-Access	WFRK294	Women's Flame-Resistant Long-Sleeve T-Shirt
FKJUU3	Jacket / Quilt Lined	WFRK294	Women's Flame-Resistant Zip-Front Hooded Sweatshirt
FRJ164	Flame-Resistant Midweight Canvas Dearborn Jacket / Quilt Lined	WFRS160	Women's Flame-Resistant Twill Shirt

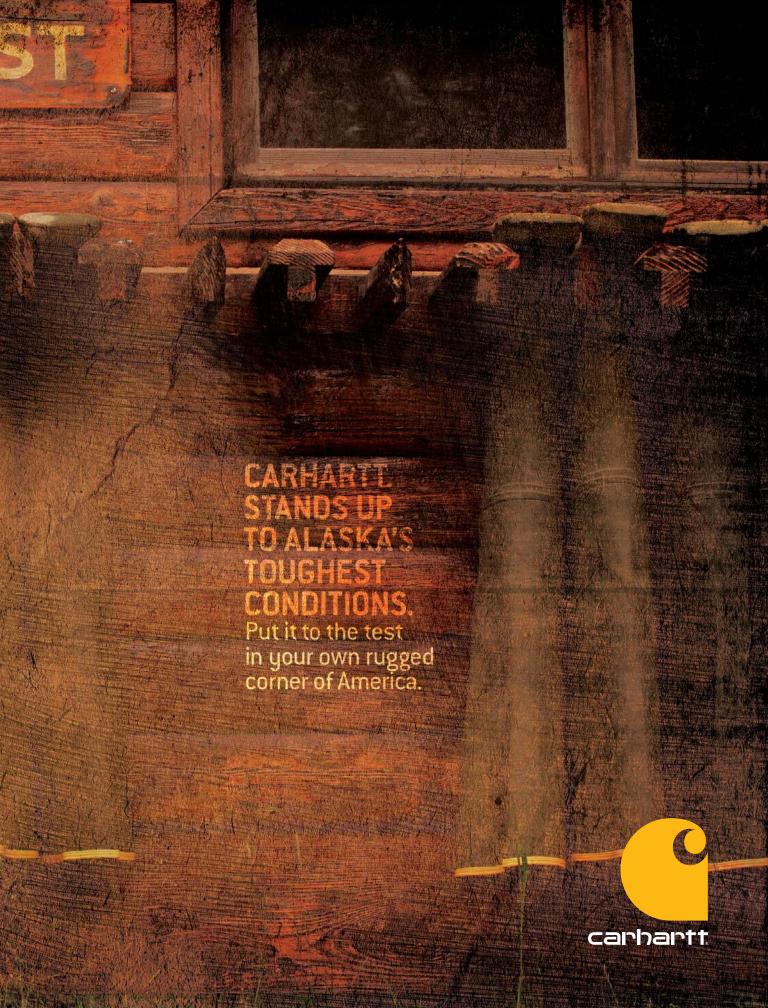
## Core Styles: Maintaining higher inventory levels to meet higher demand.

Carhartt core styles are those that have proven their worth to our consumers and retail partners on a long-term basis. Perhaps our best example? Carhartt denim overalls. They've been in the line — and in demand — ever since the age of steam, steel and coal, when Hamilton Carhartt created his first workwear for railway workers back in 1889.

Given the strong consumer appeal for these and many other Carhartt core styles, we maintain higher-than-average inventory levels to help support prompt replenishment for our Carhartt retail partners.

## Core Styles Featured in F12 Catalog

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A18	Acrylic Watch Hat	J141	Sierra Jacket
A161	Face Mask	J149	Thermal-Lined Hooded Zip-Front Sweatshirt
A164	Knit Hat with Visor	K84	Workwear Pocket Short-Sleeve Henley
B01	Firm Duck Double-Front Work Dungaree	K87	Workwear Pocket Short-Sleeve T-Shirt
B07	Dungaree-Fit Double-Front Logger	K121	Midweight Hooded Sweatshirt
B11	Washed-Duck Work Dungaree	K122	Midweight Hooded Zip-Front Sweatshirt
B13	Dungaree-Fit Utility Jean	K124	Midweight Crewneck Sweatshirt
B17	Relaxed-Fit Tapered-Leg Jean	K126	Workwear Pocket Long-Sleeve T-Shirt
B18	Traditional-Fit Tapered-Leg Jean	K128	Workwear Pocket Long-Sleeve Henley
B73	Dungaree-Fit Double-Front Washed Logger	K184	Heavyweight Hooded Sweatshirt
B136	Washed-Duck Double-Front Work Dungaree	K185	Heavyweight Hooded Zip-Front Sweatshirt
B151	Canvas Work Dungaree	K186	Heavyweight Crewneck Sweatshirt
B159	Canvas Carpenter Jean	K288	Midweight Signature Sleeve Logo Hooded Sweatshirt
B290	Twill Work Pant	R01	Duck Bib Overall / Unlined
B316	Twill Double-Front Work Pant	R02	Duck Bib Overall / Quilt Lined
B320	Relaxed Straight Jean	R03	Duck Bib Overall / Arctic-Quilt Lined
B324	Washed Twill Dungaree	R07	Washed-Denim Bib Overall / Unlined
B460	Relaxed-Fit Straight-Leg Jean	R08	Denim Bib Overall / Unlined
B480	Traditional-Fit Jean — Straight Leg	R27	Sandstone Bib Overall / Quilt Lined
C003	Duck Traditional Coat	R33	Extremes® Zip-to-Waist Biberall / Arctic-Quilt Lined
C26	Sandstone Traditional Coat	R37	Duck Zip-To-Thigh Bib Overall / Unlined
C55	Extremes® Coat	R38	Duck Zip-To-Waist Biberall / Quilt Lined
C61	Ridge Coat	R41	Duck Zip-to-Hip Bib Overall / Quilt Lined
J001	Duck Detroit Jacket	S223	Twill Short-Sleeve Work Shirt
J002	Duck Traditional Jacket	\$224	Twill Long-Sleeve Work Shirt
J97	Sandstone Detroit Jacket	V01	Duck Vest
J130	Quilted-Flannel Lined Sandstone Active Jac	X01	Duck Coverall / Quilt Lined
J131	Thermal-Lined Duck Active Jac	X02	Duck Coverall / Arctic -Quilt Lined
J133	Extremes® Active Jac	X06	Extremes® Coverall / Arctic-Quilt Lined
J140	Quilted-Flannel Lined Duck Active Jac		



FIFTY YEARS AGO, A POOR FARM BOY, I CAME TO THE CITY OF DETROIT WITH A DETERMINATION TO BUILD A BUSINESS THAT WAS UNLIKE ANY OTHER ANYWHERE IN THE WORLD. I WAS GOING TO MAKE WORK CLOTHES FOR THE MEN WHO TILL THE SOIL AND WORK IN THE GREAT FACTORIES. BUT MY DREAM DID NOT END THERE.

- HAMILTON CARHARTT, 1934

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